

EVALUATION
OF
COLORADO'S FLEXIBLE PAVEMENT
BASE DESIGN METHODS
FINAL REPORT
MAY 1970

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In Cooperation With
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The opinions, findings, and conclusions expressed in this publication are those of the authors and not necessarily those of the Bureau of Public Roads.

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ABSTRACT

Twenty-seven flexible pavement projects 15 to 16 years old were investigated to correlate performance with moisture, traffic, soil, and designed conditions. The general conclusions were as follows:

1. Base and subbase material used on almost all projects in Colorado is reusable for widening or rebuilding new projects. There is practically no degradation or adulteration of base and subbase aggregates after 15 to 20 years use under a flexible pavement in this dry climate.
2. Loss of serviceability is due mainly to hardening and cracking of the asphalt mat. Only one of the 27 projects was rutted to any extent.
3. In-place California Bearing Test values on subgrade materials were almost twice as high as Laboratory CBR tests performed on soaked samples 15 to 20 years ago for the design of this project.
4. Traffic volumes for these projects predicted 15 to 20 years ago were reasonably accurate for 20 out of 27 of the projects investigated. Five of the projects were estimated at about one-half of the actual 1968 volume, and only two projects were badly overestimated.
5. Two-thirds of the densities taken in the subgrades were between 95% and 100% of the AASHO T-99 Standard. Low density subgrades can be associated with wet clayey subgrades.
6. Longitudinal cracking near the edges of mats is associated with narrow shoulders and steep embankment slopes. Blowsands and loose rock fills should be widened in Colorado to provide better lateral support.
7. Almost all weak spots observed on the 27 flexible pavement projects were associated with local areas of poor drainage. This was usually in the form of ditches which had filled up from backslope debris in cut areas.
8. Deflection data may provide a fair guide to the amount of useful life remaining in a roadway, but it does not correlate well with performance of low-traffic roadways in Colorado.

IMPLEMENTATION

This study provided a means for comparing the AASHO Design Procedure with flexible pavement performance in Colorado. The Colorado Highway Design Committee has now adopted the AASHO method of design with minor revisions listed in Appendix B of this report. Hveem Stabilometer values will be used to determine Soil Support Values in place of soaked CBR tests.

The findings of this study provided a basis for determining the structural adequacy of Colorado highways by means of Serviceability Index values. The estimated savings from the new procedure will be approximately \$10,000 every other year.

It is difficult to estimate savings in maintenance of future roadways which may come as a result of the recommendations to the Design and Construction Divisions of the Highway Department as a result of this study. However, wider shoulders, better drainage, and earlier rejuvenation of brittle mats should eventually result in considerable savings to the Department.

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COLORADO'S FLEXIBLE
PAVEMENT BASE DESIGN METHODS

INTRODUCTION

The Colorado Highway Sufficiency Study has brought up a serious question on the durability of roadways. When predicting needs costs for a 20 year period, there is doubt whether to plan for rebuilding or whether to plan for widening certain sections. There is also a question whether the existing subbase should be replaced or used as a foundation for the new or widened roadway.

These problems are interwoven with other problems which continuously arise regarding the strength of dissimilar layers of material (particularly open-graded materials) under a pavement and the adequacy of the present Colorado Highway Design procedure for flexible pavements.

In 1951, the Colorado Highway Department initiated a Flexible Pavement Performance Study in an attempt to find the cause of differing performances of base courses and flexible pavements on a statewide basis. Twenty-three projects were chosen to correlate performance with moisture, traffic, and soil conditions. By 1953, five of the original 23 sites had been taken out of service, and within 10 years, nine of the original sites had failed because of inferior foundation materials or subsurface drainage problems. The remaining nine sites had good service records. The general conclusions were as follows:

1. Moistures and density values vary considerably and seasonally throughout the individual projects. Spring moisture values were no higher than fall moisture values for projects which had good service records. Subgrades on projects with bad service records had generally high moisture values during the entire period of investigation.
2. The total thickness of subbase, base and surfacing as found in the test holes was generally of less thickness than the total cover required by using the CBR values of the underlying soil.

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3. The quality of the base course material used in some parts of Colorado was generally lower than necessary to support thin asphalt mix mats. Where crushed rock was not locally available it appeared that local sands would have to be treated with some type of additive before they would be suitable for use directly below an asphalt mat.

In the fall of 1968, a request was made for a new project to evaluate the performance, materials, and design of roadways constructed between 1952 and 1953, to determine the adequacy of the roadway structure. Out of 113 projects constructed in those two years, 23 have been rebuilt to some higher standard (such as Interstate).

Twenty-seven projects were finally selected for detailed analysis. A plan for the study of these projects was presented to the Bureau of Public Roads in September 1968 and approved by the Regional Office shortly thereafter.

FIELD INVESTIGATIONS

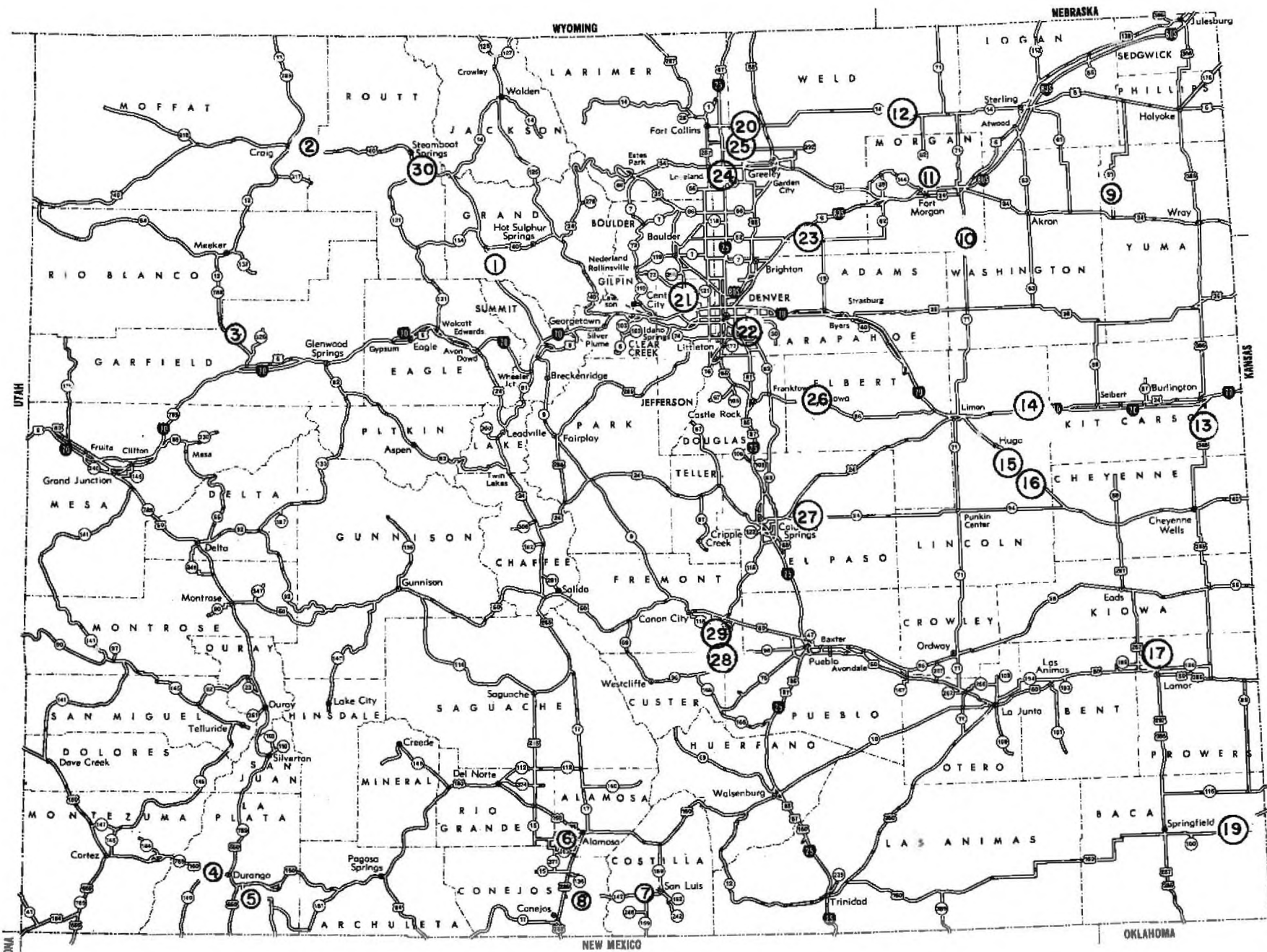
The twenty-seven projects were selected on the basis of their basic structure having remained unchanged throughout the last 15 years. Most of them had been sealed and chipped, but shoulder width and structure thickness had been unaltered. As shown on Figure 1, they generally represented elevation and climatic conditions found throughout the State of Colorado.

The items selected for investigation are shown on Figure 2. They were selected in an attempt to obtain the information necessary for the study at a cost which would not be prohibitive. Although the actual cost of the field investigation did not exceed expectations, the cost of the Laboratory tests was considerably higher than anticipated, and it was necessary to revise the funds budgeted for the project upward from \$12,000 to \$16,000 during the course of the project.

Field investigation began with the measurements of smoothness using the CHLOE Profilometer. Data on the width and extent of the cracking, patching, drainage, and rutting was obtained at the same time. Deflection data was obtained next by means of the Benkelman Beam and the Dehlen Curvature Meter.

The samples for thickness, gradation, moisture content, permeability, stability, etc., were taken with a core drill where possible and by hand

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when necessary. Field CBR tests were made prior to drilling into subgrade material in the fall of 1968, in the summer of 1969, attempted in the winter of 1969-1970 and in the spring of 1970.

The field investigation work began in September of 1968, and most of the work was completed by a crew of five men in November before the frost set in. Data on traffic, precipitation, temperature, etc., was accumulated in December.

The Laboratory test data for the samples brought in from the field was assembled in February 1969. From this information, it was possible to compute structural numbers, thickness indices, soil support values, etc.

FIELD DATA

Data described in Figure 2 was obtained at 54 different locations on the 27 projects. The attempt was made to sample a typical cut area and a typical fill area from each project.

The Appendix to this report contains the summary of the data obtained in 1968 and 1969 and where possible the corresponding data for 1952, 1953, and 1954 (or whenever the project was constructed). Most of the projects were 15 years old in 1968.

As may be noted from Figure 2 or the data sheets in the Appendix, the data is listed according to PERFORMANCE, SURFACING, BASE COURSE, SUBBASE, SUBGRADE, AND STRUCTURAL STRENGTH of the roadway.

Certain special information concerning condition or performance of the roadway has been added under REMARKS to assist in analyzing the results.

ANALYSIS OF DATA

One of the first tasks in analyzing the data was to determine a reliable performance value for each section, since a correlation of all other factors was to be made with roadway performance using a computer to perform regression analysis. Slope variance values from CHLOE Profilometer readings together with cracking and rutting data can be analyzed through several formulas (1) (2) (3) to obtain Serviceability Index Values which are generally understood and considered reliable. However, this project appeared to present an opportunity to correlate human expressions with AASHO CHLOE Profilometer evaluations, so a team consisting of an Area Engineer from the Bureau of Public Roads, the Assistant Staff Materials

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Colorado		PROJECT NO.	Const. No.	LOCATION	Proximity of Town or City	SITE NO.
				Stations		Stations
PERFORMANCE	Pres. Service Index	(0 to 5)	AASHO	Thickness (Design)		In Inches
	Ave Pavement Deflection		In Inches	Thickness (1968)		In Inches
	Radius of Curvature		From Dehlen-ft.	Hveem "R" Value (1953)		Internal Friction
	Avg Rut Depth		In Inches	Hveem "R" Value (1968)		AASHO T190-61
	Cracking (Cl II & III)		Ft. per 1000 ft. ²	Permeability (ft/day)		Feet per day
	Patching (ft ² /1000ft ²)		Ft. per 1000 ft. ²	Sand Equivalent (1953)		Similar to T 176
	Bleeding		None-Light-Heavy	Sand Equivalent (1968)		AASHO T176-65
	Accum. 18 ^k EWL (X10 ³)		In Thousands	Soil Classification ('68)		AASHO M-145
	Years of Service Since Construction			Liquid Limit (1953)		AASHO T-89
	Design Avg. Daily Traffic		15 years ago	Liquid Limit (1968)		AASHO T89-60
	Present ADT		From 1968 Records	Plasticity Index (1953)		AASHO T-90
	Avg Yearly Precipitation		Weather Bureau	Plasticity Index (1968)		AASHO T90-61
	Avg Annual Temperature		Weather Bureau	Specific Gravity		AASHO T100-60
	Freezing Index		Degree days below 32°	% Moisture		Wt water/ Wt dry particle
	Elevation		Above Mean Sea Level			
	Drainage		Good, Fair, or Bad			
	Regional Factor		0 to 5 (AASHO)			
	SURFACING	Asphalt Type		Pen, MC, SC, etc.	Calif Bearing Ratio '53	
Thickness (Design)			In Inches	Field CBR in 1968 Corps		of Engrs Method
Core Thickness (1968)			In Inches	Wet Density (1968)		AASHO T204-64
R Value of Design Mix			Hveem & S Value	Dry Density (1968)		AASHO T204-64
Seal Coat Thickness			In Inches	% Moisture Top (1968)		Wt water/wt dry soi
% Asphalt (1953)			Wt. Asph/Total Weight	% Moisture Avg (1968)		Wt water/wt dry "
% Asphalt (1968)			Wt. Asph/Total Weight	Soil Classification '53		AASHO M-145
Density During Const.			# per cu. ft. from old record	Soil Classification '68		AASHO M-145
Density (1968)			from 1968 Sample	% Rock in 1968		Wt rock/wt total
Penetration (1953)			AASHO T49	Opt Moist. without Rock		AASHO T99-61
Penetration (1968)			AASHO T49-64	Max Density w/o Rock		AASHO T99-61
				Liquid Limit (1953)		AASHO T89
				Liquid Limit (1968)		AASHO T89-60
				Plasticity Index (1953)		AASHO T90
				Plasticity Index (1968)		AASHO T90-61
				"R" Value at 400 psi		AASHO T190-61
				"R" Value at 300 psi		AASHO T190-61
				Soil Support Value		AASHO Design
			% Relative Compaction		Density/Max Density T99	
BASE	Additive		Asphalt, Cement, Lime etc.	Thickness Index		AASHO Design
	Thickness (Design)		In Inches	Structural Number		AASHO Design
	Thickness (1968)		In Inches	Weighted Str. Number		AASHO Design
	Hveem "R" Value (1953)		Internal Friction	Performance Index		NCHRP Report 2A
	Hveem "R" Value (1968)		AASHO T190-61	Period of Most Failure		Early, Late or Gradual
	Permeability (ft/day)		Feet per day	Years of Maint-Free Serv		Years without Maintenance
	Sand Equivalent (1953)		Similar to T176	PSI from Sufficiency Rpt		Based on Corre- lation
	Sand Equivalent (1968)		AASHO T176-65	Cut or Fill Section		Cut or Fill
	Liquid Limit (1953)		AASHO T89			
	Liquid Limit (1968)		AASHO T89-60			
STRENGTH	Plasticity Index (1953)		AASHO T90			
	Plasticity Index (1968)		AASHO T90-61			
	% Moisture (1968)		Wt water/wt dry soi			
	Shoulder Width		In Feet			

Remarks:

FIGURE 2

Engineer, the Staff Planning and Research Engineer, and the Research and Special Studies Engineer inspected each of the 27 projects for appearance and durability. After an inspection of each project by the rating team, a serviceability value based on the following rating system was agreed upon for the cuts and fills on each project:

<u>Pavement Condition</u>	<u>Present Serviceability Index Values</u>
Outstanding	4.5 - 5.0
Excellent	4.1 - 4.5
Very Good	3.7 - 4.1
Good	3.3 - 3.7
Fair	2.5 - 3.3
Poor-In need of Repair	2.0 - 2.5
Beyond Repair	1.5 - 2.0

In addition to the rating determined by the inspection team, the field Maintenance Engineer (or District Engineer) and personnel who took the field samples expressed their opinion on the serviceability of the roadway. A listing of these various ratings is found on Table I.

It appears that Present Serviceability Index Values derived from the CHLOE, rutting and patching are very much in line with values determined independently by both Research and Maintenance personnel. The main differences seem to stem from two conditions:

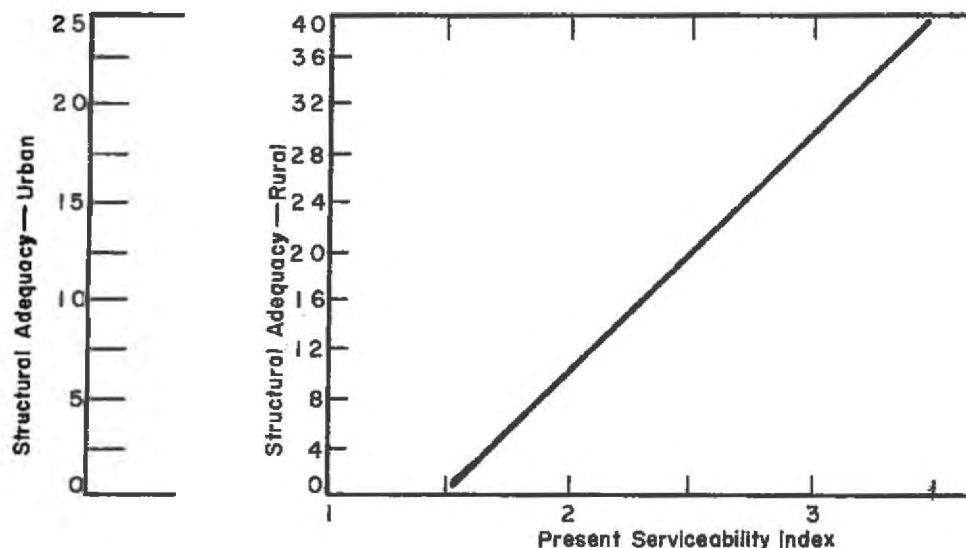
1. When the mat shows considerable alligator cracking but is not rough, the CHLOE formula appears to show a higher serviceability rating than this rating given by observers. Examples of this are the sites at Yuma, Fort Morgan, Burlington, and Lamar.
2. When the mat has been sealed with asphalt and coarse stone screenings, the CHLOE AASHO formula appears to show a lower serviceability rating than the rating given by observers. Examples of this are the sites at Hudson and Steamboat Springs.

The average rating by the CHLOE (AASHO), the Research team and the District personnel is very nearly the same as the average of the overall weighted averages for each project. It is not known why the sampling crew

tended to rate projects higher than the other teams, but it may be that the hard digging, associated with each project, convinced the sampling crew that in spite of the appearance of each project, all of the roadways, which survived after 15 years of use, were in quite good condition below the surface.

The statistical analysis was based on the Present Serviceability Index, (AASHO formula $PSI = 5.03 - 1.91 \log (1 + SV)$) as the independent variable and 79 selected roadway characteristics as the dependent variables. Table II shows a total of 3160 linear correlation coefficients.

The serviceability values derived from Structural Adequacy values in the Colorado Sufficiency Study and shown in Table I, were based on correlations made some time ago. They appear to be a little low. Based on the information now available, it appears that the best relationship of Structural Adequacy and Present Serviceability Index is as shown below:



This bit of information may be quite valuable in that it can be used to statistically determine structural adequacy for the Colorado Sufficiency Report when the Present Serviceability Index Value is known. Recent developments indicate that the PSI can be determined with the CHLOE or the Colorado Accelerometer and thereby make it possible to get Structural Adequacy by a mechanical means rather than by human judgment in 1971 when the next evaluation is made.

Summarizing the analysis of the performance data, then, it may be said that the weighted averages appear to be reliable expressions of the condition

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TABLE I

PSI RATING

Site Number	Location	CHLOE (AASHO)	Research Team	District Personnel	Converted Sufficiency Rating	Sampling Crew	Weighted Average
1	Kremmling	2.7	2.9	2.7	2.6	2.9	2.8
2	Craig	2.9	2.6	2.9	2.4	3.1	2.7
4	Durango	2.0	2.0	2.0	2.2	2.6	2.1
5	Ignacio	2.4	2.5	2.0	2.2	3.2	2.5
6	Alamosa	2.5	2.7	2.6	2.4	3.6	2.6
7	San Luis	2.7	2.6	2.6	3.0	3.5	2.7
8	Romeo	2.5	3.0	3.0	2.3	3.5	2.9
9	Yuma	3.0	2.2	2.3	1.5	3.0	2.3
10	Brush	3.4	3.3	3.3	2.8	3.4	3.2
11	Fort Morgan	3.0	2.3	2.4	2.6	2.7	2.4
12	Buckingham	2.7	2.9	2.8	2.5	3.2	2.8
13	Burlington	3.7	2.8	2.8	2.8	3.1	2.9
14	Arriba	2.5	2.6	2.7	2.5	3.2	2.6
15	Hugo	2.3	2.0	2.3	2.3	3.0	2.1
16	Hugo	3.0	3.0	3.0	2.6	3.2	3.0
17	Lamar	3.7	2.6	3.0	2.6	3.4	2.7
19	Walsh	2.5	2.4	2.4	2.5	3.4	2.4
20	Fort Collins	2.9	2.6	2.6	2.6	3.6	2.7
21	Eldorado Springs	3.0	3.0	2.9	2.9	2.3	2.9
23	Hudson	2.2	3.3	3.0	2.6	3.2	3.2
24	Loveland	2.5	3.1	2.8	2.6	3.4	3.0
25	Windsor	2.8	3.0	2.8	2.3	3.2	2.9
26	Elizabeth	2.5	2.4	2.4	2.6	3.4	2.5
27	Colorado Springs	2.3	2.3	2.3	2.2	3.4	2.3
28	Wetmore	2.4	2.7	2.6	2.6	3.3	2.6
29	Florence	2.3	2.4	2.4	2.3	3.0	2.4
30	Steamboat Springs	2.3	3.0	3.0	2.8	3.2	2.9
Average Values		2.69	2.67	2.65	2.49	3.18	2.67

of each project. These average Serviceability Index Values closely approximate the mechanical value obtained from the AASHO formula which takes into consideration the roughness, the rut depth, and the cracking and patching values. There is a fairly high correlation value (.66) between the PSI obtained by the AASHO formula and the values obtained from an average of human evaluations. (See the Linear Correlation Tabulation Table II on page 10.)

Some Corollaries
of Affinity

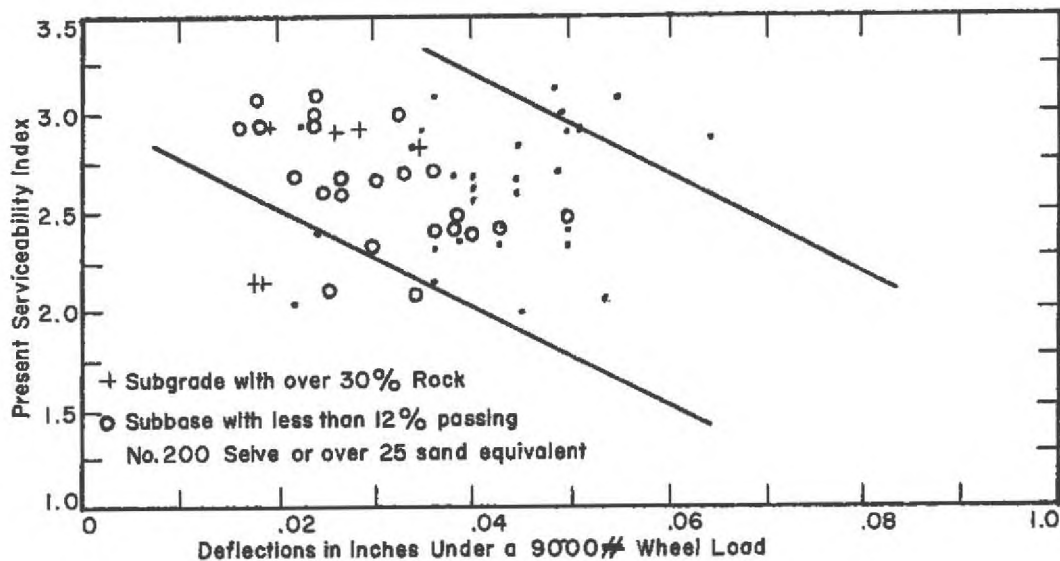
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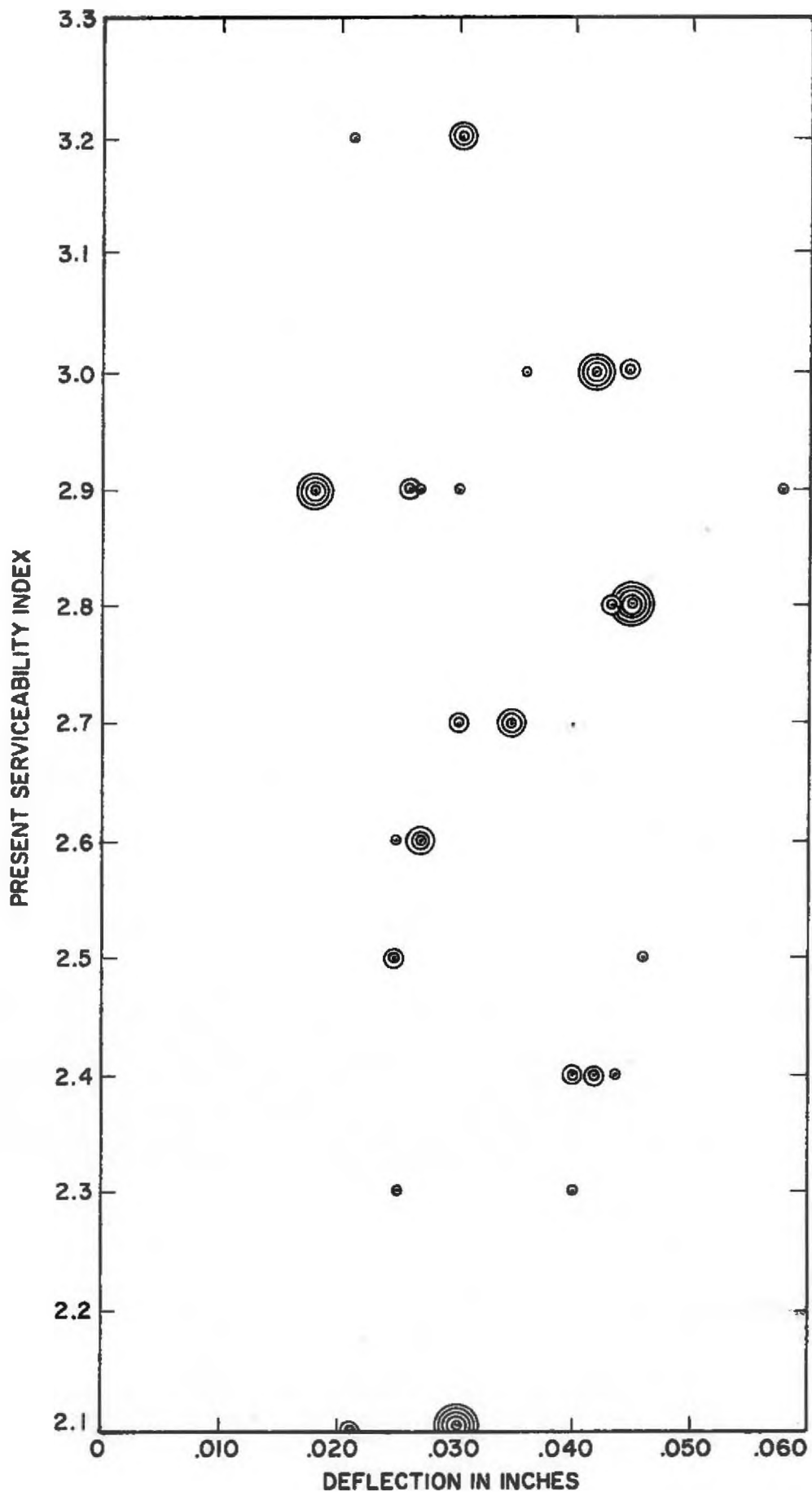
ANALYSIS OF DATA - Effect of Variables on the Present Condition of
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Deflection

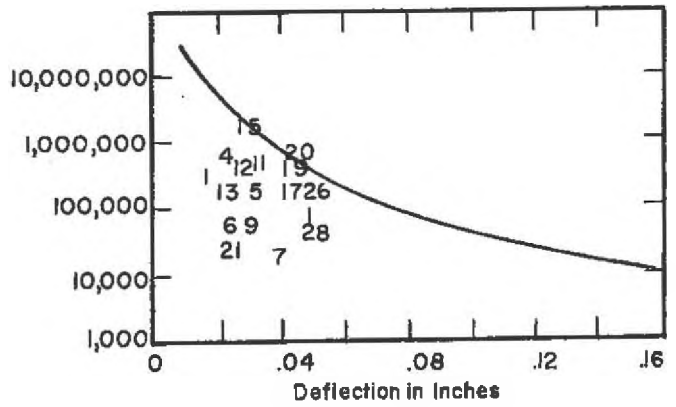
Deflection was measured with the Benkelman Beam under a 9000 pound wheel load. A linear correlation coefficient of 0.3 was found between pavement deflection and Present Serviceability Index. This is not a high correlation as shown by the scatter on the graph below. In fact, a negative correlation appears just as appropriate, and is more along the line of engineering thinking, since higher deflections are generally associated with poorer conditions of a roadway.



No particular trend is apparent except that roadways with granular subbase and subgrades (A-1 and A-2 type soils) and high rock contents generally have lower deflections as indicated by the 0.38 correlation between deflection and % subbase material passing the 200 sieve, and the -0.38 correlation between deflection and the % rock in the subgrade. There is also fairly good correlation (-0.35) between the deflection and the present density of the subgrade. At first it was suggested that the lack of correlation between deflection and PSI might be due to the loadings. However, the graph on the following page shows that there is poor correlation for all roadways regardless of the amount and type of traffic.



AASHO Road Test findings are shown on the adjoining figure. The number of 18K repetitions to reduce a flexible pavement to the 2.5 PSI condition is shown at the left for a corresponding deflection.



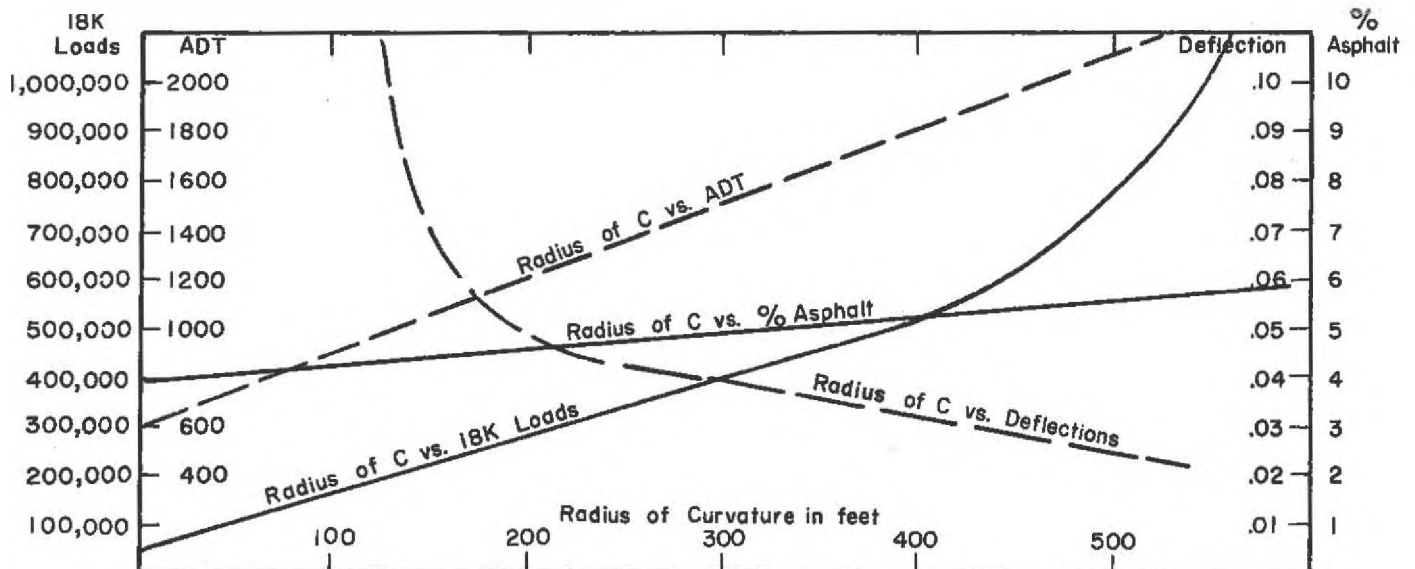
Points from data gathered in the Colorado Flexible Pavement Study are superimposed on the graph as site numbers. Most roadways investigated for this Colorado study were structurally weaker than the AASHO Road Test designs and only 1/3 of them were down to the 2.5 PSI level, so most of the points on the graph fall below the AASHO line.

Radius of Curvature

Radius of Curvature readings are made with the Dehlien curvature meter under a 9000 pound wheel load.

The radius of curvature appears to have better correlation with the deflection than either the radius of curvature or the deflection appears to have with anything else. In addition, the radius of curvature correlates well with the accumulated 18K loads, the average daily traffic, and the % asphalt in the mat.

Curvature readings have been observed to vary much more with temperature changes than the statistical data implies, and in the past, curvature data has not been considered particularly reliable or valuable as a means of predicting pavement performance.



Rut Depth, Cracking, Patching, and Bleeding

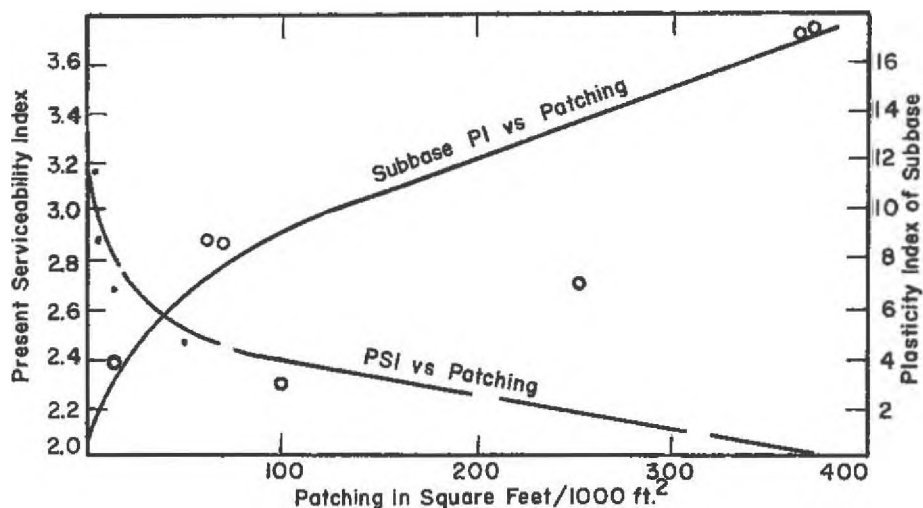
There appears to be little if any correlation of rut depth cracking, patching, or bleeding with the performance of the 16 year old pavements evaluated for this study.

The most longitudinal rutting was visible on the project east of Hugo (Site No. 15). This roadway has undergone the greatest number of 18K load repetitions of any of the other projects evaluated. A possible conclusion may be that rutting is not a significant factor in the deterioration of Colorado roadways until the loading has reached over a million 18K wheel loads.

Cracking would appear to be a very important indication of roadway performance, but this study did not verify this theory. In fact, when several maintenance engineers were confronted with questions about certain sections of cracked pavement, their reply was to the effect that cracks in old flexible pavements are not particularly objectionable unless they lead to a complete disintegration of the pavement. Gradual cracking is expected as a pavement surface oxidizes and hardens with continued exposure to the elements. The best examples of cracked pavements are the projects south of Steamboat Springs and south of Kremmling where a PSI of 2.9 was assigned to the condition of these 16 year old highways by the evaluation team.

None of the original mats placed 16 years ago showed any bleeding in 1969.

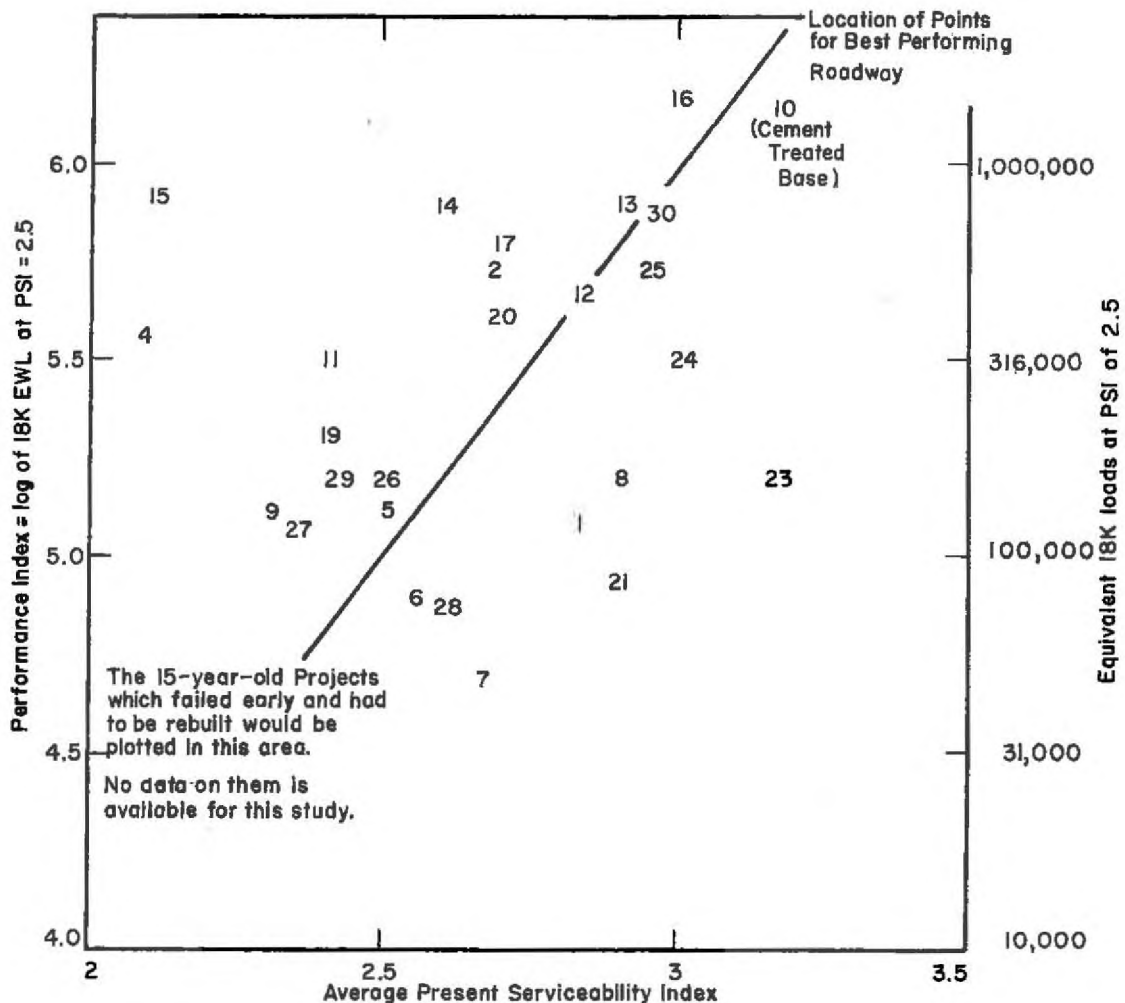
Patching showed very good correlation with the average of the various evaluations of serviceability index, and with the Plasticity Index of the subbase. The relationship is shown on the graph below:



Accumulated 18K Equivalent Wheel Loads

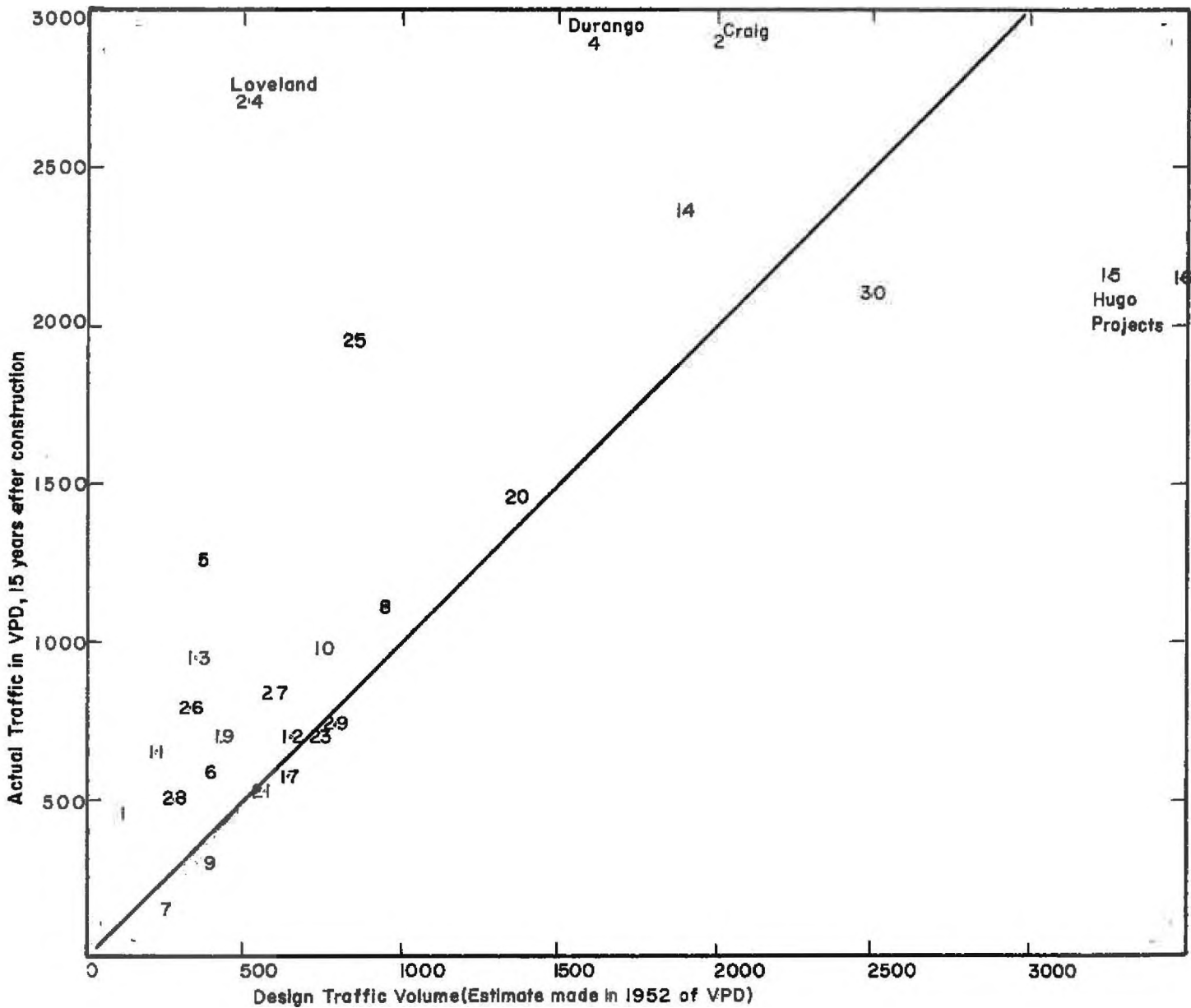
Of course the computer analysis shows excellent correlation between both the Designed Average Daily Traffic and the Present ADT with the accumulated 18K Equivalent Wheel Loads. The Performance Index also correlates well with the 18K loads because the Performance Index is the logarithm of the number of accumulated equivalent 18K axle load applications at the time when the roadways serviceability index is at 2.5.

In fact, it may be that the Performance Index is a better indication of the service provided by a roadway than the condition of the roadway at the end of 15 or 16 years of service. The graph below shows how the 27 projects appear in both respects. The location of each project is related to the site number on page 3 of this report.



Traffic Data - Accuracy of the 1952 Estimate

The graph below illustrates the relationship between the estimate made of the 20 year-hence traffic in 1952 and the actual traffic 16 years later. The design values appear to be reasonably accurate for 20 out of the 27 projects investigated. Five of the projects were estimated at what appears to have been approximately one-half of the actual traffic that developed in 1968. The traffic estimate in vpd for the two projects east of Hugo was a little too high, but the traffic estimate for Loveland, Durango, and Craig was much too low.



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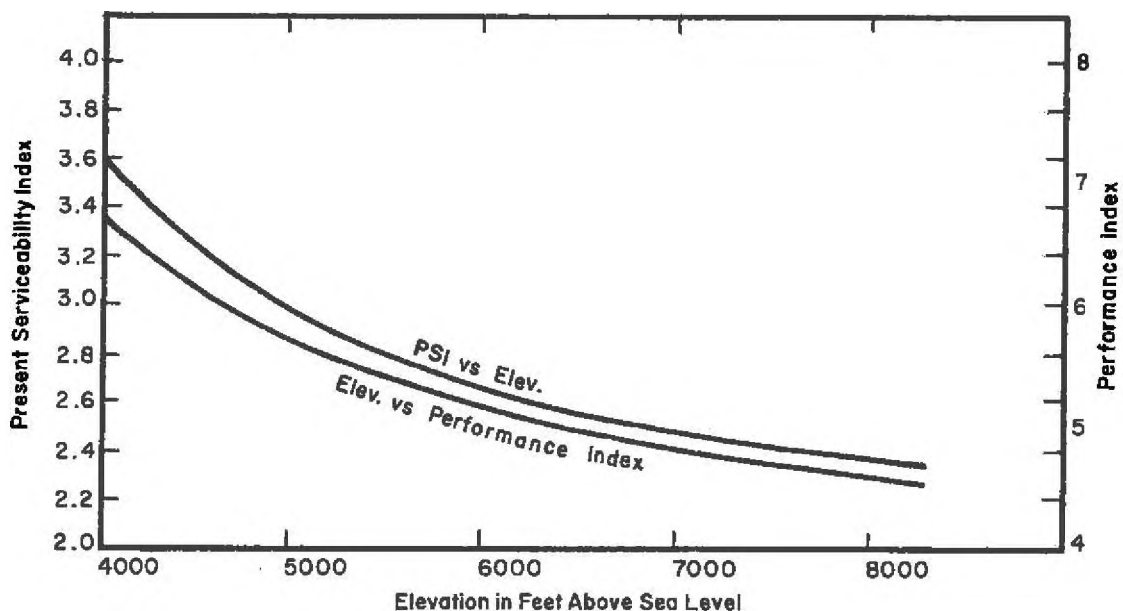
Annual Precipitation, Average Annual Temperature, and Freezing Index

As might be expected, the annual precipitation correlates well with the regional factor and the drainage. No special significance is attached to these relationships except that it is quite apparent that the 27 projects in this study are in relatively dry areas compared with many other areas of the United States. The range is from 6" to 24" per year. This may be one reason why these 27 projects survived some 16 years of use while others did not.

Average daily temperature correlates well with the freezing index and elevation, but no special significance is attached to this correlation.

The freezing index correlated well with elevation and average daily temperature, but nothing else.

Elevation varied inversely as the performance index and present serviceability index values, and directly with the regional factor. This relationship helps to verify the AASHO design procedure which calls for consideration of the elevation to compute regional factors. The Colorado Division of Highways has accepted ELEVATION as a factor in the new design of roadways. (See Appendix B of this report.)



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Drainage

Although it was not evident from the computer analysis, members of the human evaluation team expressed the opinion that there were many indications of the relationship between good drainage and good roadway performance for the 27 projects investigated in this study. The following is an extract from a memorandum summarizing the feelings of the evaluation team:

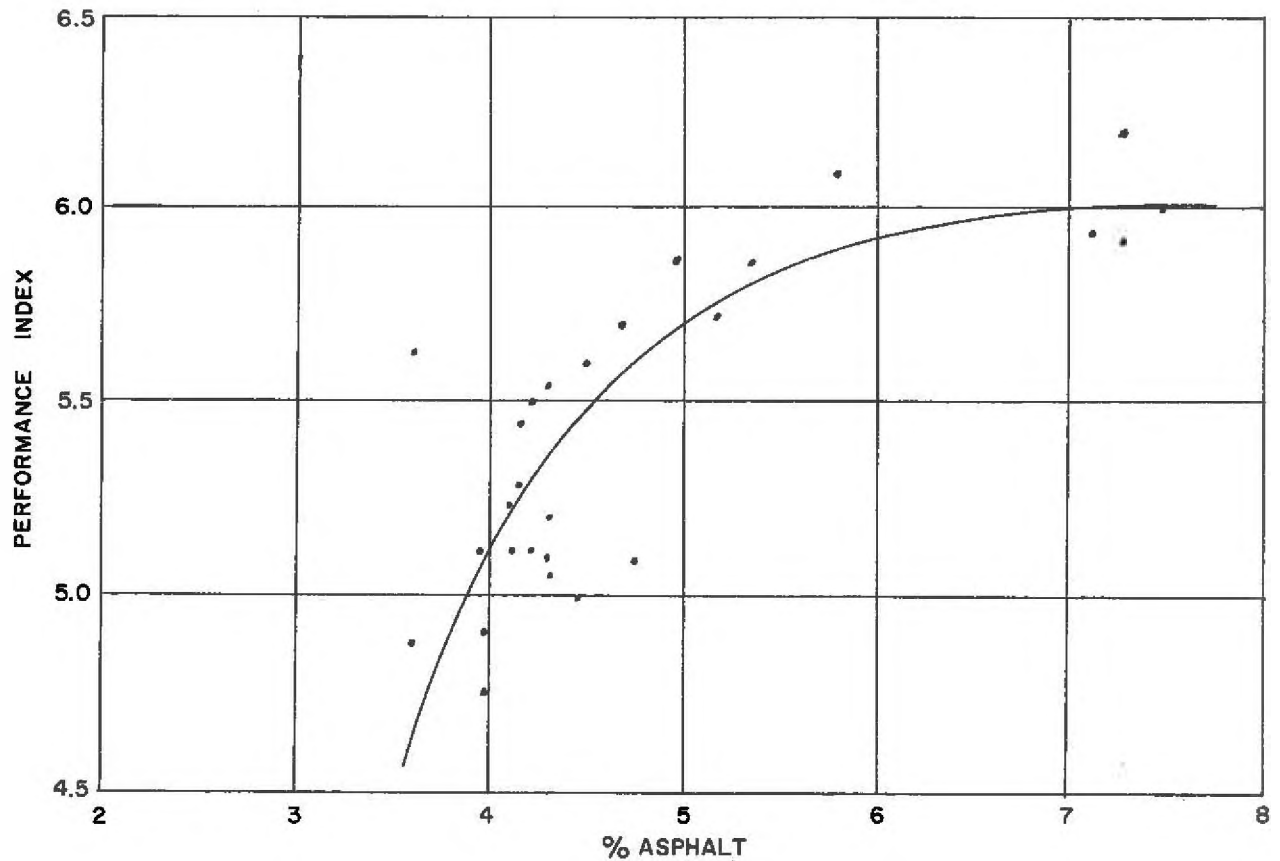
"Drainage in cuts appeared to be one of the most important items for the concern of future design and maintenance. Roadways that had narrow ditches poorly maintained through cuts, invariably had low serviceability index values and poor riding characteristics. In the future, if it becomes possible to save money on subbase materials by a more realistic design, a portion or all of this savings should be used to widen ditches through cuts (so that they are more easily maintained) and to flatten fill slopes."

Asphalt Type, Quantity, Thickness, Strength, Density, and Penetration

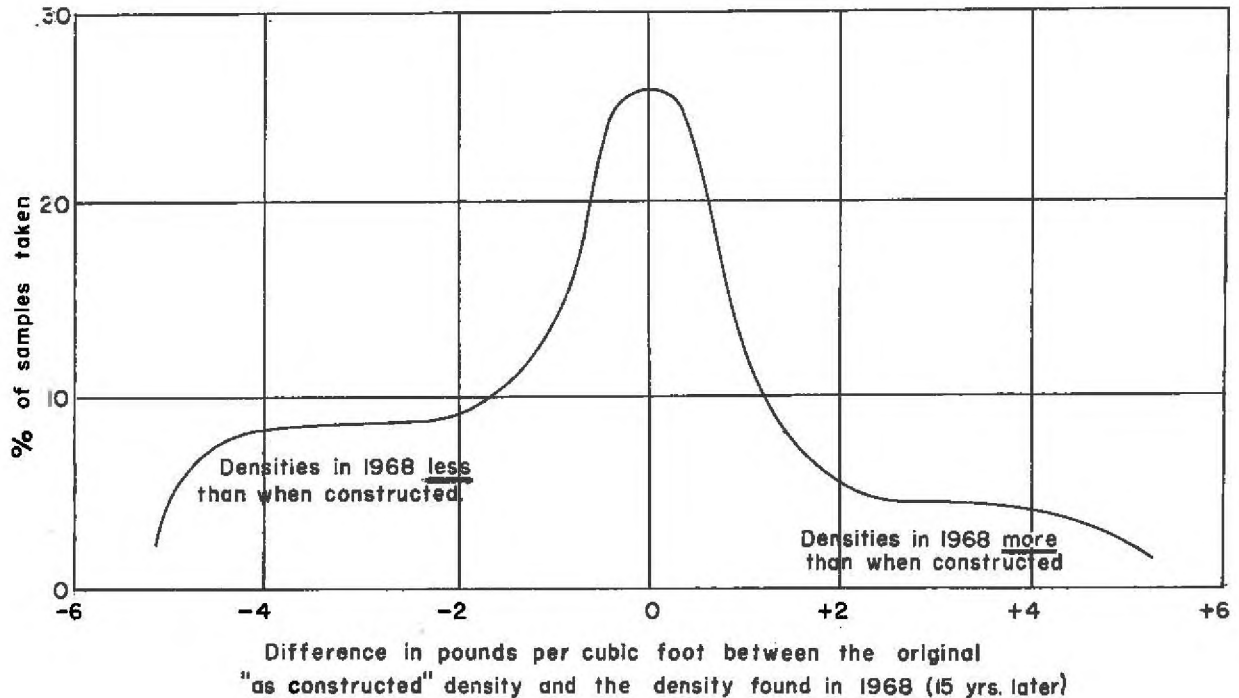
Out of the 27 projects investigated, only E. of Craig, (PSI = 2.7), E. of Arriba (PSI = 2.9), E. of Hugo (PSI = 2.1 and 3.0) and S. of Steamboat Springs (PSI = 2.9) were paved with asphalt cement. All other pavements were made of mixes with cut back asphalts.

The Computer Analysis is meaningless because of the lack of asphalt types other than the Penetration and MC-3 types, but members of the Inspection Review team were impressed by the good condition of most of the old MC-3 mats. Laboratory Engineers generally give the credit for good performance of the MC-3 to low heating (200^o-250^oF) during construction. Field Engineers generally give the credit for good performance of road mix pavements to the chance occurrence of dry weather during the laydown operation.

While the asphalt content (% asphalt) did not correlate well with the present condition of the roadways, the regression analysis did show fairly good correlation of asphalt content with performance index.



Mat thickness was expressed by both the DESIGNED THICKNESS and by the CORE THICKNESS. There was a high correlation between these two values (0.72), of course, but little correlation of either of these values with anything else except mat density. There was considerable evidence that after 15 years of service, thick mats are less dense than thin mats. However, there was no indication that the denser mats were associated with better roadway performance. This does not mean that good relative compaction of an asphalt mat is not essential to good performance. For the most part, it means that mats made of heavy aggregates (basalt and granite) do not appear to be any more serviceable than mats made out of lightweight aggregates such as dolomite and sandstone. Reliable data on the relative compaction of the asphalt mats at the time of construction was not available, but a bell graph of the reported construction density compared to the density as determined in 1968 is shown on the following page.



The penetration value of the asphalts as found in 1968 showed good correlation only with the thickness of the overlay. This good correlation is easy to understand because the thicker the overlay the greater the availability of fresh asphalt having the original penetration value.

Correlation of Variables with Present Condition of the Roadway

Base Course

With additives in only three of the 27 projects investigated, there is little chance for a correlation study. However, all three projects having additives showed Serviceability Index values above a value of 3, and all three projects had a good performance index.

The project south of Brush had 5% cement in the base course and only a 1½" mat. Heavy truck traffic in the Little Beaver Oil Field area immediately after construction pushed the mat off the fine grain base, but a thicker overlay has lasted well.

The base course on one of the sections east of Hugo was treated with 3% Cottrell Dust, and this treatment appears to have improved the performance of this particular section of the roadway over the performance of the sections of untreated roadway on each side of the treated section.

The blowsand base course east of Hudson was treated with 5% asphalt in 1953. It has served well. Similar blowsand was used for a base course east of Colorado Springs without the use of an additive. The performance of this untreated blowsand as a base course was disappointing. In 1968 the PSI east of Colorado Springs was 2.3, and the roadway only provided 5 years of maintenance free service. It appears that some treatment is necessary if blowsand is to be used for base course materials.

In like manner, there was not a large number of different base thicknesses for correlation with performance. They ranged from 2" to 6", with 4" being the most common thickness by far. The designed thickness correlated with the actual thickness by a factor of 0.883, which indicates good field control. Base thickness correlated with the average PSI value by a factor of 0.5 for some significance.

Apparently there were too many variables in the performance of the 27 different projects for high correlation coefficients to show up with the other properties of the base courses such as Hveem R value, permeability, sand equivalent, Atterburg Limits, and field moisture. Certain natural correlations between each other were apparent, but good correlation of these variables with actual roadway performance values such as PSI and Performance Index was not found.

Subbase Course

Subbase thicknesses varied from 0" to 36". There were a number of negative correlations, showing that roadway performance increased as thickness of the subbase decreased. Occasional negative correlations occur as a matter of chance where there is poor correlation, but the situation shown in the table below suggests that, on this study, the roadway performance did not tend to increase with increasing thickness of the subbase.

	<u>Designed Thickness</u>	<u>Actual Thickness</u>
PSI by CHLOE	-.041	-.094
PSI by CHLOE plus Human Evaluation	-.097	-.212
Maintenance-free Service	-.394	-.326

Of course, increasing thickness of subbase suggests that soils of a more clayey nature are being encountered, and clayey soils are usually characterized by distressed roadways. All of which means that the linear

correlation coefficients show no clear cut trends on subbase material for thickness, or for any of the other characteristics such as quality (as indicated by the Hveem R value), permeability, sand equivalent, Atterburg Limits, moisture content or gradation.

Disregarding the computer data, and using the basic data on pages 38 to 64, it will be noted that the material characteristics of the subbase in 1968 were very nearly the same as when constructed for all projects except the Burlington project. This project showed a slight gain in clayey particles as indicated by a decrease in sand equivalent value and an increase in Plasticity Index value. However, the thickness was virtually the same in 1968 as when constructed, and the Hveem R value was the same in 1968 as in 1953.

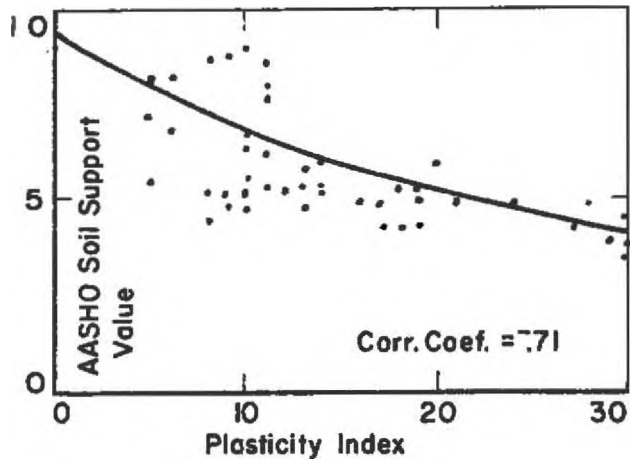
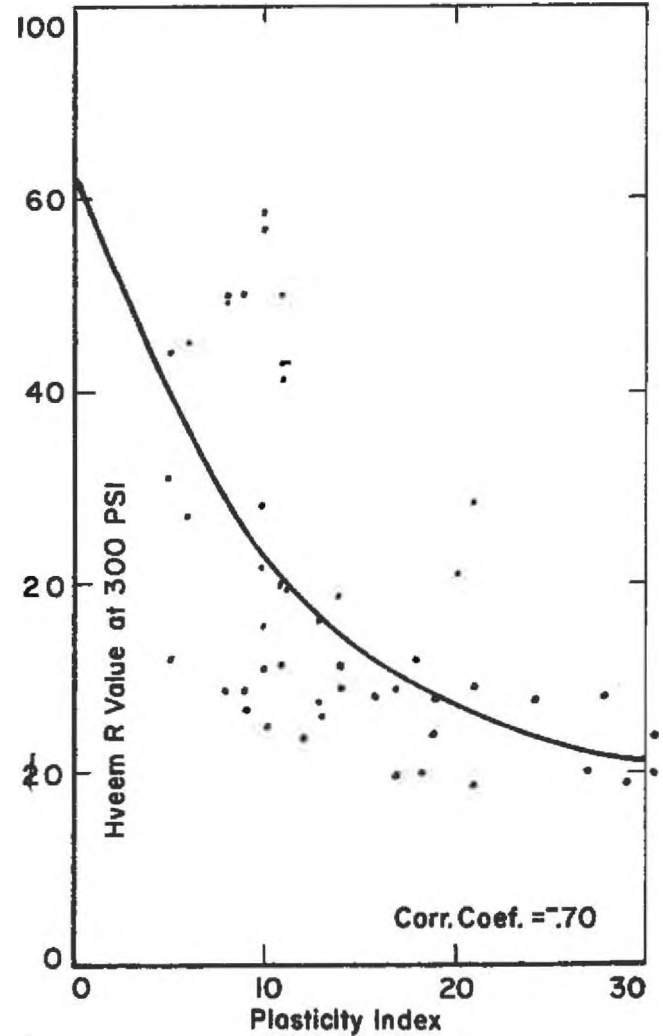
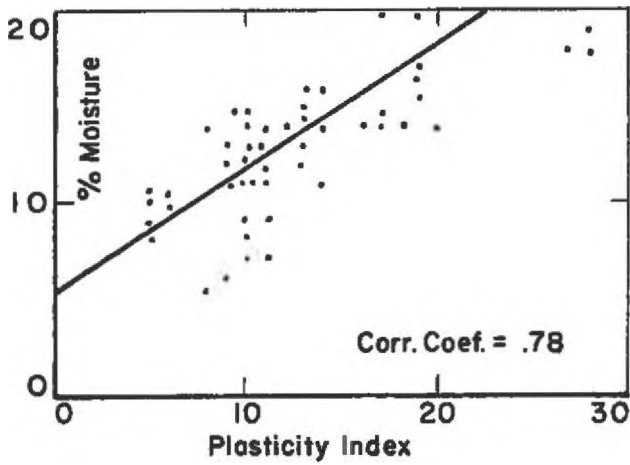
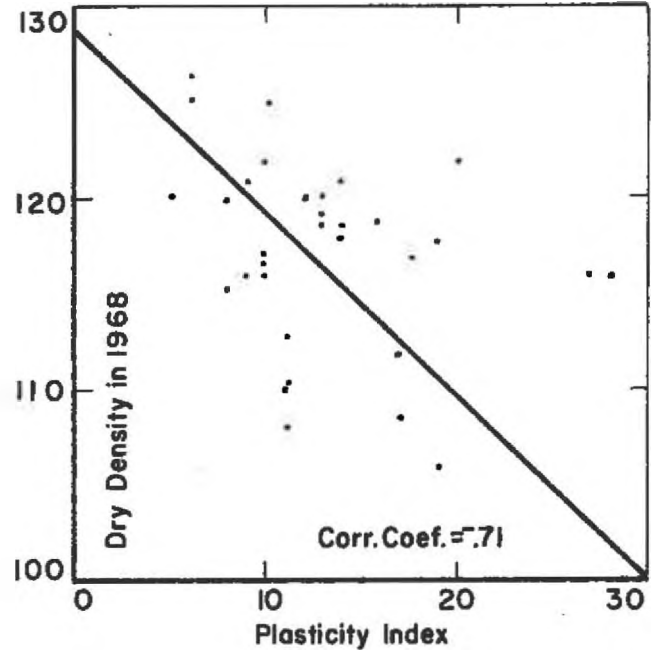
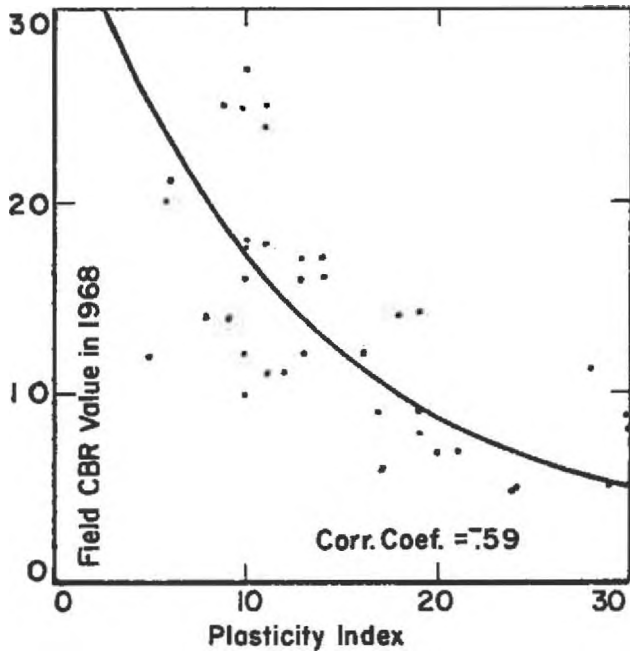
One of the main objectives of this study was to determine whether the service of a roadway in Colorado after 15 to 20 years resulted in a blending of the subgrade with the subbase material. If there is no adulteration of the granular subbase material, designers of an improved roadway on the same alignment can save a considerable amount of time and money by reusing a part or all of the existing subbase. This study clearly indicates that the average subbase material in Colorado is not damaged by use. An exception to the cases studied in this investigation might be a very open graded gravel or crushed rock placed over a very moist clayey or silty subgrade. However, the Colorado Division of Highways has generally specified sand and well graded pit-run gravels of the type found on these 27 projects investigated.

Subgrade

Due to efforts by highway designers and field engineers to provide adequate cover over various types of subgrade, and because of the variations in the subbase and surfacing materials placed on top of the subgrades, little or no correlation exists between subgrade characteristics and roadway performance.

There are striking correlations between characteristics of the subgrade soils, however. Graphs on the following pages show correlation which may be of greatest interest.

Page 23 shows correlation of the Plasticity Index with various properties of the subgrades. There is a strong trend for the supporting



strength of the subgrades, as measured by the field CBR test, to fall off rapidly with increasing plasticity. With the large variety of subgrades making up the 27 projects, the correlation is not perfect, but there is no doubt that roadways with highly plastic subgrades (PI greater than 25) will eventually provide a Field CBR value of 5 or less, a Hveem R value of 20 or less, and an AASHO soil support value of 4 or less. Equilibrium moisture values for these plastic soils are almost certain to be above 20% as indicated by the graph on page 25 and the graph on page 26 which shows how moistures found on these 27 projects compare with equilibrium moisture values found from a previous study of moisture under pavements throughout the State of Colorado.

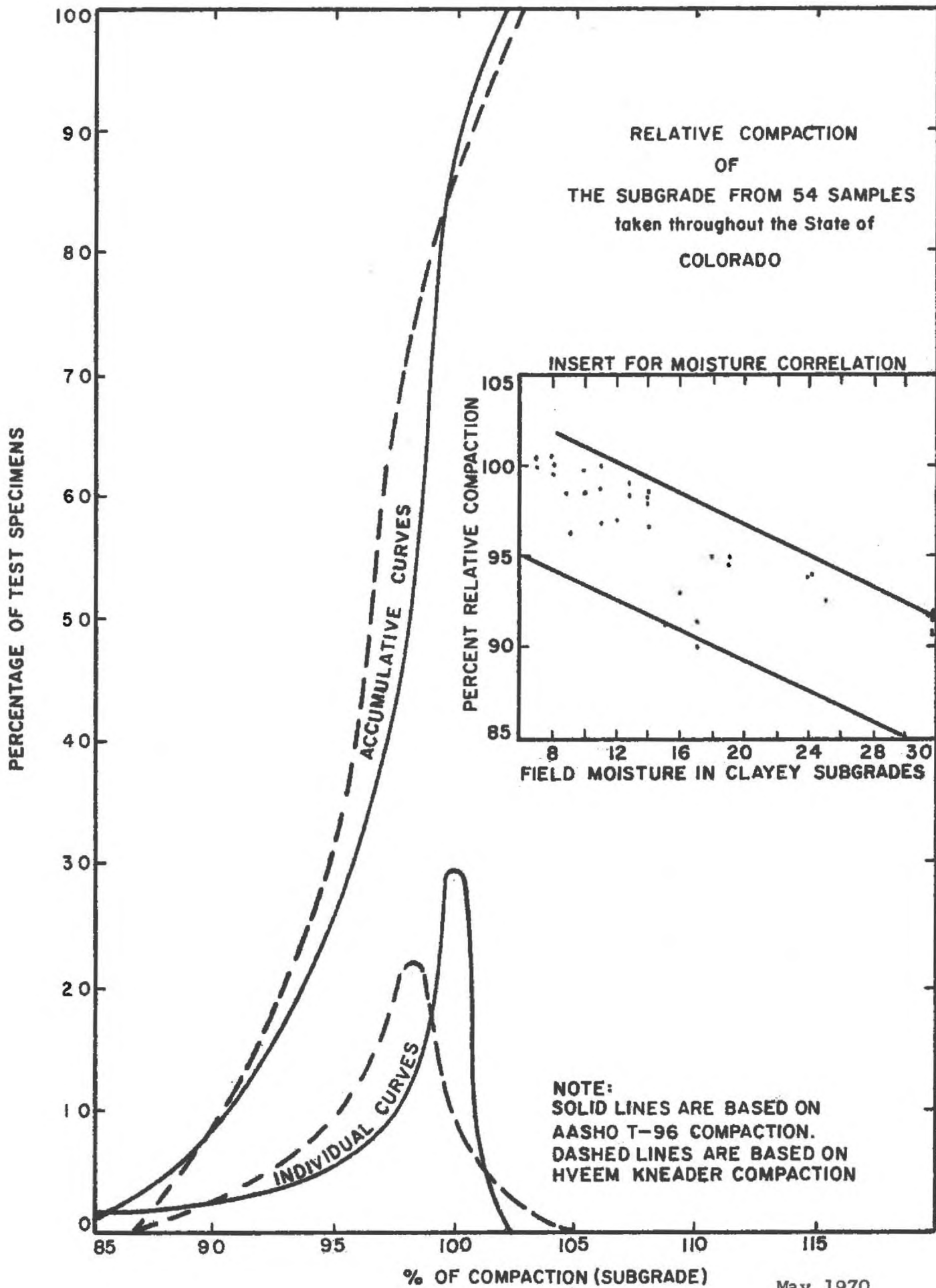
The graphs on page 27 show additional correlation of the Field CBR with the various properties of the subgrades. Of greatest interest may be the correlation of Field CBR with Laboratory Soaked CBR values. It appears that soils showing Lab Soaked CBR values between 2 and 7 may have Field CBR values ranging from 3 to 20. The data scatter where the Field CBR values are above 20 is bad due to the contribution from the rocky soils. In general, however, Field CBR values appear to be double the Lab Soaked CBR values.

When the relationship between Field CBR values and the Lab CBR values was first noted, there was a feeling that the Field CBR equipment gave different readings compared to the Lab equipment. A comparison of the two CBR devices on identically prepared samples showed almost perfect agreement between the two, however.

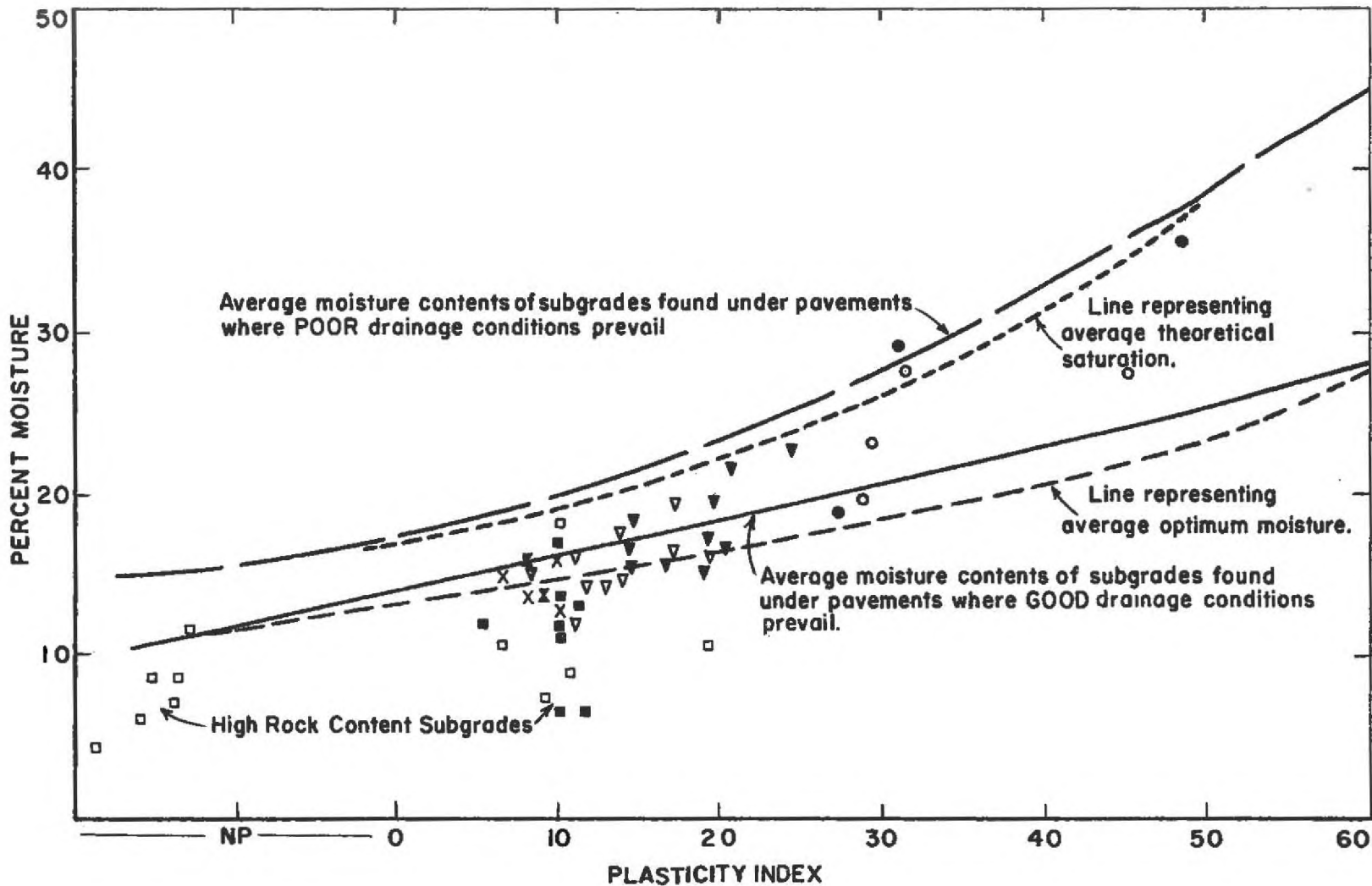
Page 28 shows a comparison of CBR values for the Lab tests in 1952 and the Field CBR values found in 1968 and 1969. The scatter of Field CBR values is large, but in almost all cases the Field CBR values is two to three times the designed CBR value. There appears to be more variation of CBR values within a project than there is from season to season.

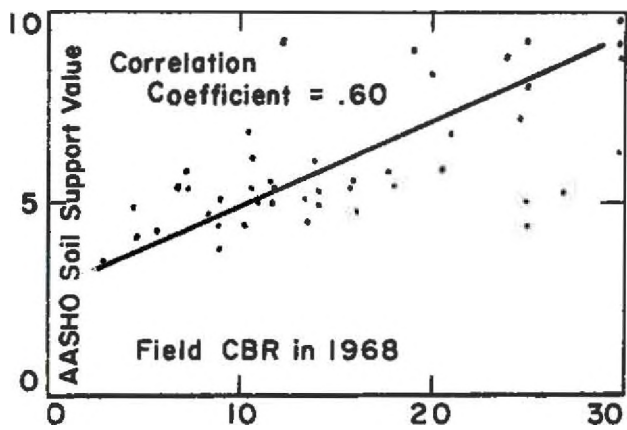
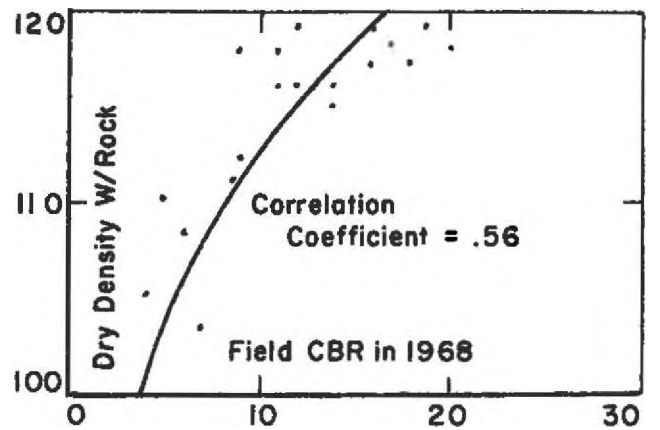
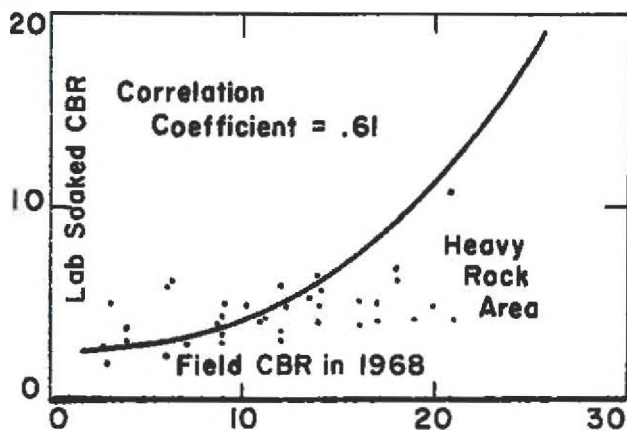
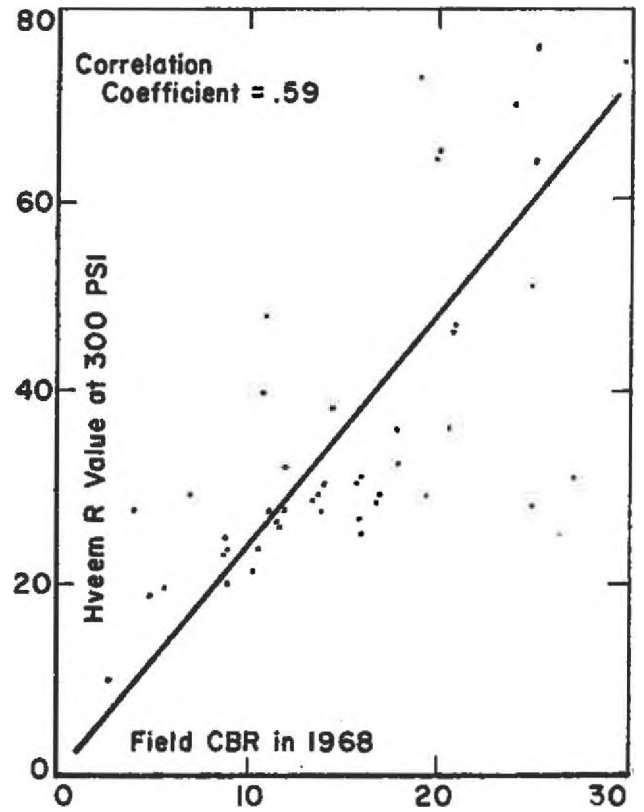
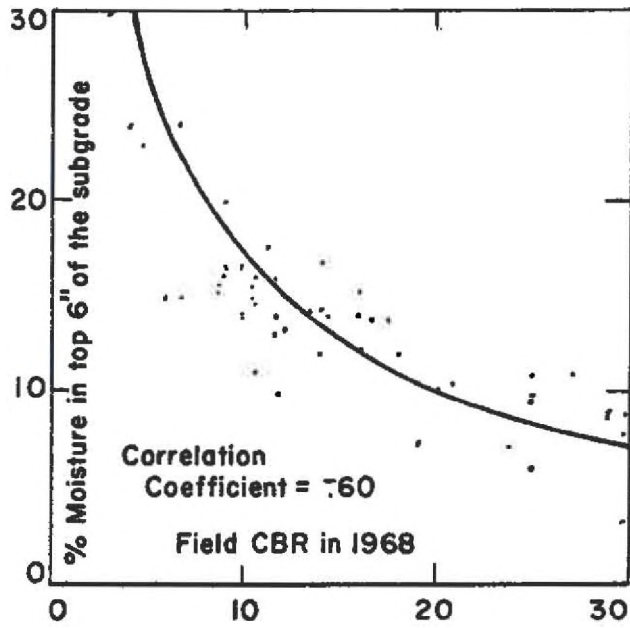
An interesting correlation developed between the Hveem R value test results performed at 300 psi and at 400 psi. There has been some question as to which test to use for design purposes. It appears that the correlation between test values on the two types of compaction is very high. The equation for the relationship is $R_{300} = .8R_{400}$, and there is a correlation coefficient of 0.936.

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Fill	Cut or at grade		SUMMATION OF DATA FOR THE STUDY OF MOISTURE UNDER COLORADO PAVEMENTS
□	■	A/2 and A/1 Soil	
x	×	A/4 Soil	
▽	▽	A/6 Soil	
○	●	A/7 Soil	





CALIFORNIA BEARING RATIOS
Field CBRs

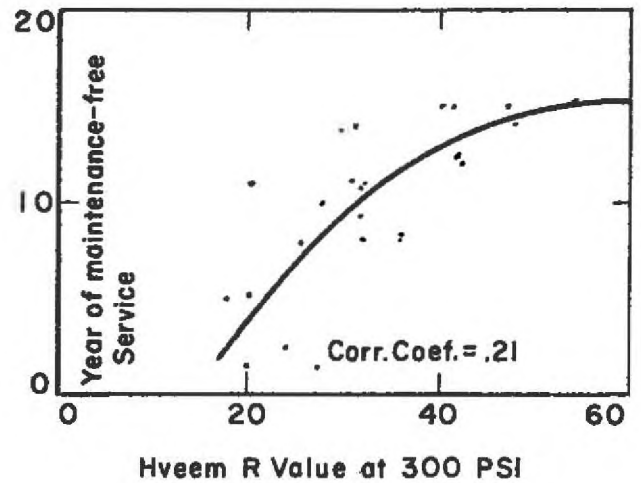
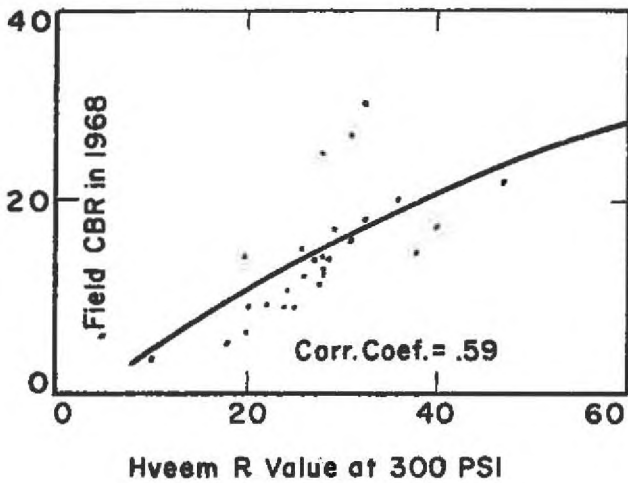
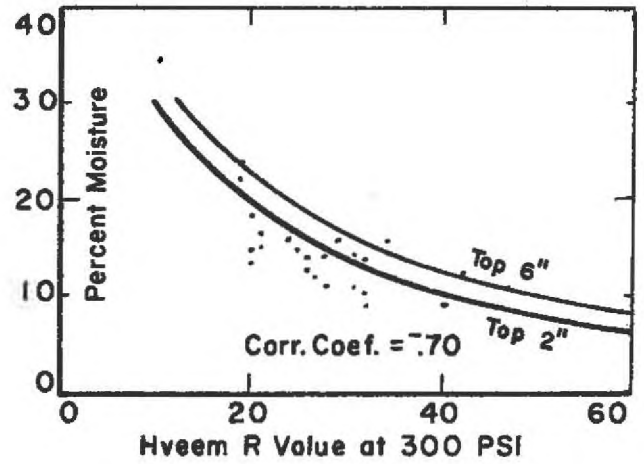
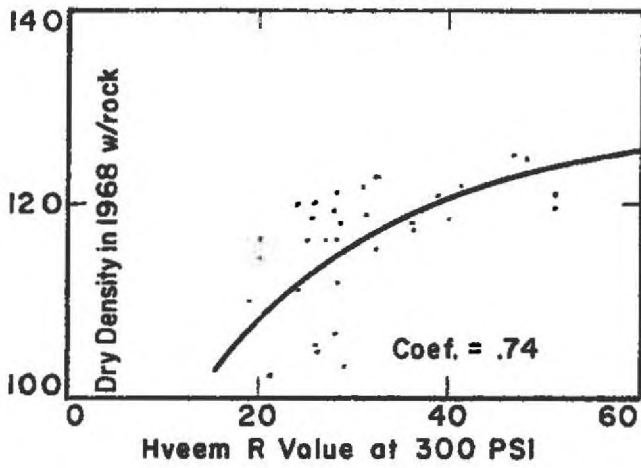
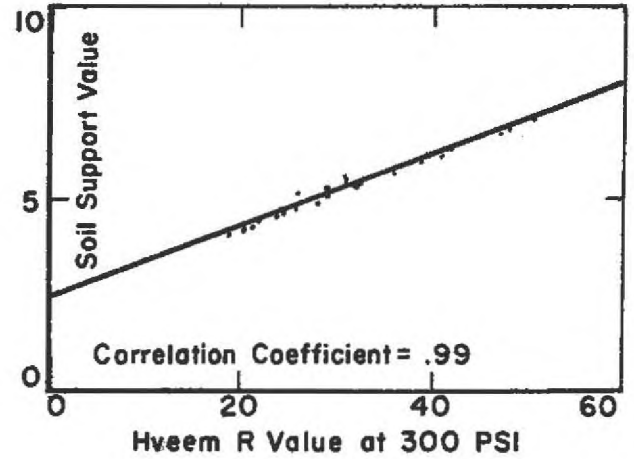
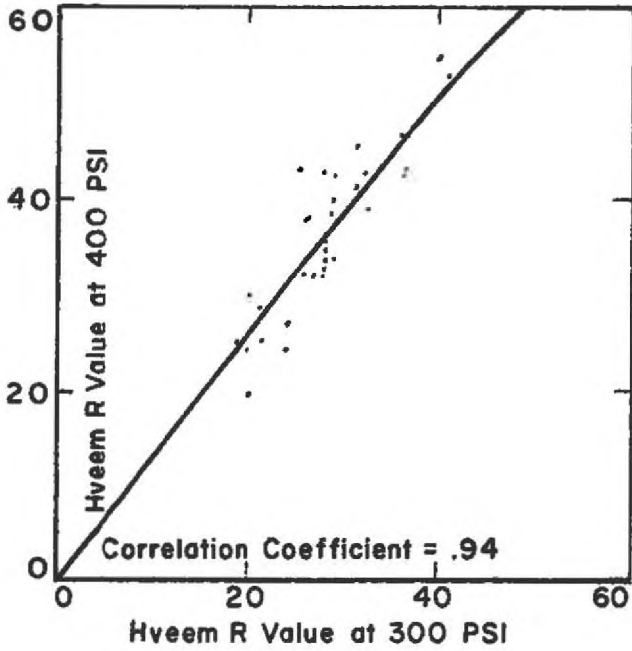
Site No.	Location	Soil Classification	Lab Designed CBR in 1952	Fall 1968	Summer 1969	Spring 1970
1	Kremmling	A-4(8)	2 - 5	20, 6 & 3	6	4 & 10
2	Craig	A-7-6	7 - 11	5 & 27	29 & 27	4 & 6
3	*Rio Blanco	-	-	-	-	-
4	Durango	A-6(9)	6 - 7	14,31 & 25	24 & 19	19
5	Ignacio	A-6(9)	3	9 & 11	10	7 & 13
6	Alamosa	A-1-b(0)	4	32	30	53
7	San Luis	A-2-4(0)	11	21	30	19
8	Romeo	A-2-4(0)	-	32 & 33	39 & 27	16 & 12
9	Yuma	A-4(7)	4 - 5	16 & 14	24 & 7	15 & 5
10	Brush	A-7-6	3	7 & 5	7 & 5	6
11	Ft. Morgan	A-4(8)	5	14 & 9	10 & 9	16 & 7
12	Buckingham	A-6(3)	6	12 & 18	10 & 12	11 & 14
13	Burlington	A-6(10)	4	11 & 25	15 & 33	16 & 15
14	Arriba	A-6(5)	5	10 & 9	4 & 10	10
15	Hugo	A-2-6(1)	3 - 6	19 & 24	9 & 17	9
16	Hugo	A-7-6(20)	2	6 & 4	6 & 4	16 & 20
17	Lamar	A-6(10)	2	10 & 12	33 & 6	5 & 8
18	*Pritchett	-	-	-	-	-
19	Walsh	A-6(9)	5	26 & 14	22 & 10	13 & 9
20	Ft. Collins	A-4(4)	4 - 6	8 & 17	6 & 13	14 & 20
21	Eldorado Springs	A-7-6	3 - 4	17 & 11	7 & 9	14 & 17
22	*Havana Street	-	-	-	-	-
23	Hudson	A-6(7)	5 - 7	16 & 16	15 & 17	11 & 13
24	Loveland	A-6(5)	4 - 5	30 & 21	20 & 12	13 & 12
25	Windsor	A-2-4(0)	7 - 14	36 & 32	27 & 8	15 & 12
26	Elizabeth	A-2-4(0)	23	25 & 30	33 & 17	12 & 11
27	Colorado Springs	A-7-6(12)	3	8 & 9	32 & 7	13 & 4
28	Wetmore	A-6(12)	3	14 & 4	14 & 3	17 & 10
29	Florence	A-6(10)	3 - 5	12 & 12	15 & 10	11
30	Steamboat Springs	A-1-b(0)	4	30 & 25	+30 & Rock	Rock

* Roadway rebuilt between the time of planning for this project and actual Field investigation.

Attempts to obtain Field CBR values during the winters of 1968 and 1969 resulted in CBR values over 100% due to the frozen subgrade.

Another interesting correlation is the R_{300} value versus Soil Support shown on page 30. Soil Support values were obtained by use of the AASHO Design Chart, so they were directly dependent on the R_{300} value. This Soil Support versus R_{300} was a check on the computer analysis. After using the chart to obtain the Soil Support value, to a reasonable degree of accuracy, coding and key punching, computer analysis, etc., the resulting correlation was 99%. Theoretically it should have been 100%. Apparently the computer analysis for this study was reliable. Also, the fact that the correlation coefficient of R_{400} with the Soil Support value was 0.95, means that the Hveem Stability at 400 PSI was found to be almost proportional to the Hveem Stability at 300 PSI which correlated at a value of 0.99.

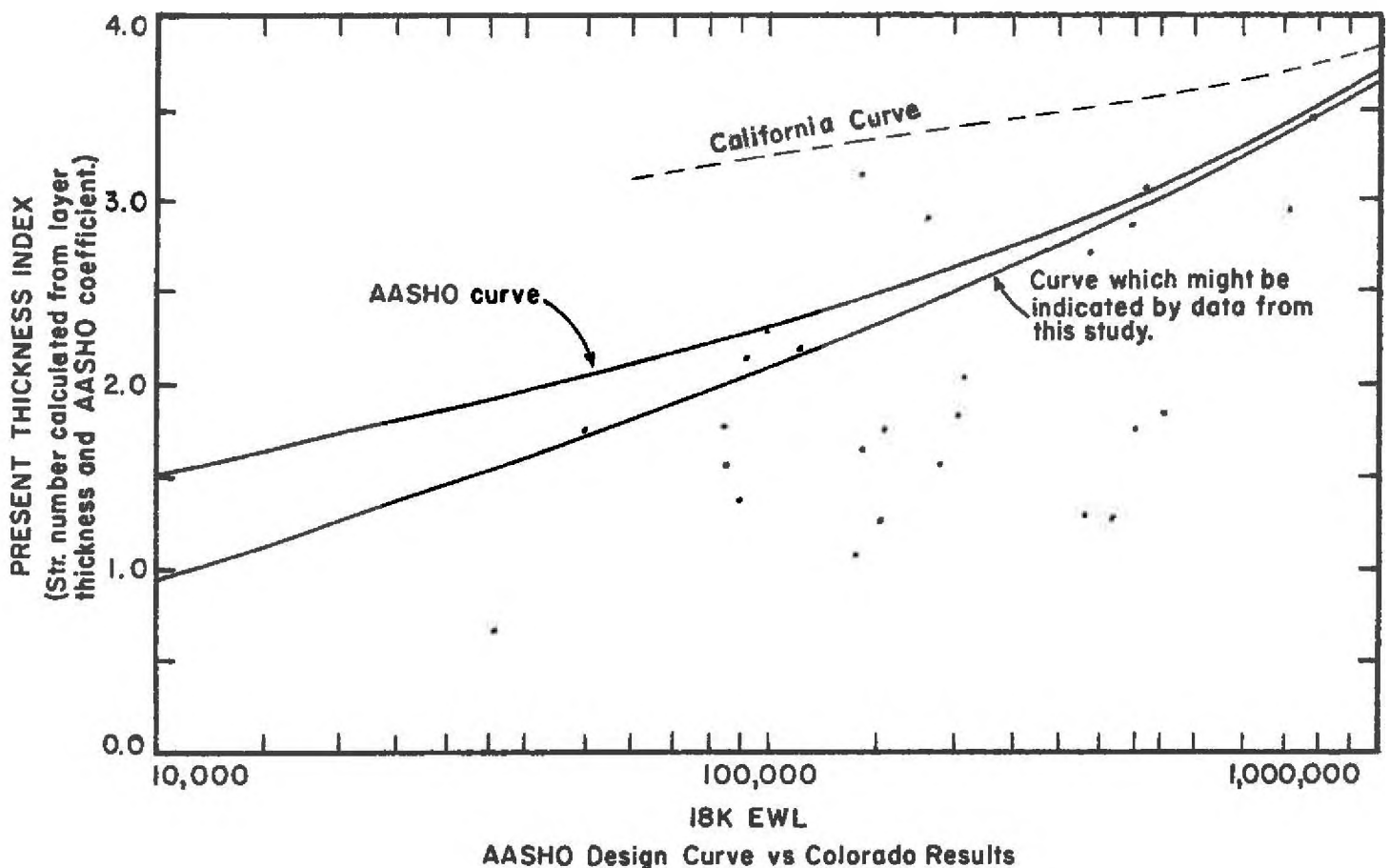
The chart on page 25 shows how field densities compared to compaction by the AASHO T-99 method and by the Hveem Kneader Compaction method. The INDIVIDUAL curves show that about 29% of the samples had 100% compaction as judged by T-99. The ACCUMULATIVE curves show that about 30% of the samples had less than 95% compaction, while about 70% had more than 95% compaction. The soils which showed low compaction were clays having high moisture contents as shown by the moisture table inserted on the same page.



COMPARISON OF COLORADO DATA WITH AASHO ROAD TEST FINDINGS

AASHO Road Test findings have been expressed by many formulas and graphs. Perhaps the most direct expression is the one shown below upon which have been plotted the points from this Colorado Flexible Pavement Study.

The AASHO curve appears to provide a design which will insure satisfactory performance of roadways in Colorado. In general it appears to provide a slight over-design in the low traffic region (left side of the graph), and a slight lowering of the line on the left side might be indicated by data from this study. However, because of the findings during the visual inspection, the design review team would not favor any reduction in the asphalt mat thickness.



COST ANALYSIS

The following Table shows the cost per mile for construction of the pavement structure on each of the following projects including S 0080(1) which was constructed by Larimer County.

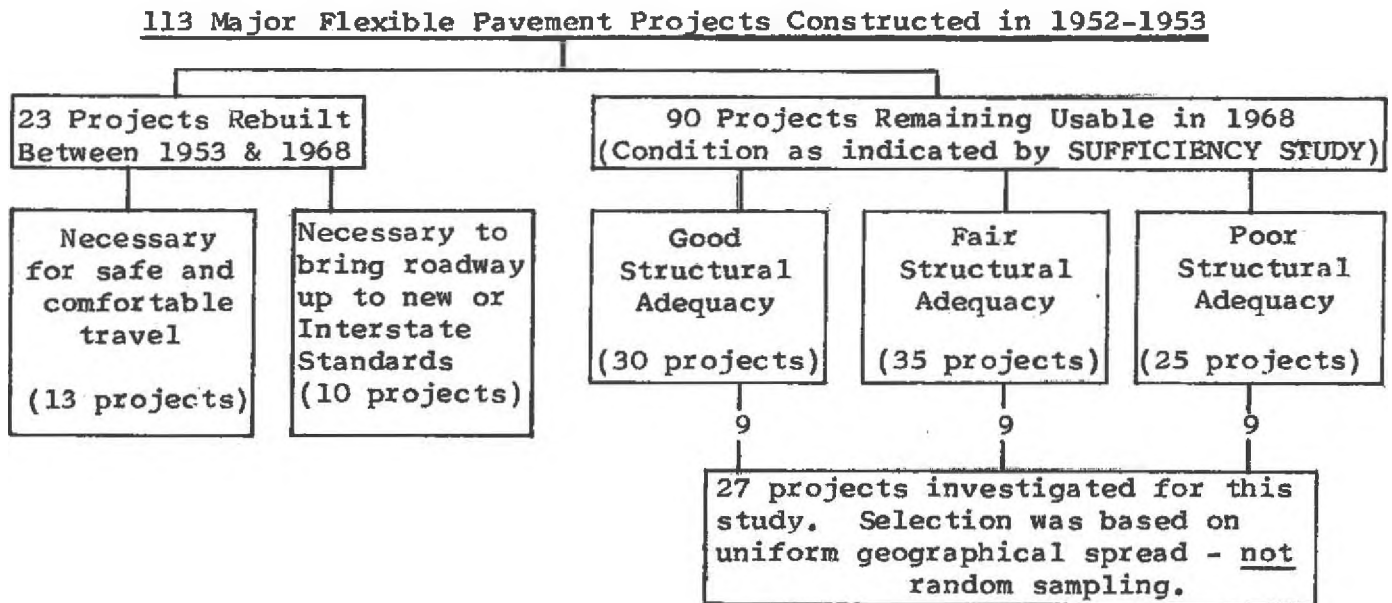
Project	Nearest Town	PSI	Cost Per Mile					Ratio Cost PSI x 10 ⁴	
			Subbase	Base	Mat	Seal	Total		
S 0107(5)	Kremmling	2.8	4,293	2,800(est)	5,379	2,800	15,272	0.55	
F 005-2(9)	Craig	2.7	5,155	2,815	10,241		18,211	0.67	
F 002-1(3)	Durango	2.1	9,334	3,151	10,665	1,892	25,032	1.19	
S 0154(4)	Ignacio	2.5	7,434	3,758	9,924	1,832	22,948	0.92	
S 0120(1)	Alamosa	2.6	3,110(est)	None	5,328	1,111	9,549	0.37	
S 0114(1)	San Luis	2.7	4,340	2,906	5,179	1,229	13,654	0.51	
S 0112(1)	Romeo	2.9	4,356	5,706	9,494	1,865	21,421	0.74	
S 0007(1)	Yuma	2.3	4,861	2,234	6,412	703	14,210	0.62	
S 0021(1)	Brush	3.2	15,009	Incl.	6,000	1,816	22,825	0.71	
S 0029(2)	Ft.Morgan	2.4	4,572	2,395	5,067	247	12,281	0.51	
S 0024(8)	Buckingham	2.8	12,117	None	6,722	715	19,554	0.70	
S 0001(9)	Burlington	2.9	4,733	2,543	9,051		16,327	0.56	
FI 005-5(1)	Arriba	2.6	11,687	None	18,475		30,162	1.16	
C33-0008-15	Hugo	2.1	12,698	None	14,676		27,374	1.30	
C33-0008-20	Boyero	3.0	10,891	4,095	15,031	13,000	43,017	1.43	
S 0175(1)&(2)	Lamar	2.7	9,683	2,175	5,472	1,409	18,739	0.69	
S 0002(12)	Walsh	2.4	6,034	None	5,346	511	11,891	0.50	
S 0024(3)	Ft.Collins	2.7	6,978	3,807	6,121	1,067	17,973	0.67	
S 0014(1)	Eldorado Springs	2.9	4,500(est)	2,500(est)	6,727	249	13,976	0.48	
S 0030(2)	Hudson	3.2	5,893	Incl.	12,075	1,426	14,394	0.61	
S 0080(1)	Loveland	3.0	Larimer County Forces					16,800	0.56
S 0034(2)	Windsor	2.9	4,364	2,905	7,126	1,277	15,672	0.54	
S 0028(3)	Elizabeth	2.5	4,450	None	6,000	561	11,011	0.44	
S 0020(3)	Colorado Springs	2.3	5,782	None	6,995	470	13,247	0.58	
S 0081(1)	Wetmore	2.6	2,932	2,299	4,981	1,202	11,414	0.44	
S 0081(2)	Florence	2.4	5,749	2,293	5,860		13,902	0.58	
F 005-2(6)	Steamboat Springs	2.9	5,797	5,255	12,232	1,261	24,545	0.85	

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An analysis of the Secondary Highway Projects (for a comparable basis of construction) shows the total cost generally between \$10,000 and \$20,000 per mile for the pavement structure. There is considerable variation even on projects which are relatively close to each other. For instance, the Ignacio and the Alamosa projects are not far apart but the cost was \$23,000 per mile for the Ignacio project, and \$9,549 for the Alamosa project (where sand and gravel of such good quality was available that no base course was necessary).

CONCLUSIONS

(1) This study of flexible pavement performance was carried out with some uncertainty as to how representative the 27 projects would be of the overall performance of flexible pavement projects in Colorado. The following diagram is an attempt to illustrate how the 27 projects fit into the 113 major projects constructed in 1952 and 1953.



The 27 projects studied were probably as representative of the 90 surviving projects as can be found. On the other hand, these projects reveal very little about the cause of the failures of the 13 projects which had to be rebuilt for safe and comfortable travel. These 13 rebuilt projects may be placed in the following categories:

Unexpected heavy traffic damaged roadway (2 projects)	Poor drainage softened subgrade (3 projects)	Wet, plastic base gave way (4 projects)	Wet mat gave way (4 projects)
--	---	--	----------------------------------

The failure of the last 11 projects was caused by water. However, when good drainage is provided, and then the mat or base absorbs an unusual amount of moisture, the failure probably would be more appropriately attributed to a hydrophilic or highly absorptive aggregate. Since 1953, this type of aggregate has been quite well identified, and is excluded from use in roadway construction wherever possible.

(2) For the 27 projects investigated, there was no real sign of

degradation or adulteration of the subbase or base course material. It would be safe to say that base and subbases used on most old projects in Colorado are reusable for widening and rebuilding.

(3) One of the questions that it was hoped would be answered by this study was how well the different layers of material comprising the roadways in Colorado were providing the stability for which they were designed. The answer appears to rest with the fact that only 13 out of the 113 projects had to be rebuilt within a 15 year period, and the roadways which are still in service are in at least a fairly satisfactory condition illustrated by the Present Serviceability Index Values on page 8. Seventy-four percent of the projects investigated have a PSI value of 2.5 or above. The failures, which were responsible for PSI values below the 2.5 level, appeared to be due to:

- a. Softening of the subgrade (which is not really a constructed layer of the roadway structure) in local sections of cut areas (poor drainage).
- b. Hardening and cracking of the mat after 15 years of service.

Ruts over 0.2" deep were found in only one project. At Hugo where there had been well over a million accumulated 18K wheel loads, the ruts may have indicated a slight failure in the base or subbase layers, but that might have been expected from the results of the AASHO tests.

The lowest field CBR value (CBR = 3) was found in the weathered Pierre Shale type of subgrade east of Hugo. All other field CBR values were found to be well above the original design value.

The conclusion would have to be that, on almost every project, the subgrade is providing more support for the layered system than had been anticipated in the design. For this condition, at least, the base and sub-base layers have provided adequate stability. What may be lacking to some extent is mat thickness and flexibility which can only be provided by asphalts having a penetration value above 30 or so. On most projects it appeared that as long as the mat had been fogged, seal coated, or otherwise rejuvenated, there was no problem surface wise.

(4) The results of the California Bearing Ratio performed in the field and the CBR values determined on soaked specimens in the laboratory were so drastically different, that there is wonder that the two were ever associated at all. The design of Colorado roadways is now based on a new premise.

(5) The Hveem Stabilometer value run on a sample compacted at either 300 PSI or 400 PSI will provide a good measure of the internal stability of a subgrade material. The relationship between the two values is $R_{300} = 0.8 R_{400}$ for normal Colorado soils, and both values correlate well with other soil characteristics. This test should provide a good, rapid, and inexpensive stability test for the determination of soil support values in the AASHO Design Method.

(6) Deflection data may provide a good guide to the amount of useful life remaining in a roadway, but it does not correlate well with past performance of low traffic roadways in Colorado. Many of the roadways with very good service records had more than .040" deflection, and many of the roadways judged to be in poor condition had deflections less than .040".

(7) Although statistics and computer analysis did not reveal a great deal regarding drainage, the human evaluation team expressed great concern about this item. Almost all weak spots, ruts and patches observed on the 27 flexible pavement projects were associated with local areas of poor drainage. This was usually in the form of ditches which had filled up from backslope debris in cut areas.

(8) Another question that it was hoped would be answered by this study was how well the AASHO Design Procedure agrees with flexible pavement performance in Colorado. Computer correlation and visual analysis of the data presented in Appendix A suggests no wide variation between the necessary Structural Number and the Thickness Index (term used to designate a Structural Number determined from layer thickness and type coefficients). During 1969, a committee from the Colorado Roadway Design Division worked out minor variations between AASHO type coefficients and coefficients which seemed best suited to Colorado conditions. The results are included in this report as Appendix B.

(9) Longitudinal cracking did occur on several projects near the edge of the mat on fill sections where 1½:1 or 2:1 slopes were used. It appears that lack of lateral support due to narrow width, coupled with steep embankment slopes caused this cracking and also produced a rough ride. Either a wider roadway or flatter slopes would probably have prevented this cracking and rough ride. Subgrade soils where this occurred were clay or clay mixed with rock, plus the blowsand east of Colorado Springs which appears to need at least 3:1 embankment slopes.

(10) Traffic values used for design purposes 15 years ago appear to be reasonably accurate for 20 out of 27 projects investigated. Five of the projects were estimated at what appears to be about one-half of the actual traffic volume in 1968. The traffic estimate, in VPD, for the two projects in Hugo was a little too high, but an AASHO design based on the equivalent 18K load of 175 in 1968 is equivalent to the design used in 1953 for Site No. 16. The original design used for Site No. 15 would be considered inadequate by 1968 AASHO standards.

(11) The AASHO T-99 test for maximum compaction and optimum moisture appears to provide very realistic values. Two-thirds of the densities taken were between 95 and 100% of this standard maximum density. No change in the use of these standards is recommended.

(12) The overall value of using a computer to assist in the analysis of data from such an evaluation project as this is questionable. While it is possible that a regression analysis saved time by eliminating relationships that were worthless, it was expensive and time consuming to initiate. Good correlations were sometimes masked by the horde of variables that were used. There is a feeling that the use of the computer was not a mistake on this particular project since it led to a better understanding of its value and possibilities, but the use of a computer on another similar evaluation project should be in a somewhat different manner. Certainly the variables should be selected with greater care to avoid wasted correlation between variables (such as shoulder width and asphalt type for instance).

A P P E N D I X A

APPENDIX A
EVALUATION OF COLORADO'S FLEXIBLE PAVEMENT DESIGN

PROJECT NO. S 0107(5) LOCATION S of Kremmling PSI=2.8 SITE NO. 1

		Stations			Stations				
		322	317	255	322	317	255		
PERFORMANCE	Pres. Service Index	2.7	2.7	2.9	10.0	10.0	10.0		
	Avg Pavement Deflection	.042	.058	.043	19.0	10.5	4.0		
	Radius of Curvature	180	164	164	80	80	80		
	Avg Rut Depth	0.1	0.1	0.1	79	78	83		
	Cracking (Cl II & III)	16	16	16	0.45	0.19	70.01		
	Patching (ft ² /1000ft ²)	13.8	18.8	8.0	25	25	17		
	Bleeding	—	—	—	18	18	17		
	Accum. 18 ^k EWL (X10 ³)	94,300	94,300	94,300	Soil Classification ('68)	A-1-a	A-1-a	A-1-a	
	Years of Service	16.2	16.2	16.2	Liquid Limit (1953)	NV	NV	21	
	Design Avg Daily Traffic	115	115	115	Liquid Limit (1968)	20	19	17	
	Present ADT	470	470	470	Plasticity Index (1953)	NP	NP	NP	
	Avg Yearly Precipitation	15.3	15.3	15.3	Plasticity Index (1968)	4	2	1	
	Avg Annual Temperature	40.9	40.9	40.9	Specific Gravity	2.62	2.62	2.62	
	Freezing Index	1216	1216	1216	%Moisture	7.5	4.0	3.6	
	Elevation	7560	7560	7560					
	Drainage	Good	Good	Good					
	Regional Factor	1.00	1.00	1.00					
	SURFACING	Asphalt Type	MC-3	MC-3	MC-3	Calif Bearing Ratio '53	4.9	2.1	5.0
		Thickness (Design)	2.0	2.0	2.0	Field CBR in 1968	20.0	5.8	33.3
		Core Thickness (1968)	2.1	2.0	2.2	Wet Density (1968)	138.9	121.5	145.3
R Value of Design Mix		90	90	90	Dry Density (1968)	126.2	108.5	129.3	
Seal Coat Thickness		0.1	0.1	0.2	% Moisture Top (1968)	10.1	12.3	12.1	
% Asphalt (1953)		4.9	4.9	4.9	% Moisture Avg (1968)	14.0	13.7	8.2	
% Asphalt (1968)		3.8	4.0	3.7	Soil Classification '53	A-4(1)	A-6(6)	A-4(8)	
Density During Const.		139.8	139.8	139.8	Soil Classification '68	A-4(0)	A-6(7)	A-1-a	
Density (1968)		139.2	139.2	139.2	% Rock in 1968	18	3	46	
Penetration (1953)		190	190	190	Opt Moist. without Rock	10.1	14.2	8.9	
Penetration (1968)		29	25	26	Max Density w/o Rock	126.2	118.0	130.3	
					Liquid Limit (1953)	24	27	27	
					Liquid Limit (1968)	22	32	NV	
					Plasticity Index (1953)	8	13	10	
					Plasticity Index (1968)	6	17	NP	
BASE	Additive	—	—	—	"R" Value at 400 psi	65	30	86	
	Thickness (Design)	4.0	4.0	4.0	"R" Value at 300 psi	65	20	82	
	Thickness (1968)	3.0	2.5	4.0	Soil Support Value	8.3	4.3	9.8	
	Hveem "R" Value (1953)	80	80	80	% Relative Compaction	97.8	92.4	96.1	
	Hveem "R" Value (1968)	82	82	83					
	Permeability (ft/day)	0.93	0.07	0.01					
	Sand Equivalent (1953)	44	44	49					
	Sand Equivalent (1968)	18	25	28					
	Liquid Limit (1953)	NV	NV	NV					
	Liquid Limit (1968)	20	NV	NV					
	Plasticity Index (1953)	NP	NP	NP					
	Plasticity Index (1968)	3	NP	NP					
	% Moisture (1968)	2.3	3.7	3.4					
	Shoulder Width	3'	3'	3'					
	SUBGRADE								
STRENGTH	Thickness Index	2.91	2.12	1.40					
	Structural Number	1.25	2.30	1.00					
	Weighted Str. Number	1.25	2.30	1.00					
	Performance Index	5.05	5.05	5.14					
	Period of Most Failure	Grad	Grad	Grad					
	Years of Maint-Free Serv	5	5	5					
	PSI from Sufficiency Rpt	2.6	2.6	2.6					
	Cut or Fill Section	Fill	Fill	Cut					

Remarks: Cuts have held up better than the fills.

EVALUATION OF COLORADO'S FLEXIBLE PAVEMENT DESIGN

PROJECT NO. F 005-2(9) LOCATION E. of Craig PSI=2.7

SITE NO. 2

		Stations		Stations	
		68+00	142+50	68	142+50
PERFORMANCE	Pres. Service Index	2.9	2.4	Thickness (Design)	6" 7"
	Avg Pavement Deflection	.022	.037	Thickness (1968)	15" 9"
	Radius of Curvature	360'	200'	Hveem "R" Value (1953)	79 79
	Avg Rut Depth	0.1	0.1	Hveem "R" Value (1968)	85 85
	Cracking (Cl II & III)	3	3	Permeability (ft/day)	.03' .03'
	Patching (ft ² /1000ft ²)	96	96	Sand Equivalent (1953)	28 28
	Bleeding	0	0	Sand Equivalent (1968)	24 23
	Accum. 18 ^k EWL (X10 ³)	400,000	400,000	Soil Classification ('68)	A-1-a A-1-a
	Years of Service	16	16	Liquid Limit (1953)	NV NV
	Design Avg Daily Traffic	2000	2,000	Liquid Limit (1968)	20 20
	Present ADT	2900	2900	Plasticity Index (1953)	NP NP
	Avg Yearly Precipitation	13.1	13.1	Plasticity Index (1968)	3 1
	Avg Annual Temperature	42.6	42.6	Specific Gravity	2.7 2.7
	Freezing Index	1127	1127	% Moisture	3.1 3.6
	Elevation	6250	6250		
Drainage	Good	Good			
Regional Factor	1	1	Calif Bearing Ratio '53	11 7	
			Field CBR in 1968	25 27	
SURFACING	Asphalt Type	AC	AC	Wet Density (1968)	136 135
	Thickness (Design)	2"	2"	Dry Density (1968)	116 122
	Core Thickness (1968)	2.1"	2.0"	% Moisture Top (1968)	17.5 11
	R Value of Design Mix	91	91	% Moisture Avg (1968)	18 10
	Seal Coat Thickness	0.1"	0.1"	Soil Classification '53	A-7-6(17) A-4(2)
	% Asphalt (1953)	4.8	4.4	Soil Classification '68	A-7-6(16) A-4(2)
	% Asphalt (1968)	4.6	4.5	% Rock in 1968	2% 10%
	Density During Const.	141	143	Opt Moist. without Rock	17 12
	Density (1968)	147	148	Max Density w/o Rock	111 123
	Penetration (1953)	170	170	Liquid Limit (1953)	48 22
	Penetration (1968)	34	39	Liquid Limit (1968)	45 26
				Plasticity Index (1953)	28 NP
	Additive	None	None	Plasticity Index (1968)	27 10
	Thickness (Design)	3	3	"R" Value at 400 psi	20 48
	Thickness (1968)	7	3	"R" Value at 300 psi	20 31
Hveem "R" Value (1953)	81	81	Soil Support Value	4.3 5.2	
Hveem "R" Value (1968)	85	85	% Relative Compaction	100 97	
BASE	Permeability (ft/day)	.03'	.03'		
	Sand Equivalent (1953)	28	28	Thickness Index	3.51 2.25
	Sand Equivalent (1968)	24	23	Structural Number	2.99 2.68
	Liquid Limit (1953)	NV	NV	Weighted Str. Number	2.99 2.68
	Liquid Limit (1968)	20	20	Performance Index	5.67 5.67
	Plasticity Index (1953)	NP	NP	Period of Most Failure	late late
	Plasticity Index (1968)	3	1	Years of Maint-Free Serv	11 11
	% Moisture (1968)	4.7	3.6	PSI from Sufficiency Rpt	2.9 2.8
	Shoulder Width	4'	4'	Cut or Fill Section	cut High fill

Remarks: Considerable chicken wire and longitudinal type cracking.

EVALUATION OF COLORADO'S FLEXIBLE PAVEMENT DESIGN

PROJECT NO. F 022-1(6) LOCATION West of Durango PSI=2.1 SITE NO. 4

		Stations			Stations		
		172	176	280	172	176	280
PERFORMANCE	Pres. Service Index	2.0	2.2	2.1	9"	9"	7"
	Avg Pavement Deflection	.045	.019	.018	Thickness (1968)	9"	8"
	Radius of Curvature	180	450	257	Hveem "R" Value (1953)	63	63
	Avg Rut Depth	.1	.1	.1	Hveem "R" Value (1968)	70	81
	Cracking (Cl II & III)		201		Permeability (ft/day)	.1	.5
	Patching (ft ² /1000ft ²)		364		Sand Equivalent (1953)	16	16
	Bleeding	None	None	None	Sand Equivalent (1968)	16	18
	Accum. 18 ^k EWL (X10 ³)		458,741		Soil Classification ('68)	A-2-4	A-2-4
	Years of Service		15		Liquid Limit (1953)	34	34
	Design Avg Daily Traffic		1600		Liquid Limit (1968)	27	27
SURFACING	Present ADT		2900		Plasticity Index (1953)	18	18
	Avg Yearly Precipitation		18.9		Plasticity Index (1968)	8	9
	Avg Annual Temperature		46.9		Specific Gravity	2.54	2.54
	Freezing Index		46.5		% Moisture	5.8	6.7
	Elevation		6930		Calif Bearing Ratio '53	6	7
	Drainage	Fair	Good	Good	Field CBR in 1968	14	31
	Regional Factor		1.25		Wet Density (1968)	128	120
	Asphalt Type		MC-3		Dry Density (1968)	116	108
	Thickness (Design)		2.5"		% Moisture Top (1968)	12	12
	Core Thickness (1968)	2.6	4.9	2.7	% Moisture Avg (1968)	12	9
BASE	R Value of Design Mix		94		Soil Classification '53	A-4(7)	A-4
	Seal Coat Thickness	.1	2.4"	.2	Soil Classification '68	A-4(7)	A-2
	% Asphalt (1953)		4.8		% Rock in 1968	7	50
	% Asphalt (1968)	4.2	4.6	4.4	Opt Moist. without Rock	14	12
	Density During Const.	140	140	140	Max Density w/o Rock	117	120
	Density (1968)	140	140	140	Liquid Limit (1953)	31	27
	Penetration (1953)	190	190	190	Liquid Limit (1968)	27	28
	Penetration (1968)	38	80	56	Plasticity Index (1953)	10	NP
	Additive	None	None	None	Plasticity Index (1968)	9	11
	Thickness (Design)	3"	3"	3"	"R" Value at 400 psi	35	70
STRENGTH	Thickness (1968)	3"	3"	3"	"R" Value at 300 psi	27	62
	Hveem "R" Value (1953)		80		Soil Support Value	4.9	8.0
	Hveem "R" Value (1968)	83	81	85	% Relative Compaction	98	95
	Permeability (ft/day)	.01'	.01'	.01'	Thickness Index	1.91	1.80
	Sand Equivalent (1953)	19	19	18	Structural Number	2.86	2.32
	Sand Equivalent (1968)	17	18	19	Weighted Str. Number	3.08	2.40
	Liquid Limit (1953)	NV	NV	22	Performance Index	5.51	5.52
	Liquid Limit (1968)	27	27	24	Period of Most Failure	late	late
	Plasticity Index (1953)	NP	NP	NP	Years of Maint-Free Serv	10	10
	Plasticity Index (1968)	8	9	5	PSI from Sufficiency Rpt	1.9	1.9
% Moisture (1968)	4.7	5.5	4.9	Cut or Fill Section	Cut	Fill	
Shoulder Width	3'	3'	3'		Fill	Fill	

Remarks: Seal coats have preserved the project by enlivening the asphalt.
Base is good.

EVALUATION OF COLORADO'S FLEXIBLE PAVEMENT DESIGN

PROJECT NO. S 0154(4) LOCATION NW of Ignacio PSI=2.5 SITE NO. 5

		Stations		Stations	
		263+65	272+00	263+65	272+00
PERFORMANCE	Pres. Service Index	2.4	2.2	Thickness (Design)	18" 8"
	Avg Pavement Deflection	.024	.025	Thickness (1968)	18" 9"
	Radius of Curvature		257	Hveem "R" Value (1953)	64 64
	Avg Rut Depth		.1	Hveem "R" Value (1968)	82 78
	Cracking (Cl II & III)		14	Permeability (ft/day)	1.1' 0.2'
	Patching (ft ² /1000ft ²)		.257	Sand Equivalent (1953)	20 20
	Bleeding		None	Sand Equivalent (1968)	20 19
	Accum. 18 ^k EWL (X10 ³)		156.398	Soil Classification ('68)	A-1-a A-1-a
	Years of Service		16	Liquid Limit (1953)	26 26
	Design Avg Daily Traffic		375	Liquid Limit (1968)	23 25
	Present ADT		1250	Plasticity Index (1953)	4 4
	Avg Yearly Precipitation		14.4	Plasticity Index (1968)	5 7
	Avg Annual Temperature		46	Specific Gravity	2.56 2.56
	Freezing Index		498	% Moisture	5.6 5.5
	Elevation	6610	6570		
	Drainage		Good		
	Regional Factor		.75		
	SURFACING	Asphalt Type		MC-3	Calif Bearing Ratio '53
Thickness (Design)			2"	Field CBR in 1968	9 10.5
Core Thickness (1968)		2.1	2.9	Wet Density (1968)	117 140
R Value of Design Mix		77	77	Dry Density (1968)	111 120
Seal Coat Thickness		0.1	0.9	% Moisture Top (1968)	15.5 17.0
% Asphalt (1953)		4.1	4.1	% Moisture Avg (1968)	14 14.0
% Asphalt (1968)		3.5	3.8	Soil Classification '53	-- --
Density During Const.		140	140	Soil Classification '68	A-6(9) A-6(5)
Density (1968)		139	140	% Rock in 1968	8 20
Penetration (1953)		190	190	Opt Moist. without Rock	13.7 14.9
Penetration (1968)		35	25	Max Density w/o Rock	116 117.5
BASE		Additive		None	Liquid Limit (1953)
	Thickness (Design)	3"	3"	Liquid Limit (1968)	35 32
	Thickness (1968)	3"	3"	Plasticity Index (1953)	-- --
	Hveem "R" Value (1953)	77	77	Plasticity Index (1968)	19 12
	Hveem "R" Value (1968)	82	80	"R" Value at 400 psi	27 31
	Permeability (ft/day)	4.5'	1.8'	"R" Value at 300 psi	24 24
	Sand Equivalent (1953)	37	37	Soil Support Value	4.7 5.3
	Sand Equivalent (1968)	20	17	% Relative Compaction	94 99
	Liquid Limit (1953)	NV	NV		
	Liquid Limit (1968)	22	24	Thickness Index	2.08 1.45
	Plasticity Index (1953)	NP	NP	Structural Number	2.42 2.20
	Plasticity Index (1968)	5	6	Weighted Str. Number	2.28 2.07
% Moisture (1968)	4.6	4.1	Performance Index	5.16 5.09	
Shoulder Width	2'	2'	Period of Most Failure	Early	
			Years of Maint-Free Serv	1	
			PSI from Sufficiency Rpt	2.6	
			Cut or Fill Section	Cut Fill	

Remarks: Heavy truck traffic early in roadway life caused early failure, but tapering off of traffic and maintenance has stabilized condition now.

EVALUATION OF COLORADO'S FLEXIBLE PAVEMENT DESIGN

PROJECT NO. S 0120(1) LOCATION S W of Alamosa PSI=2.6 SITE NO. 6

	Stations 250+00	Stations 250+00		
PERFORMANCE	Pres. Service Index	2.5	Thickness (Design)	8"
	Avg Pavement Deflection	0.025	Thickness (1968)	4"
	Radius of Curvature	180'	Hveem "R" Value (1953)	82
	Avg Rut Depth	0.1"	Hveem "R" Value (1968)	81
	Cracking (Cl II & III)	100	Permeability (ft/day)	7'
	Patching (ft ² /1000ft ²)	44	Sand Equivalent (1953)	56
	Bleeding	None	Sand Equivalent (1968)	34
	Accum. 18 ^k EWL (X10 ³)	85,749	Soil Classification ('68)	A-1-a
	Years of Service	16	Liquid Limit (1953)	NV
	Design Avg Daily Traffic	390	Liquid Limit (1968)	NV
Present ADT	570	Plasticity Index (1953)	NP	
Avg Yearly Precipitation	6.1"	Plasticity Index (1968)	NP	
Avg Annual Temperature	42°	Specific Gravity	2.60	
Freezing Index	1142	% Moisture	7.5	
Elevation	7570			
Drainage	Fair			
Regional Factor	1			
SURFACING	Asphalt Type	MC-3	Calif Bearing Ratio '53	40
	Thickness (Design)	2"	Field CBR in 1968	32
	Core Thickness (1968)	3.25"	Wet Density (1968)	144
	R Value of Design Mix	85	Dry Density (1968)	131
	Seal Coat Thickness	0.35	% Moisture Top (1968)	9.2
	% Asphalt (1953)	4.9	% Moisture Avg (1968)	8
	% Asphalt (1968)	4.9	Soil Classification '53	A-1-6
	Density During Const.	130.3	Soil Classification '68	A-1-6
	Density (1968)	129.7	% Rock in 1968	11
	Penetration (1953)	190	Opt Moist. without Rock	12.7
Penetration (1968)	50	Max Density w/o Rock	129	
BASE	Additive	None	Liquid Limit (1953)	NV
	Thickness (Design)	0	Liquid Limit (1968)	NV
	Thickness (1968)	0 subbase serving	Plasticity Index (1953)	NP
	Hveem "R" Value (1953)	82 as base	Plasticity Index (1968)	NP
	Hveem "R" Value (1968)	81	"R" Value at 400 psi	81
	Permeability (ft/day)	5'	"R" Value at 300 psi	81
	Sand Equivalent (1953)	56	Soil Support Value	9.8
	Sand Equivalent (1968)	34	% Relative Compaction	100
	Liquid Limit (1953)	NV		
	Liquid Limit (1968)	NV		
STRENGTH	Plasticity Index (1953)	NP	Thickness Index	1.53
	Plasticity Index (1968)	NP	Structural Number	1.00
	% Moisture (1968)	7.5	Weighted Str. Number	1.00
	Shoulder Width	4'	Performance Index	4.93
			Period of Most Failure	very gradual
		Years of Maint-Free Serv	16	
		PSI from Sufficiency Rpt	2.8	
		Cut or Fill Section	fill	

Remarks: Surface appears too hard and cracked for Reclamite, but an overlay would hold well because the base is good.

Project overlaid as of June 1969.

May 1970

EVALUATION OF COLORADO'S FLEXIBLE PAVEMENT DESIGN

PROJECT NO. S 0114(1) LOCATION W. of San Luis PSI=2.7 SITE NO. 7

	Stations 378+00	Stations 378+00			
PERFORMANCE	Pres. Service Index	2.7	Thickness (Design)	0	
	Avg Pavement Deflection	0.040	Thickness (1968)	0 No Subbase	
	Radius of Curvature	180	Hveem "R" Value (1953)		
	Avg Rut Depth	0.1	Hveem "R" Value (1968)		
	Cracking (Cl II & III)	200	Permeability (ft/day)		
	Patching (ft ² /1000ft ²)	2	Sand Equivalent (1953)		
	Bleeding	None	Sand Equivalent (1968)		
	Accum. 18 ^k EWL (X10 ³)	36,377	Soil Classification ('68)		
	Years of Service	15	Liquid Limit (1953)		
	Design Avg Daily Traffic	260	Liquid Limit (1968)		
	Present ADT	170	Plasticity Index (1953)		
	Avg Yearly Precipitation	7.0"	Plasticity Index (1968)		
	Avg Annual Temperature	42.3	Specific Gravity		
	Freezing Index	906	% Moisture		
	Elevation	7750			
	Drainage	Fair			
	Regional Factor	1.0			
	SURFACING	Asphalt Type	MC-3	Calif Bearing Ratio '53	11
		Thickness (Design)	1.5"	Field CBR in 1968	21
Core Thickness (1968)		1.5"	Wet Density (1968)	138	
R Value of Design Mix		79	Dry Density (1968)	125	
Seal Coat Thickness		0.1"	% Moisture Top (1968)	10.5	
% Asphalt (1953)		5.1	% Moisture Avg (1968)	8.5	
% Asphalt (1968)		4.8	Soil Classification '53	A-2-4(0)	
Density During Const.		145	Soil Classification '68	A-2-4(0)	
Density (1968)		142	% Rock in 1968	12	
Penetration (1953)		190	Opt Moist. without Rock	11.8	
Penetration (1968)		25	Max Density w/o Rock	121	
BASE	Additive	None	Liquid Limit (1953)	NV	
	Thickness (Design)	4"	Liquid Limit (1968)	23	
	Thickness (1968)	5"	Plasticity Index (1953)	NP	
	Hveem "R" Value (1953)	80	Plasticity Index (1968)	6	
	Hveem "R" Value (1968)	85	"R" Value at 400 psi	62	
	Permeability (ft/day)	1.3'	"R" Value at 300 psi	47	
	Sand Equivalent (1953)	33	Soil Support Value	6.7	
	Sand Equivalent (1968)	22	% Relative Compaction	100	
	Liquid Limit (1953)	NV			
	Liquid Limit (1968)	NP			
	Plasticity Index (1953)	NV			
Plasticity Index (1968)	NP				
% Moisture (1968)	4.6				
Shoulder Width	4'				
SUBGRADE			Thickness Index	0.65	
			Structural Number	1.39	
			Weighted Str. Number	1.39	
			Performance Index	4.64	
			Period of Most Failure	Gradual	
			Years of Maint-Free Serv	15	
			PSI from Sufficiency Rpt	3.2	
			Cut or Fill Section	Fill	
STRENGTH					

Remarks: Too badly cracked to be saved by a seal. Needs overlay.

EVALUATION OF COLORADO'S FLEXIBLE PAVEMENT DESIGN

PROJECT NO. S 0112(1) LOCATION E of Romero PSI=2.9 SITE NO. 8

		Stations		Stations	
		69+00	75+00	69+00	75+00
PERFORMANCE	Pres. Service Index	2.5	2.5	0	4"
	Avg Pavement Deflection	.029	.020	None	6"
	Radius of Curvature	300	360		80
	Avg Rut Depth		0.1		86
	Cracking (Cl II & III)		1		.17
	Patching (ft ² /1000ft ²)		4		62
	Bleeding		None		26
	Accum. 18 ^k EWL (X10 ³)		153,989		A-1-a
	Years of Service		15		NV
	Design Avg Daily Traffic		950		NV
SURFACING	Present ADT		1100		NP
	Avg Yearly Precipitation		7.04		NP
	Avg Annual Temperature		42.3		2.54
	Freezing Index		906		4.3
	Elevation		7750		
	Drainage		Good		
	Regional Factor		0.5		
	Asphalt Type		MC-3		
	Thickness (Design)		2"		
	Core Thickness (1968)		2.1" 2.3"		
BASE	R Value of Design Mix		93		
	Seal Coat Thickness		.1 .3		
	% Asphalt (1953)		5.2 5.2		
	% Asphalt (1968)		4.4 4.0		
	Density During Const.	143.5	143.3		
	Density (1968)	137.1	139.6		
	Penetration (1953)	190	190		
	Penetration (1968)	27	39		
	Additive		None		
	Thickness (Design)		4.0 4.0		
SUBGRADE	Thickness (1968)		4.0 3.0		
	Hveem "R" Value (1953)		84 84		
	Hveem "R" Value (1968)		85 84		
	Permeability (ft/day)		.04' .01'		
	Sand Equivalent (1953)		61 61		
	Sand Equivalent (1968)		35 33		
	Liquid Limit (1953)		NV NV		
	Liquid Limit (1968)		21 23		
	Plasticity Index (1953)		NP NP		
	Plasticity Index (1968)		2 5		
SUBBASE	% Moisture (1968)		5.9 5.8		
	Shoulder Width		4' 4'		
	Calif Bearing Ratio '53		? ?		
	Field CBR in 1968		33 33		
	Wet Density (1968)		126 125		
	Dry Density (1968)		120 120		
	% Moisture Top (1968)		5.7 5		
	% Moisture Avg (1968)		5.4 5		
	Soil Classification '53A-2-4(0)		A-2-4(0)		
	Soil Classification '68A-2-4(0)		A-2-4(0)		
STRENGTH	% Rock in 1968		51 42		
	Opt Moist. without Rock		11 10		
	Max Density w/o Rock		126 126		
	Liquid Limit (1953)		? ?		
	Liquid Limit (1968)		25 24		
	Plasticity Index (1953)		? ?		
	Plasticity Index (1968)		9 8		
	"R" Value at 400 psi		78 78		
	"R" Value at 300 psi		70 70		
	Soil Support Value		8.8 8.8		
% Relative Compaction		96% 96			
Thickness Index		1.06 1.48			
Structural Number		1.29 1.29			
Weighted Str. Number		1.14 1.14			
Performance Index		5.19 5.19			
Period of Most Failure		Gradual			
Years of Maint-Free Serv		14			
PSI from Sufficiency Rpt		2.9			
Cut or Fill Section		Fill Fill			

Remarks: Looks very good. Seal coat or Reclamite would hold this project for many more years.

EVALUATION OF COLORADO'S FLEXIBLE PAVEMENT DESIGN

PROJECT NO. S 0007(1) LOCATION N of Yuma PSI=2.3 SITE NO. 9

		Stations		Stations	
		273	269	273	269
PERFORMANCE	Pres. Service Index	3.0	3.0	Thickness (Design)	6" 6"
	Avg Pavement Deflection	.030	.021	Thickness (1968)	8" 6"
	Radius of Curvature	180	257	Hveem "R" Value (1953)	60 60
	Avg Rut Depth	.2"	.2"	Hveem "R" Value (1968)	78 75
	Cracking (Cl II & III)	173	173	Permeability (ft/day)	.2' .5'
	Patching (ft ² /1000ft ²)	64		Sand Equivalent (1953)	29 29
	Bleeding	None		Sand Equivalent (1968)	21 33
	Accum. 18 ^k EWL (X10 ³)	90719		Soil Classification ('68)	A-1-6 A-1-6
	Years of Service	16		Liquid Limit (1953)	NV NV
	Design Avg Daily Traffic	400		Liquid Limit (1968)	NV NV
	Present ADT	320		Plasticity Index (1953)	NP NP
	Avg Yearly Precipitation	16.77		Plasticity Index (1968)	NP NP
	Avg Annual Temperature	50.4		Specific Gravity	2.57 2.57
	Freezing Index	195		% Moisture	5.6 3.2
	Elevation	4070			
Drainage	Fair Good				
Regional Factor	1 0.5				
SURFACING	Asphalt Type	MC-3		Calif Bearing Ratio '53	4 5
	Thickness (Design)	2"	2"	Field CBR in 1968	16 14
	Core Thickness (1968)	1.4	1.9	Wet Density (1968)	133 137
	R Value of Design Mix	84	84	Dry Density (1968)	116 121
	Seal Coat Thickness	0.1	0.1	% Moisture Top (1968)	15 14
	% Asphalt (1953)	3.9	3.9	% Moisture Avg (1968)	8 11
	% Asphalt (1968)	4.4	4.3	Soil Classification '53	A-4(7) A-4(7)
	Density During Const.	139.5		Soil Classification '68	A-4(4) A-6(2)
	Density (1968)	136.7	140.4	% Rock in 1968	1 4
	Penetration (1953)	190		Opt Moist. without Rock	13.4 13.1
BASE	Penetration (1968)	3	11	Max Density w/o Rock	116 118
	Additive	None		Liquid Limit (1953)	33 25
	Thickness (Design)	4.0	4.0	Liquid Limit (1968)	25 29
	Thickness (1968)	4.0	4.0	Plasticity Index (1953)	9 NP
	Hveem "R" Value (1953)	60	60	Plasticity Index (1968)	10 14
	Hveem "R" Value (1968)	79	78	"R" Value at 400 psi	43 50
	Permeability (ft/day)	.45'	0.05'	"R" Value at 300 psi	25 39
	Sand Equivalent (1953)	38	38	Soil Support Value	4.7 6.0
	Sand Equivalent (1968)	31	31	% Relative Compaction	100 101
	Liquid Limit (1953)	NV	NV		
STRENGTH	Liquid Limit (1968)	NV	NP	Thickness Index	1.44 1.32
	Plasticity Index (1953)	NP	NP	Structural Number	2.18 1.77
	Plasticity Index (1968)	NP	NP	Weighted Str. Number	2.18 1.57
	% Moisture (1968)	3.5	3.8	Performance Index	5.17 5.17
	Shoulder Width	3'	3'	Period of Most Failure	Gradual
				Years of Maint-Free Serv	15
				PSI from Sufficiency Rpt	2.0 2.0
				Cut or Fill Section	Grade fill

Remarks: Alligator cracking badly. Mat too thin.

May 1970

EVALUATION OF COLORADO'S FLEXIBLE PAVEMENT DESIGN

PROJECT NO. S 0021(1) LOCATION South of Brush PSI=3.2 SITE NO. 10

		Stations		Stations	
		505	515	505	515
PERFORMANCE	Pres. Service Index	3.4	3.6	Thickness (Design)	6" 6"
	Avg Pavement Deflection	.049	.055	Thickness (1968)	6.5" 7"
	Radius of Curvature	225	164	Hveem "R" Value (1953)	59 59
	Avg Rut Depth	.1	.1	Hveem "R" Value (1968)	69 71
	Cracking (Cl II & III)	2	2	Permeability (ft/day)	0.6' .4'
	Patching (ft ² /1000ft ²)	1	1	Sand Equivalent (1953)	17 17
	Bleeding	2	2	Sand Equivalent (1968)	19 16
	Accum. 18 ^k EWL (X10 ³)	425187		Soil Classification ('68)	A-2-4(0) A-2-4(0)
	Years of Service	15		Liquid Limit (1953)	NV NV
	Design Avg Daily Traffic	750		Liquid Limit (1968)	NV NV
	Present ADT	970		Plasticity Index (1953)	NP NP
	Avg Yearly Precipitation	13.1		Plasticity Index (1968)	NP NP
	Avg Annual Temperature	49°		Specific Gravity	2.6 2.6
	Freezing Index	384		% Moisture	4.5 7.2
	Elevation	4340			
Drainage	Good	Good			
Regional Factor	0.5	0.5	Calif Bearing Ratio '53	3	
			Field CBR in 1968	6.8 4.7	
SURFACING	Asphalt Type	RC-2		Wet Density (1968)	128 135
	Thickness (Design)	1.5"	1.5"	Dry Density (1968)	103 110
	Core Thickness (1968)	3.5"	3.5"	% Moisture Top (1968)	24% 23%
	R Value of Design Mix	63	63	% Moisture Avg (1968)	22% 22%
	Seal Coat Thickness	2"	2"	Soil Classification '53	A-7-6(17) A-6(10)
	% Asphalt (1953)	6	6	Soil Classification '68	A-6(12) A-7-6(17)
	% Asphalt (1968)	7	7.5	% Rock in 1968	0 0
	Density During Const.	134	136	Opt Moist. without Rock	18 18
	Density (1968)	135	137	Max Density w/o Rock	109 109
	Penetration (1953)	115	115	Liquid Limit (1953)	48 38
	Penetration (1968)	26	28	Liquid Limit (1968)	38 44
				Plasticity Index (1953)	28 19
BASE	Additive	5% Cement		Plasticity Index (1968)	21 29
	Thickness (Design)	6"		"R" Value at 400 psi	32 25
	Thickness (1968)	4"	4"	"R" Value at 300 psi	29 19
	Hveem "R" Value (1953)	67		Soil Support Value	5.1 4.2
	Hveem "R" Value (1968)	67		% Relative Compaction	95 99
	Permeability (ft/day)	.03'	.06'		
	Sand Equivalent (1953)	30	30	Thickness Index	3.06 3.11
	Sand Equivalent (1968)	13	15	Structural Number	2.76 3.12
	Liquid Limit (1953)	NV	NV	Weighted Str. Number	2.50 2.84
	Liquid Limit (1968)	23	22	Performance Index	6.09 6.28
	Plasticity Index (1953)	NP	NP	Period of Most Failure	Early on thin mat
	Plasticity Index (1968)	5	2	Years of Maint-Free Serv	5
% Moisture (1968)	11.6	12.5	PSI from Sufficiency Rpt	3.2	
Shoulder Width	4'	4'	Cut or Fill Section	Cut Fill	

Remarks: Original mat was only 1½" thick and showed early failure by way of sliding on the base. After several thin overlays the surface looks good. No base failures.

May 1970

EVALUATION OF COLORADO'S FLEXIBLE PAVEMENT DESIGN

PROJECT NO. S 0029(2) LOCATION N of Fort Morgan PSI = 2.4 SITE NO. 11

	Stations		Stations			
	925	835	925	835		
PERFORMANCE	Pres. Service Index	3.0	2.6			
	Avg Pavement Deflection	.037	.049	Thickness (Design)	8" 8"	
	Radius of Curvature	138	106	Thickness (1968)	9" 9"	
	Avg Rut Depth	.1	.1	Hveem "R" Value (1953)	72 72	
	Cracking (Cl II & III)	272		Hveem "R" Value (1968)	75 77	
	Patching (ft ² /1000ft ²)	12		Permeability (ft/day)	3.8' .39	
	Bleeding	None		Sand Equivalent (1953)	31 29	
	Accum. 18 ^k EWL (X10 ³)	193,558		Sand Equivalent (1968)	33 23	
	Years of Service	15		Soil Classification ('68)	A-1-a A-1-6	
	Design Avg Daily Traffic	225		Liquid Limit (1953)	NV NV	
	Present ADT	630		Liquid Limit (1968)	21 20	
	Avg Yearly Precipitation	13.1		Plasticity Index (1953)	NP NP	
	Avg Annual Temperature	49° F		Plasticity Index (1968)	1 1	
	Freezing Index	384		Specific Gravity	2.61 2.61	
	Elevation	4480		% Moisture	3.3 5.2	
Drainage	Good	Good				
Regional Factor	0.5					
SURFACING	Asphalt Type	MC-3			Calif Bearing Ratio '53	5 5
	Thickness (Design)	1.5"			Field CBR in 1968	13.7 9
	Core Thickness (1968)	1.5" 1.5"			Wet Density (1968)	131 134.2
	R Value of Design Mix	76			Dry Density (1968)	115 112
	Seal Coat Thickness	0.1 0.1			% Moisture Top (1968)	14 20
	% Asphalt (1953)	4.6 5.1			% Moisture Avg (1968)	14 14
	% Asphalt (1968)	4.6 4.5			Soil Classification '53	A-4(8) A-6(3)
	Density During Const.	142 142			Soil Classification '68	A-4(8) A-6(8)
	Density (1968)	142 142			% Rock in 1968	1 1
	Penetration (1953)	190 190			Opt Moist. without Rock	14.4 14.8
	Penetration (1968)	27 8			Max Density w/o Rock	113 114
	Additive	None			Liquid Limit (1953)	30 30
	Thickness (Design)	3.5" 3.5"			Liquid Limit (1968)	27 32
	Thickness (1968)	3.5" 3.5"			Plasticity Index (1953)	5 12
	Hveem "R" Value (1953)	76 76			Plasticity Index (1968)	8 17
Hveem "R" Value (1968)	75 77			"R" Value at 400 psi	43 39	
Permeability (ft/day)	3.8' .08'			"R" Value at 300 psi	29 29	
Sand Equivalent (1953)	22 22			Soil Support Value	5.1 5.1	
Sand Equivalent (1968)	33 24			% Relative Compaction	100 98	
Liquid Limit (1953)	22 22					
Liquid Limit (1968)	21 22			Thickness Index	1.54 1.54	
Plasticity Index (1953)	NP NP			Structural Number	2.40 2.40	
Plasticity Index (1968)	1 2			Weighted Str. Number	2.16 2.16	
% Moisture (1968)	3.5 3.8			Performance Index	5.5 5.5	
Shoulder Width	3'			Period of Most Failure	Gradual	
				Years of Maint-Free Serv	10	
				PSI from Sufficiency Rpt	2.9	
				Cut or Fill Section	Cut Fill	

Remarks: Much crack filling has been necessary in the last 5 years.

May 1970

EVALUATION OF COLORADO'S FLEXIBLE PAVEMENT DESIGN

PROJECT NO. S 0024(8) LOCATION W of Buckingham PSI=2.8 SITE NO. 12

	Stations			Stations			
	950	893		950	893		
PERFORMANCE	Pres. Service Index	2.7	2.7	Thickness (Design)	8"	10"	
	Avg Pavement Deflection	.043	.045	Thickness (1968)	6"	8.5"	
	Radius of Curvature	150	150	Hveem "R" Value (1953)	75	75	
	Avg Rut Depth	.1	.1	Hveem "R" Value (1968)	80	78	
	Cracking (Cl II & III)	29	29	Permeability (ft/day)	12'	3.3'	
	Patching (ft ² /1000ft ²)	24		Sand Equivalent (1953)	40	56	
	Bleeding	None		Sand Equivalent (1968)	24	43	
	Accum. 18 ^k EWL (X10 ³)	374,309		Soil Classification ('68)	A-1-6	A-1-6	
	Years of Service	15		Liquid Limit (1953)	NV	NV	
	Design Avg Daily Traffic	640		Liquid Limit (1968)	22	NV	
	Present ADT	700		Plasticity Index (1953)	NP	NP	
	Avg Yearly Precipitation	13.2		Plasticity Index (1968)	3	NP	
	Avg Annual Temperature	46.9		Specific Gravity	2.52	2.52	
	Freezing Index	297		% Moisture	5.9	5.3	
	Elevation	4920					
	Drainage	Good					
	Regional Factor	.25					
	SURFACING	Asphalt Type	MC-3		Calif Bearing Ratio '53	5.5	5.5
		Thickness (Design)	2"		Field CBR in 1968	11.6	17.9
Core Thickness (1968)		2"	2.5"	Wet Density (1968)	126	132	
R Value of Design Mix		75		Dry Density (1968)	115	117	
Seal Coat Thickness		0.1	0.1	% Moisture Top (1968)	9	11	
% Asphalt (1953)		4.6		% Moisture Avg (1968)	10	12	
% Asphalt (1968)		4.9	4.3	Soil Classification '53	A-6(3)	A-6(3)	
Density During Const.		140		Soil Classification '68	A-2-4	A-2-4	
Density (1968)		140	141	% Rock in 1968	0	1	
Penetration (1953)		190		Opt Moist. without Rock	12	14	
Penetration (1968)		30	38	Max Density w/o Rock	117	115	
				Liquid Limit (1953)	31	29	
				Liquid Limit (1968)	23	27	
BASE	Additive	None		Plasticity Index (1953)	11	11	
	Thickness (Design)	0-No Base		Plasticity Index (1968)	5	10	
	Thickness (1968)			"R" Value at 400 psi	43	43	
	Hveem "R" Value (1953)			"R" Value at 300 psi	32	36	
	Hveem "R" Value (1968)			Soil Support Value	5.4	5.7	
	Permeability (ft/day)			% Relative Compaction	98	101	
	Sand Equivalent (1953)						
	Sand Equivalent (1968)						
	Liquid Limit (1953)			Thickness Index	1.06	1.44	
	Liquid Limit (1968)			Structural Number	2.59	2.47	
	Plasticity Index (1953)			Weighted Str. Number	2.32	2.21	
	Plasticity Index (1968)			Performance Index	5.65	5.65	
	% Moisture (1968)			Period of Most Failure	Gradual		
Shoulder Width	2' Sod		Years of Maint-Free Serv	8 Years			
			PSI from Sufficiency Rpt	2.8			
			Cut or Fill Section	Fill	Cut		

Remarks: Sealed when 7 years old. Looks good in 1969.

May 1970

EVALUATION OF COLORADO'S FLEXIBLE PAVEMENT DESIGN

PROJECT NO. S 0001(9)		LOCATION S of Burlington		PSI=2.9	SITE NO. 13	
		Stations		Stations		
		171	175	171	175	
PERFORMANCE	Pres. Service Index overlaid	3.6	3.7	Thickness (Design) 6"		
	Avg Pavement Deflection	.064	.050	Thickness (1968) 6" 6"		
	Radius of Curvature	150	180	Hveem "R" Value (1953) 68 68		
	Avg Rut Depth	0.1	0.1	Hveem "R" Value (1968) 68 68		
	Cracking (Cl II & III)	None in overlay		Permeability (ft/day) 1.2' 1.2'		
	Patching (ft ² /1000ft ²)	51	51	Sand Equivalent (1953) 28 28		
	Bleeding	None		Sand Equivalent (1968) 18 18		
	Accum. 18 ^k EWL (X10 ³)	137,592		Soil Classification ('68) A-2-4 A-2-4		
	Years of Service	16		Liquid Limit (1953) NV NV		
	Design Avg Daily Traffic	350		Liquid Limit (1968) 25 26		
	Present ADT	940		Plasticity Index (1953) NP NP		
	Avg Yearly Precipitation	16.4		Plasticity Index (1968) 9 9		
	Avg Annual Temperature	51		Specific Gravity 2.57 2.57		
	Freezing Index	56		%Moisture 9.6 7.5		
	Elevation	4170				
Drainage	Good Fair					
Regional Factor	0.5					
SURFACING	Asphalt Type	MC-3 originally		Calif Bearing Ratio '53 4.3 4.3		
	Thickness (Design)	3"		Field CBR in 1968 10.5 24.8		
	Core Thickness (1968)	4.5"	4.0"	Wet Density (1968) 129 133		
	R Value of Design Mix	73		Dry Density (1968) 118 120		
	Seal Coat Thickness	1.6"	0.9"	% Moisture Top (1968) 8.5 10.8		
	% Asphalt (1953)	3.7	3.7	% Moisture Avg (1968) 8.6 10.4		
	% Asphalt (1968)	2.9	3.0	Soil Classification '53 A-6(10) A-6(10)		
	Density During Const.	139		Soil Classification '68 A-2-6 A-4(2)		
	Density (1968)	136	134	% Rock in 1968 4 1		
	Penetration (1953)	190		Opt Moist. without Rock 11 11.4		
	Penetration (1968)	37	34	Max Density w/o Rock 122 122		
	BASE	Additive	None		Liquid Limit (1953) 38 38	
Thickness (Design)		3"		Liquid Limit (1968) 25 22		
Thickness (1968)		2"	2"	Plasticity Index (1953) 16 16		
Hveem "R" Value (1953)		73		Plasticity Index (1968) 11 5		
Hveem "R" Value (1968)		80	80	"R" Value at 400 psi 55 63		
Permeability (ft/day)		1.5'	1'	"R" Value at 300 psi 40 51		
Sand Equivalent (1953)		49		Soil Support Value 6.1 7.1		
Sand Equivalent (1968)		32	30	% Relative Compaction 97 98		
Liquid Limit (1953)		18	18			
Liquid Limit (1968)		19	19			
Plasticity Index (1953)		NP	NP			
Plasticity Index (1968)		2	2			
% Moisture (1968)	3.5	3.0				
Shoulder Width	2'					
STRENGTH	Thickness Index	1.7 1.6		Structural Number 1.83 1.57		
	Weighted Str. Number	1.66 1.57		Performance Index 5.7 5.9		
	Period of Most Failure	Early		Years of Maint-Free Serv 4		
	PSI from Sufficiency Rpt	3.2		Cut or Fill Section Fill Cut		
	Cut or Fill Section	Fill Cut				

Remarks: Original mat failed after 5 years. The 2" overlay looks good. Possible mixing of Subgrade with subbase on this project.

May 1970

EVALUATION OF COLORADO'S FLEXIBLE PAVEMENT DESIGN

PROJECT NO. F 1005-5(1) LOCATION E of Arriba PSI=2.6 SITE NO. 14

		Stations		Stations	
		819	833	819	833
PERFORMANCE	Pres. Service Index	2.5	2.8	Thickness (Design)	13" 13"
	Avg Pavement Deflection	0.027	.027	Thickness (1968)	9.5 10"
	Radius of Curvature	300	450	Hveem "R" Value (1953)	69 68
	Avg Rut Depth	0.2	0.2	Hveem "R" Value (1968)	75 72
	Cracking (Cl II & III)	50	50	Permeability (ft/day)	1' 1'
	Patching (ft ² /1000ft ²)	None		Sand Equivalent (1953)	62 55
	Bleeding	None		Sand Equivalent (1968)	36 41
	Accum. 18 ^k BWL (X10 ³)	738,805		Soil Classification ('68)	A-1-6 A-1-6
	Years of Service	16		Liquid Limit (1953)	NV 20
	Design Avg Daily Traffic	1900		Liquid Limit (1968)	19 20
	Present ADT	2350		Plasticity Index (1953)	NP 1
	Avg Yearly Precipitation	14.3		Plasticity Index (1968)	3 4
	Avg Annual Temperature	47.4		Specific Gravity	2.5 2.5
	Freezing Index	46.5		% Moisture	4.5 2.3
	Elevation	5130'			
Drainage	Fair				
Regional Factor	1.0				
SURFACING	Asphalt Type	AC		Calif Bearing Ratio '53	4.9 4.6
	Thickness (Design)	4"		Field CBR in 1968	10.2 8.8
	Core Thickness (1968)	4.5" 4"		Wet Density (1968)	115 136
	R Value of Design Mix	70		Dry Density (1968)	101 118
	Seal Coat Thickness	.4" .1"		% Moisture Top (1968)	14.5 15.3
	% Asphalt (1953)	5 5		% Moisture Avg (1968)	16 12.7
	% Asphalt (1968)	5.6 6.2		Soil Classification '53	A-4 A-6(2)
	Density During Const.	137		Soil Classification '68	A-2-7 A-6(5)
	Density (1968)	133 132		% Rock in 1968	12 2
	Penetration (1953)	130		Opt Moist. without Rock	20.0 12.5
	Penetration (1968)	31 28		Max Density w/o Rock	101 119
	Additive	None		Liquid Limit (1953)	29 31
	Thickness (Design) No Base Course			Liquid Limit (1968)	74 36
	Thickness (1968)			Plasticity Index (1953)	10 13
	Hveem "R" Value (1953)			Plasticity Index (1968)	48 19
Hveem "R" Value (1968)			"R" Value at 400 psi	25 29	
Permeability (ft/day)			"R" Value at 300 psi	21 21	
Sand Equivalent (1953)			Soil Support Value	4.4 4.4	
Sand Equivalent (1968)			% Relative Compaction	95 100	
BASE	Liquid Limit (1953)			Thickness Index	3.0 2.9
	Liquid Limit (1968)			Structural Number	3.1 3.1
	Plasticity Index (1953)			Weighted Str. Number	3.1 3.1
	Plasticity Index (1968)			Performance Index	5.8 5.9
	% Moisture (1968)			Period of Most Failure	Early
	Shoulder Width	10'		Years of Maint-Free Serv	1
				PSI from Sufficiency Rpt	2.8
				Cut or Fill Section	Fill Cut

Remarks: Surface cracked badly, soon after construction, but the seal coat has held up well considering the heavy traffic.

EVALUATION OF COLORADO'S FLEXIBLE PAVEMENT DESIGN

PROJECT NO. C 33-0008-15 LOCATION E of Hugo PSI=2.1 SITE NO. 15

		Stations		Stations	
		900	918	906	918
PERFORMANCE	Pres. Service Index	2.3	2.3	Thickness (Design)	15" 15"
	Avg Pavement Deflection	.035	.026	Thickness (1968)	14" 15"
	Radius of Curvature	300	600	Hveem "R" Value (1953)	69 69
	Avg Rut Depth	.2	.2	Hveem "R" Value (1968)	73 73
	Cracking (Cl II & III)		220	Permeability (ft/day)	1' 1'
	Patching (ft ² /1000ft ²)		184	Sand Equivalent (1953)	42 45
	Bleeding		None	Sand Equivalent (1968)	37 53
	Accum. 18 ^k EWL (X10 ³)		1,057,595	Soil Classification ('68)	A-1-6 A-1-6
	Years of Service		15	Liquid Limit (1953)	NV NV
	Design Avg Daily Traffic		3240	Liquid Limit (1968)	NV NP
	Present ADT		2150	Plasticity Index (1953)	NP NV
	Avg Yearly Precipitation		12.6	Plasticity Index (1968)	NP NP
	Avg Annual Temperature		47.4	Specific Gravity	2.6 2.6
	Freezing Index		294	% Moisture	5.7 3.2
	Elevation		5000		
Drainage		Good			
Regional Factor		0.25			
SURFACING	Asphalt Type		AC	Calif Bearing Ratio '53	3 5.8
	Thickness (Design)		3"	Field CBR in 1968	19.0 24
	Core Thickness (1968)	4.5	3.5	Wet Density (1968)	126 117
	R Value of Design Mix		79	Dry Density (1968)	119 113
	Seal Coat Thickness	.4	.2	% Moisture Top (1968)	6.6 4
	% Asphalt (1953)		7.2	% Moisture Avg (1968)	6 7
	% Asphalt (1968)	7.0	7.3	Soil Classification '53	A-6(4) A-2-6(1)
	Density During Const.		137	Soil Classification '68	A-1-6 A-2-6(0)
	Density (1968)	133	133	% Rock in 1968	3 10
	Penetration (1953)		112	Opt Moist. without Rock	10.1 11.4
BASE	Penetration (1968)	28	17	Max Density w/o Rock	121 119
	Additive		None	Liquid Limit (1953)	45 33
	Thickness (Design) No base course			Liquid Limit (1968)	27 26
	Thickness (1968)			Plasticity Index (1953)	NV 18
	Hveem "R" Value (1953)			Plasticity Index (1968)	NP 11
	Hveem "R" Value (1968)			"R" Value at 400 psi	76 70
	Permeability (ft/day)			"R" Value at 300 psi	73 70
	Sand Equivalent (1953)			Soil Support Value	9 8.8
	Sand Equivalent (1968)			% Relative Compaction	98 93
	Liquid Limit (1953)				
STRENGTH	Liquid Limit (1968)			Thickness Index	3.52 3.2
	Plasticity Index (1953)			Structural Number	1.72 1.75
	Plasticity Index (1968)			Weighted Str. Number	1.40 1.43
	% Moisture (1968)			Performance Index	5.9 5.9
	Shoulder Width			Period of Most Failure	Early Early
				Years of Maint-Free Serv	4 4
				PSI from Sufficiency Rpt	2.7 2.7
			Cut or Fill Section	Fill Cut	

Remarks: Heavy seal has held mat together, but roadway is distorted.

May 1970

EVALUATION OF COLORADO'S FLEXIBLE PAVEMENT DESIGN

PROJECT NO. 33-0008-20 LOCATION E of Hugo PSI-3.0 SITE NO. 16

		Stations		Stations	
		1620	1643	1620	1643
PERFORMANCE	Pres. Service Index	3.0		Thickness (Design)	15" 15"
	Avg Pavement Deflection	.054	.032	Thickness (1968)	15" 15"
	Radius of Curvature	257	164	Hveem "R" Value (1953)	65 65
	Avg Rut Depth	.1	.1	Hveem "R" Value (1968)	70 73
	Cracking (Cl II & III)	None		Permeability (ft/day)	1' 1'
	Patching (ft ² /1000ft ²)	2		Sand Equivalent (1953)	36 36
	Bleeding	None		Sand Equivalent (1968)	32 31
	Accum. 18 ^k BWL (X10 ³)	948,872		Soil Classification ('68)	A-1-6 A-1-6
	Years of Service	13		Liquid Limit (1953)	18 18
	Design Avg Daily Traffic	3600		Liquid Limit (1968)	NP NP
	Present ADT	2150		Plasticity Index (1953)	20 NV
	Avg Yearly Precipitation	12.6		Plasticity Index (1968)	5 NP
	Avg Annual Temperature	47.4		Specific Gravity	2.6 2.6
	Freezing Index	294		% Moisture	3.6 4.6
	Elevation	4840			
Drainage	Good				
Regional Factor	0.25				
SURFACING	Asphalt Type	AC + 5% Lime		Calif Bearing Ratio '53	2 2
	Thickness (Design)	3"		Field CBR in 1968	3 3
	Core Thickness (1968)	3.7"	3.4"	Wet Density (1968)	126 121
	R Value of Design Mix	80		Dry Density (1968)	97 90
	Seal Coat Thickness	.2"	.2"	% Moisture Top (1968)	30 35
	% Asphalt (1953)	5.6	5.6	% Moisture Avg (1968)	28 27
	% Asphalt (1968)	5.8	5.8	Soil Classification '53	A-7-6(20) A-7-6(20)
	Density During Const.	140	140	Soil Classification '68	A-7-6(19) A-7-6(20)
	Density (1968)	139	141	% Rock in 1968	0 0
	Penetration (1953)	110	110	Opt Moist. without Rock	21 23
	Penetration (1968)	41	50	Max Density w/o Rock	104 98
				Liquid Limit (1953)	67 67
				Liquid Limit (1968)	39 39
				Plasticity Index (1953)	65 69
				Plasticity Index (1968)	45 48
BASE	Additive	3% Cottrell Dust		"R" Value at 400 psi	12 12
	Thickness (Design)	4"		"R" Value at 300 psi	10 10
	Thickness (1968)	4"		Soil Support Value	3.4 3.4
	Hveem "R" Value (1953)	81	81	% Relative Compaction	94 91
	Hveem "R" Value (1968)	76	76		
	Permeability (ft/day)	1'			
	Sand Equivalent (1953)	40	31	Thickness Index	3.56 3.43
	Sand Equivalent (1968)	40	31	Structural Number	3.92 3.92
	Liquid Limit (1953)	NV	NV	Weighted Str. Number	3.59 3.59
	Liquid Limit (1968)	NP	NP	Performance Index	6.2 6.1
	Plasticity Index (1953)	NV	25	Period of Most Failure	Gradual
	Plasticity Index (1968)	NP	7	Years of Maint-Free Serv	16
	% Moisture (1968)	6.5	8.3	PSI from Sufficiency Rpt	3.0
	Shoulder Width	4'	4'	Cut or Fill Section	Fill Cut

Remarks: Mat and Base in good condition considering the distortion of the swelling subgrade.

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EVALUATION OF COLORADO'S FLEXIBLE PAVEMENT DESIGN

PROJECT NO. S 0175(1) LOCATION N of Lamar PSI=3.0 SITE NO. 17

		Stations		Stations	
		190	290	190	290
PERFORMANCE	Pres. Service Index	3.7	3.5	Thickness (Design)	12" 15"
	Avg Pavement Deflection	.034	.038	Thickness (1968)	12" 15"
	Radius of Curvature	150	200	Hveem "R" Value (1953)	64 75
	Avg Rut Depth	.1	.1	Hveem "R" Value (1968)	81 77
	Cracking (Cl II & III)	62	62	Permeability (ft/day)	1' 1'
	Patching (ft ² /1000ft ²)	4	4	Sand Equivalent (1953)	29 48
	Bleeding	None		Sand Equivalent (1968)	23 31
	Accum. 18 ^k EWL (X10 ³)	115,678		Soil Classification ('68)	A-2-4 A-1-6
	Years of Service	15		Liquid Limit (1953)	NV 21
	Design Avg Daily Traffic	640		Liquid Limit (1968)	23 21
	Present ADT	580		Plasticity Index (1953)	NP NP
	Avg Yearly Precipitation	13.7		Plasticity Index (1968)	9 6
	Avg Annual Temperature	53.4		Specific Gravity	2.55 2.55
	Freezing Index	43.4		% Moisture	5.4 3.5
	Elevation	3740			
Drainage	Good				
Regional Factor	0.25				
SURFACING	Asphalt Type	MC-3		Calif Bearing Ratio '53	2.4 2.4
	Thickness (Design)	3		Field CBR in 1968	10.2 11.6
	Core Thickness (1968)	3" 2"		Wet Density (1968)	136 131
	R Value of Design Mix	72		Dry Density (1968)	125 116
	Seal Coat Thickness	.1	.1	% Moisture Top (1968)	9 13
	% Asphalt (1953)	4.6		% Moisture Avg (1968)	14 16
	% Asphalt (1968)	4.8 4.8		Soil Classification '53	A-6(11) A-6(10)
	Density During Const.	142		Soil Classification '68	A-2-4(0) A-2-4(0)
	Density (1968)	141 141		% Rock in 1968	43 40
	Penetration (1953)	190 190		Opt Moist. without Rock	8 9
	Penetration (1968)	17 17		Max Density w/o Rock	131 129
				Liquid Limit (1953)	39 40
				Liquid Limit (1968)	22 23
				Plasticity Index (1953)	17 19
				Plasticity Index (1968)	10 10
BASE	Additive	None		"R" Value at 400 psi	61 81
	Thickness (Design)	3" 3"		"R" Value at 300 psi	48 77
	Thickness (1968)	3" 3"		Soil Support Value	6.8 9.4
	Hveem "R" Value (1953)	72 78		% Relative Compaction	91% 91%
	Hveem "R" Value (1968)	81 77			
	Permeability (ft/day)	1' 1'			
	Sand Equivalent (1953)	29 39			
	Sand Equivalent (1968)	23 31			
	Liquid Limit (1953)	NV 19			
	Liquid Limit (1968)	23 21			
	Plasticity Index (1953)	NP NP			
	Plasticity Index (1968)	9 6			
	% Moisture (1968)	5.5 4.6			
	Shoulder Width	1' 1'			
	SUBGRADE				Thickness Index
				Structural Number	1.72 1.10
				Weighted Str. Number	1.51 0.90
				Performance Index	5.84 5.61
				Period of Most Failure	Gradual
				Years of Maint-Free Serv	14
				PSI from Sufficiency Rpt	3.0
				Cut or Fill Section	Cut Fill

Remarks: Mat and roadway appear in good condition. Low 18K loading may be the reason, although the subgrade is better than that for which the road was designed.

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EVALUATION OF COLORADO'S FLEXIBLE PAVEMENT DESIGN

PROJECT NO. S 0002(12) LOCATION E of Walsh PSI=2.4 SITE NO. 19

	Stations			Stations		
	1065	1112		1065	1112	
PERFORMANCE	Pres. Service Index	2.5	2.6	Thickness (Design)	12"	12"
	Avg Pavement Deflection	.043	.037	Thickness (1968)	13"	12.5"
	Radius of Curvature	113	90	Hveem "R" Value (1953)	68	68
	Avg Rut Depth	.1	.1	Hveem "R" Value (1968)	74	75
	Cracking (Cl II & III)	4	4	Permeability (ft/day)	1'	1'
	Patching (ft ² /1000ft ²)	8	8	Sand Equivalent (1953)	31	31
	Bleeding	None		Sand Equivalent (1968)	25	24
	Accum. 18 ^k EWL (X10 ³)	207,918		Soil Classification ('68)	A-1-6	A-2-4
	Years of Service	15		Liquid Limit (1953)	21	21
	Design Avg Daily Traffic	420		Liquid Limit (1968)	21	22
	Present ADT	700		Plasticity Index (1953)	6	NP
	Avg Yearly Precipitation	13.3		Plasticity Index (1968)	6	8
	Avg Annual Temperature	53.5		Specific Gravity	2.5	2.5
	Freezing Index	0		% Moisture	5.1	5.1
	Elevation	4020				
	Drainage	Poor				
	Regional Factor	0.75				
	SURFACING	Asphalt Type	MC-3		Calif Bearing Ratio '53	4.8
Thickness (Design)		2"		Field CBR in 1968	25	14
Core Thickness (1968)		3.0"	2.5"	Wet Density (1968)	135	127
R Value of Design Mix		61	61	Dry Density (1968)	121	106
Seal Coat Thickness		0.3	0.3	% Moisture Top (1968)	11.6	20
% Asphalt (1953)		4.2	4.2	% Moisture Avg (1968)	10.6	17.4
% Asphalt (1968)		3.8	3.8	Soil Classification '53	A-4(1)	A-6(9)
Density During Const.		140	140	Soil Classification '68	A-4(1)	A-6(12)
Density (1968)		132	131	% Rock in 1968	0	1
Penetration (1953)		190	190	Opt Moist. without Rock	12.5	17.1
Penetration (1968)		21	16	Max Density w/o Rock	120	109
BASE		Additive	None		Liquid Limit (1953)	24
	Thickness (Design)	0-No Base		Liquid Limit (1968)	23	35
	Thickness (1968)			Plasticity Index (1953)	6	12
	Hveem "R" Value (1953)			Plasticity Index (1968)	9	19
	Hveem "R" Value (1968)			"R" Value at 400 psi	43	35
	Permeability (ft/day)			"R" Value at 300 psi	28	28
	Sand Equivalent (1953)			Soil Support Value	5	5
	Sand Equivalent (1968)			% Relative Compaction	101	97
	Liquid Limit (1953)					
	Liquid Limit (1968)			Thickness Index	1.9	1.8
	Plasticity Index (1953)			Structural Number	2.48	2.48
	Plasticity Index (1968)			Weighted Str. Number	2.32	2.32
% Moisture (1968)			Performance Index	5.3	5.3	
Shoulder Width	2'	2'	Period of Most Failure	Early		
			Years of Maint-Free Serv	1		
			PSI from Sufficiency Rpt	2.7		
			Cut or Fill Section	Fill	Grade	

Remarks: Early, heavy seal appears to be responsible for the continued service of this roadway.

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EVALUATION OF COLORADO'S FLEXIBLE PAVEMENT DESIGN

PROJECT NO. S 0024(3)		LOCATION E of Fort Collins		PSI = 2.7		SITE NO. 20	
		Stations				Stations	
		76	233			76	233
PERFORMANCE	Pres. Service Index	2.9	2.4	SUBBASE	Thickness (Design)	18"	12"
	Avg Pavement Deflection	.029	.044		Thickness (1968)	18"	11"
	Radius of Curvature	180	113		Hveem "R" Value (1953)	79	79
	Avg Rut Depth	.2"	.2"		Hveem "R" Value (1968)	84	64
	Cracking (Cl II & III)	111			Permeability (ft/day)	.2'	0
	Patching (ft ² /1000ft ²)	49			Sand Equivalent (1953)	50	35
	Bleeding	None			Sand Equivalent (1968)	22	16
	Accum. 18 ^k EWL (X10 ³)	344,508			Soil Classification ('68)	A-1-a	A-1-b
	Years of Service	16			Liquid Limit (1953)	22	23
	Design Avg Daily Traffic	1360			Liquid Limit (1968)	24	28
	Present ADT	1450			Plasticity Index (1953)	3	NP
	Avg Yearly Precipitation	14.17			Plasticity Index (1968)	5	9
	Avg Annual Temperature	48.3			Specific Gravity	2.6	2.6
	Freezing Index	186			% Moisture	4.7	5.8
	Elevation	5030					
Drainage	Good						
Regional Factor	0.5						
SURFACING	Asphalt Type	MC-3		SUBGRADE	Calif Bearing Ratio '53	5.5	3.5
	Thickness (Design)	2"			Field CBR in 1968	17.5	16.8
	Core Thickness (1968)	2"	2"		Wet Density (1968)	140	136
	R Value of Design Mix	85			Dry Density (1968)	123	118
	Seal Coat Thickness	0.2"	0.2"		% Moisture Top (1968)	14	16
	% Asphalt (1953)	4.7	4.1		% Moisture Avg (1968)	14	14
	% Asphalt (1968)	4.1	3.9		Soil Classification '53	A-4(3)	A-4(4)
	Density During Const.	147	147		Soil Classification '68	A-6(1)	A-6(5)
	Density (1968)	148	145		% Rock in 1968	10	2
	Penetration (1953)	190	190		Opt Moist. without Rock	11	16
	Penetration (1968)	83	43		Max Density w/o Rock	121	111
					Liquid Limit (1953)	26	29
					Liquid Limit (1968)	27	32
					Plasticity Index (1953)	NP	8
					Plasticity Index (1968)	11	14
			"R" Value at 400 psi	50	40		
			"R" Value at 300 psi	32	29		
			Soil Support Value	5.4	5.1		
			% Relative Compaction	99	100+		
BASE	Additive	None		STRENGTH	Thickness Index	2.94	2.45
	Thickness (Design)	4"	4"		Structural Number	2.51	2.61
	Thickness (1968)	4"	6"		Weighted Str. Number	2.26	2.37
	Hveem "R" Value (1953)	79	79		Performance Index	5.7	5.5
	Hveem "R" Value (1968)	83	85		Period of Most Failure	Gradual	
	Permeability (ft/day)	.07'	1.2'		Years of Maint-Free Serv	9	
	Sand Equivalent (1953)	54	54		PSI from Sufficiency Rpt	3.1	
	Sand Equivalent (1968)	23	22		Cut or Fill Section	Fill	Cut
	Liquid Limit (1953)	25	25				
	Liquid Limit (1968)	23	23				
	Plasticity Index (1953)	NP	NP				
	Plasticity Index (1968)	3	3				
	% Moisture (1968)	1.9	4.5				
	Shoulder Width	6'	6'				

Remarks: Increasing truck traffic gradually cracking this mat.

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EVALUATION OF COLORADO'S FLEXIBLE PAVEMENT DESIGN

PROJECT NO. S 0014(1) LOCATION Eldorado Spgs. PSI=2.9 SITE NO. 21

		Stations		Stations	
		22	34	22	34
PERFORMANCE	Pres. Service Index	3.0	3.0	Thickness (Design)	6" 6"
	Avg Pavement Deflection	.024	.037	Thickness (1968)	7.3" 9.8"
	Radius of Curvature	163	131	Hveem "R" Value (1953)	72 72
	Avg Rut Depth		.1	Hveem "R" Value (1968)	83 81
	Cracking (Cl II & III)		7	Permeability (ft/day)	.3' .04'
	Patching (ft ² /1000ft ²)		13	Sand Equivalent (1953)	23 23
	Bleeding		None	Sand Equivalent (1968)	21 20
	Accum. 18 ^k BWL (X10 ³)		51,033	Soil Classification ('68)	A-1-a A-1-a
	Years of Service		16	Liquid Limit (1953)	27 27
	Design Avg Daily Traffic		560	Liquid Limit (1968)	NV 23
	Present ADT		510	Plasticity Index (1953)	3 3
	Avg Yearly Precipitation		18.6	Plasticity Index (1968)	NP 3
	Avg Annual Temperature		53.1	Specific Gravity	2.61 2.61
	Freezing Index		0	% Moisture	2.8 4.0
	Elevation		5600	Calif Bearing Ratio '53	3.4 3.0
Drainage		Fair	Field CBR in 1968	16.7 11.1	
Regional Factor		1.5	Wet Density (1968)	139 136	
SURFACING	Asphalt Type		MC-3	Dry Density (1968)	122 116
	Thickness (Design)		2"	% Moisture Top (1968)	14 18
	Core Thickness (1968)		2.2 2.2	% Moisture Avg (1968)	13 19
	R Value of Design Mix		78	Soil Classification '53	A-6(3) A-7-6(4)
	Seal Coat Thickness		.2 .2	Soil Classification '68	A-6(4) A-7-6(10)
	% Asphalt (1953)		4.1 4.1	% Rock in 1968	26 5
	% Asphalt (1968)		4.1 3.8	Opt Moist. without Rock	14 16
	Density During Const.	140	139	Max Density w/o Rock	119 113
	Density (1968)	139	137	Liquid Limit (1953)	40 43
	Penetration (1953)	190	190	Liquid Limit (1968)	36 45
BASE	Penetration (1968)	28	35	Plasticity Index (1953)	16 19
	Additive		None	Plasticity Index (1968)	20 28
	Thickness (Design)		4" 4"	"R" Value at 400 psi	53 32
	Thickness (1968)		2" 3"	"R" Value at 300 psi	41 28
	Hveem "R" Value (1953)	73	73	Soil Support Value	6.1 5.1
	Hveem "R" Value (1968)	83	83	% Relative Compaction	100 99
	Permeability (ft/day)		.3' .2'	Thickness Index	1.52 1.94
	Sand Equivalent (1953)	39	39	Structural Number	1.60 1.89
	Sand Equivalent (1968)	21	32	Weighted Str. Number	1.69 1.89
	Liquid Limit (1953)	NV	NV	Performance Index	4.9 4.9
STRENGTH	Liquid Limit (1968)	NV	NV	Period of Most Failure	Gradual
	Plasticity Index (1953)	NP	NP	Years of Maint-Free Serv	15
	Plasticity Index (1968)	NP	NP	PSI from Sufficiency Rpt	3.1
	% Moisture (1968)	5.6	4.2	Cut or Fill Section	Cut Fill
	Shoulder Width	2'	2'		

Remarks: Very light traffic. Failure areas are short and associated with poor drainage and lack of lateral support on narrow shoulders on fills.

EVALUATION OF COLORADO'S FLEXIBLE PAVEMENT DESIGN

PROJECT NO. <u>S 0030(2)</u> LOCATION <u>E of Hudson PSI=3.2</u> SITE NO. <u>23</u>							
Stations		Stations					
<u>54</u> <u>144</u>		<u>54</u> <u>144</u>					
PERFORMANCE	Pres. Service Index	<u>2.1</u>	<u>2.2</u>	SUBBASE	Thickness (Design)	<u>13</u>	<u>11</u>
	Avg Pavement Deflection	<u>.019</u>	<u>.024</u>		Thickness (1968)	<u>12.5</u>	<u>10</u>
	Radius of Curvature	<u>600</u>	<u>360</u>		Hveem "R" Value (1953)	<u>66</u>	<u>66</u>
	Avg Rut Depth	<u>.1</u>			Hveem "R" Value (1968)	<u>76</u>	<u>65</u>
	Cracking (Cl II & III)	<u>None</u>			Permeability (ft/day)	<u>.1'</u>	<u>.1'</u>
	Patching (ft ² /1000ft ²)	<u>None</u>			Sand Equivalent (1953)	<u>28</u>	<u>29</u>
	Bleeding	<u>None</u>			Sand Equivalent (1968)	<u>23</u>	<u>29</u>
	Accum. 18 ^k EWL (X10 ³)	<u>183,244</u>			Soil Classification ('68)	<u>A-2-4</u>	<u>A-3</u>
	Years of Service	<u>16</u>			Liquid Limit (1953)	<u>NV</u>	<u>NV</u>
	Design Avg Daily Traffic	<u>700</u>			Liquid Limit (1968)	<u>NV</u>	<u>NV</u>
	Present ADT	<u>680</u>			Plasticity Index (1953)	<u>NP</u>	<u>NP</u>
	Avg Yearly Precipitation	<u>15.6</u>			Plasticity Index (1968)	<u>NP</u>	<u>NP</u>
	Avg Annual Temperature	<u>50.7</u>			Specific Gravity	<u>2.6</u>	<u>2.6</u>
	Freezing Index	<u>15.5</u>			% Moisture	<u>7.9</u>	<u>6.9</u>
	Elevation	<u>5000</u>					
Drainage	<u>Fair</u>						
Regional Factor	<u>1</u>						
SURFACING	Asphalt Type	<u>MC-4</u>		SUBGRADE	Calif Bearing Ratio '53	<u>6.7</u>	<u>4.9</u>
	Thickness (Design)	<u>3.0</u>	<u>3.0</u>		Field CBR in 1968	<u>15.8</u>	<u>15.8</u>
	Core Thickness (1968)	<u>3.5</u>	<u>4.0</u>		Wet Density (1968)	<u>137</u>	<u>137</u>
	R Value of Design Mix	<u>85</u>	<u>85</u>		Dry Density (1968)	<u>119</u>	<u>119</u>
	Seal Coat Thickness	<u>0.5"</u>	<u>1"</u>		% Moisture Top (1968)	<u>15</u>	<u>12</u>
	% Asphalt (1953)	<u>4.6</u>	<u>6.6</u>		% Moisture Avg (1968)	<u>14</u>	<u>12</u>
	% Asphalt (1968)	<u>4.2</u>	<u>4.3</u>		Soil Classification '53	<u>A-4(2)</u>	<u>A-4(1)</u>
	Density During Const.	<u>122</u>	<u>122</u>		Soil Classification '68	<u>A-6(7)</u>	<u>A-6(8)</u>
	Density (1968)	<u>125</u>	<u>127</u>		% Rock in 1968	<u>0</u>	<u>0</u>
	Penetration (1953)	<u>160</u>	<u>160</u>		Opt Moist. without Rock	<u>14</u>	<u>13</u>
	Penetration (1968)	<u>46</u>	<u>67</u>		Max Density w/o Rock	<u>118</u>	<u>117</u>
					Liquid Limit (1953)	<u>21</u>	<u>25</u>
					Liquid Limit (1968)	<u>29</u>	<u>29</u>
Additive 5% asphalt in 1953, 3.7% @ 25			Plasticity Index (1953)	<u>NP</u>	<u>9</u>		
Thickness (Design)	<u>3"</u>	<u>3"</u>	Plasticity Index (1968)	<u>14</u>	<u>13</u>		
Thickness (1968)	<u>3"</u>	<u>3"</u>	"R" Value at 400 psi	<u>42</u>	<u>38</u>		
Hveem "R" Value (1953)	<u>67</u>	<u>67</u>	"R" Value at 300 psi	<u>31</u>	<u>26</u>		
Hveem "R" Value (1968)	<u>67</u>	<u>67</u>	Soil Support Value	<u>5.3</u>	<u>4.8</u>		
Permeability (ft/day)	<u>--</u>	<u>--</u>	% Relative Compaction	<u>101</u>	<u>101</u>		
Sand Equivalent (1953)	<u>29</u>	<u>29</u>					
Sand Equivalent (1968)	<u>29</u>	<u>29</u>	STRENGTH	Thickness Index	<u>2.98</u>	<u>2.80</u>	
Liquid Limit (1953)	<u>NV</u>	<u>NV</u>		Structural Number	<u>2.3</u>	<u>2.48</u>	
Liquid Limit (1968)	<u>NV</u>	<u>NV</u>		Weighted Str. Number	<u>2.3</u>	<u>2.22</u>	
Plasticity Index (1953)	<u>NP</u>	<u>NP</u>		Performance Index	<u>5.13</u>	<u>5.16</u>	
Plasticity Index (1968)	<u>NP</u>	<u>NP</u>		Period of Most Failure	<u>No Failure</u>		
% Moisture (1968)	<u>3.4</u>	<u>5.6</u>	Years of Maint-Free Serv	<u>14</u>			
Shoulder Width	<u>2'</u>	<u>2'</u>	PSI from Sufficiency Rpt	<u>3.1</u>			
			Cut or Fill Section	<u>Cut</u>	<u>Fill</u>		

Remarks: Sealed recently. Excellent condition.

May 1970

EVALUATION OF COLORADO'S FLEXIBLE PAVEMENT DESIGN

PROJECT NO. S 0080(1)		LOCATION E of Loveland		PSI=3.0	SITE NO. 24	
		Stations		Stations		
		13	60	13	60	
PERFORMANCE	Pres. Service Index	2.5	2.4	Thickness (Design)	4"	4"
	Avg Pavement Deflection	.042	.049	Thickness (1968)	4"	4"
	Radius of Curvature	164	257	Hveem "R" Value (1953)	80	80
	Avg Rut Depth	.1		Hveem "R" Value (1968)	82	82
	Cracking (Cl II & III)	None		Permeability (ft/day)	.1'	.1'
	Patching (ft ² /1000ft ²)	12		Sand Equivalent (1953)	40	40
	Bleeding	None		Sand Equivalent (1968)	31	42
	Accum. 18 ^k EWL (X10 ³)	332,950		Soil Classification ('68)	A-1-a	A-1-a
	Years of Service	15		Liquid Limit (1953)	NV	NV
	Design Avg Daily Traffic	500		Liquid Limit (1968)	NV	NV
	Present ADT	2700		Plasticity Index (1953)	NP	NP
	Avg Yearly Precipitation	15.4		Plasticity Index (1968)	NP	NP
	Avg Annual Temperature	48.4		Specific Gravity	2.65	2.65
	Freezing Index	79.7		% Moisture	2.5	2.5
	Elevation	4910				
Drainage	Fair					
Regional Factor	1.0					
SURFACING	Asphalt Type	MC-3		Calif Bearing Ratio '53	4.8	3.6
	Thickness (Design)	2"	2"	Field CBR in 1968	30	20.5
	Core Thickness (1968)	2.4"	1.9"	Wet Density (1968)	118	135
	R Value of Design Mix	80		Dry Density (1968)	115	118
	Seal Coat Thickness	0.1	.1	% Moisture Top (1968)	3	16
	% Asphalt (1953)	4.7	4.1	% Moisture Avg (1968)	3	14
	% Asphalt (1968)	4.4	4.1	Soil Classification '53	A-4(5)	A-6(10)
	Density During Const.	143	143	Soil Classification '68	A-2-4	A-6(5)
	Density (1968)	144	141	% Rock in 1968	24	3
	Penetration (1953)	190	190	Opt Moist. without Rock	11	13
	Penetration (1968)	33	28	Max Density w/o Rock	120	117
	BASE	Additive	None		Liquid Limit (1953)	26.8
Thickness (Design)		4"	4"	Liquid Limit (1968)	NV	29
Thickness (1968)		4"	4"	Plasticity Index (1953)	NP	15.7
Hveem "R" Value (1953)		80	80	Plasticity Index (1968)	NP	13
Hveem "R" Value (1968)		82	82	"R" Value at 400 psi	75	47
Permeability (ft/day)		.1'	.1'	"R" Value at 300 psi	75	36
Sand Equivalent (1953)		52	52	Soil Support Value	9.2	5.8
Sand Equivalent (1968)		31	42	% Relative Compaction	95	100
Liquid Limit (1953)		NV	NV			
Liquid Limit (1968)		NV	NV	Thickness Index	1.32	1.22
Plasticity Index (1953)		NP	NP	Structural Number	1.45	2.37
Plasticity Index (1968)		NP	NP	Weighted Str. Number	1.45	2.13
% Moisture (1968)	3.3	2.3	Performance Index	5.5	5.5	
Shoulder Width	2'	2'	Period of Most Failure	Gradual		
			Years of Maint-Free Serv	12		
			PSI from Sufficiency Rpt	3.0		
			Cut or Fill Section	Grade	Fill	

Remarks: Looks Good. 1 seal coat applied 3 years ago. Constructed by County Forces.

May 1970

EVALUATION OF COLORADO'S FLEXIBLE PAVEMENT DESIGN

PROJECT NO. S 0034(2)		LOCATION E of Windsor		PSI=2.9	SITE NO. 25	
		Stations		Stations		
		141	145	141	145	
PERFORMANCE	Pres. Service Index	2.8		Thickness (Design)	12" 4"	
	Avg Pavement Deflection	.026		Thickness (1968)	12" 4"	
	Radius of Curvature	225		Hveem "R" Value (1953)	82 74	
	Avg Rut Depth	.1		Hveem "R" Value (1968)	82 76	
	Cracking (Cl II & III)	10		Permeability (ft/day)	.1 .01'	
	Patching (ft ² /1000ft ²)	31		Sand Equivalent (1953)	30 17	
	Bleeding	None		Sand Equivalent (1968)	20 16	
	Accum. 18 ^k ENL (X10 ³)	401,840		Soil Classification ('68)	A-2-4 A-2-4	
	Years of Service	15		Liquid Limit (1953)	25 27	
	Design Avg Daily Traffic	850		Liquid Limit (1968)	26 30	
	Present ADT	1950		Plasticity Index (1953)	NP NP	
	Avg Yearly Precipitation	12.2		Plasticity Index (1968)	7 8	
	Avg Annual Temperature	48.1		Specific Gravity	2.6 2.6	
	Freezing Index	441		% Moisture	5.4 3.2	
Elevation	4790					
Drainage	Fair					
Regional Factor	.75					
SURFACING	Asphalt Type	MC-3		Calif Bearing Ratio '53	7.1 14	
	Thickness (Design)	2" 2"		Field CBR in 1968	36.3 32	
	Core Thickness (1968)	1.6 1.3		Wet Density (1968)	146 121	
	R Value of Design Mix	92		Dry Density (1968)	130 104	
	Seal Coat Thickness	0.3 0.3		% Moisture Top (1968)	12 16	
	% Asphalt (1953)	5.1 5.1		% Moisture Avg (1968)	11 9	
	% Asphalt (1968)	4.8 4.8		Soil Classification '53	A-4(2) A-1-a	
	Density During Const.	142 142		Soil Classification '68	A-2-4 A-2-4	
	Density (1968)	146 149		% Rock in 1968	31 27	
	Penetration (1953)	190 190		Opt Moist. without Rock	11 14	
	Penetration (1968)	58 133		Max Density w/o Rock	119 112	
				Liquid Limit (1953)	23.2 31	
				Liquid Limit (1968)	29 29	
	BASE	Additive	None		Plasticity Index (1953)	3.1 NP
Thickness (Design)		4" 4"		Plasticity Index (1968)	10 5	
Thickness (1968)		4" 4"		"R" Value at 400 psi	53 64	
Hveem "R" Value (1953)		78 78		"R" Value at 300 psi	42 64	
Hveem "R" Value (1968)		80 79		Soil Support Value	6.3 8.2	
Permeability (ft/day)		.1' .1'		% Relative Compaction	99 94	
Sand Equivalent (1953)		29 29				
Sand Equivalent (1968)		25 19		Thickness Index	2.2 1.26	
Liquid Limit (1953)		NV NV		Structural Number	2.3 1.75	
Liquid Limit (1968)		NV 26		Weighted Str. Number	2.17 1.55	
Plasticity Index (1953)		NP NP		Performance Index	5.7 5.7	
Plasticity Index (1968)		NP 7		Period of Most Failure	Gradual	
% Moisture (1968)		3.8 3.0		Years of Maint-Free Serv	12	
Shoulder Width		3' 3'		PSI from Sufficiency Rpt	2.8	
			Cut or Fill Section	Cut Fill		

Remarks: Apparently sealed at the proper time. Mat looks alive and good even though it is thin.

EVALUATION OF COLORADO'S FLEXIBLE PAVEMENT DESIGN

PROJECT NO. S 0028(3) LOCATION E of Elizabeth PSI=2.5 SITE NO. 26

	Stations			Stations		
	235	240		235	240	
PERFORMANCE	Pres. Service Index	2.5	Thickness (Design)	3"	3"	
	Avg Pavement Deflection	.039	.053	Thickness (1968)	3"	3"
	Radius of Curvature	129	106	Hveem "R" Value (1953)	64	64
	Avg Rut Depth	.1		Hveem "R" Value (1968)	70	71
	Cracking (Cl II & III)	1		Permeability (ft/day)	1.1'	0.7'
	Patching (ft ² /1000ft ²)	126		Sand Equivalent (1953)	36	36
	Bleeding	None		Sand Equivalent (1968)	27	36
	Accum. 18 ^k EWL (X10 ³)	139,936		Soil Classification ('68)	A-2-4	A-1-b
	Years of Service	16 years		Liquid Limit (1953)	27	27
	Design Avg Daily Traffic	330		Liquid Limit (1968)	32	NV
	Present ADT	760		Plasticity Index (1953)	NP	NP
	Avg Yearly Precipitation	17.4		Plasticity Index (1968)	10	NP
	Avg Annual Temperature	48.0		Specific Gravity	2.6	2.6
	Freezing Index	180		% Moisture	6.3	6.2
	Elevation	6560				
	Drainage	Fair	Good			
	Regional Factor	1.75	1.25	Calif Bearing Ratio '53	23	23
				Field CBR in 1968	25	30
Asphalt Type	MC-3		Wet Density (1968)	112	127.9	
Thickness (Design)	3"	3"	Dry Density (1968)	105	117	
Core Thickness (1968)	3.5	4.1	% Moisture Top (1968)	6	9	
R Value of Design Mix	68	68	% Moisture Avg (1968)	6	9	
Seal Coat Thickness	0.2	0.2	Soil Classification '53	A-2-4	A-2-4	
% Asphalt (1953)	5.1	5.1	Soil Classification '68	A-2-4	A-2-6(1)	
% Asphalt (1968)	4.2	4.3	% Rock in 1968	3	0	
Density During Const.	133	132	Opt Moist. without Rock	12	12	
Density (1968)	132	130	Max Density w/o Rock	117	117	
Penetration (1953)	190	190	Liquid Limit (1953)	25	25	
Penetration (1968)	55	53	Liquid Limit (1968)	32	34	
			Plasticity Index (1953)	NP	NP	
Additive	None		Plasticity Index (1968)	10	18	
Thickness (Design)	No base used		"R" Value at 400 psi	78	39	
Thickness (1968)	--		"R" Value at 300 psi	78	32	
Hveem "R" Value (1953)	--		Soil Support Value	9.4	5.4	
Hveem "R" Value (1968)	--		% Relative Compaction	91	100	
Permeability (ft/day)	--					
Sand Equivalent (1953)	--		Thickness Index	1.03	1.04	
Sand Equivalent (1968)	--		Structural Number	1.13	2.15	
Liquid Limit (1953)	--		Weighted Str. Number	1.26	2.21	
Liquid Limit (1968)	--		Performance Index	5.15	5.15	
Plasticity Index (1953)	--		Period of Most Failure	Gradual		
Plasticity Index (1968)	--		Years of Maint-Free Serv	11		
% Moisture (1968)	--		PSI from Sufficiency Rpt	2.7		
Shoulder Width	2'		Cut or Fill Section	Cut	Fill	

Remarks: East end of project was overlaid just in time to prevent complete disintegration of the mat.

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EVALUATION OF COLORADO'S FLEXIBLE PAVEMENT DESIGN

PROJECT NO. S 0020(3) LOCATION E of Colorado Springs PSI=2.3 SITE NO. 27

		Stations		Stations	
		114	106	114	106
PERFORMANCE	Pres. Service Index	2.3	2.3	Thickness (Design)	4" 4"
	Avg Pavement Deflection	.036	.043	Thickness (1968)	36" 13.5"
	Radius of Curvature	180	150	Hveem "R" Value (1953)	70 70
	Avg Rut Depth	.1		Hveem "R" Value (1968)	77 78
	Cracking (Cl II & III)	11		Permeability (ft/day)	.6 1'
	Patching (ft ² /1000ft ²)	194		Sand Equivalent (1953)	27 27
	Bleeding	None		Sand Equivalent (1968)	23 21
	Accum. 18 ^k EWL (X10 ³)	151,951		Soil Classification ('68)	A-2-4 A-2-4
	Years of Service	16		Liquid Limit (1953)	NV NV
	Design Avg Daily Traffic	600		Liquid Limit (1968)	NV NV
	Present ADT	810		Plasticity Index (1953)	NP NP
	Avg Yearly Precipitation	14.9		Plasticity Index (1968)	NP NP
	Avg Annual Temperature	48.9		Specific Gravity	2.54 2.54
	Freezing Index	77.5		% Moisture	4.8 4.5
	Elevation	6250			
Drainage	Fair to Poor				
Regional Factor	.5				
SURFACING	Asphalt Type	MC-4		Calif Bearing Ratio '53	3.1 3.1
	Thickness (Design)	3" 3"		Field CBR in 1968	8.5 9.0
	Core Thickness (1968)	4" 4.5"		Wet Density (1968)	117 123
	R Value of Design Mix	70 70		Dry Density (1968)	90 102
	Seal Coat Thickness	1" 1.5		% Moisture Top (1968)	31 20
	% Asphalt (1953)	4.1 4.1		% Moisture Avg (1968)	30 30
	% Asphalt (1968)	6.0 4.3		Soil Classification '53	A-7-6(6) A-7-6(6)
	Density During Const.	135 135		Soil Classification '68	A-7-6(16) A-7-6(12)
	Density (1968)	135 132		% Rock in 1968	0 1
	Penetration (1953)	190 190		Opt Moist. without Rock	25 18
	Penetration (1968)	38 50		Max Density w/o Rock	96 101
				Liquid Limit (1953)	42 42
				Liquid Limit (1968)	53 51
				Plasticity Index (1953)	17 17
				Plasticity Index (1968)	31 31
BASE	Additive	None		"R" Value at 400 psi	24 20
	Thickness (Design)	No Base		"R" Value at 300 psi	24 20
	Thickness (1968)	--		Soil Support Value	4.7 3.9
	Hveem "R" Value (1953)	--		% Relative Compaction	94 100
	Hveem "R" Value (1968)	--			
	Permeability (ft/day)	--		Thickness Index	4.4 2.2
	Sand Equivalent (1953)	--		Structural Number	2.4 2.7
	Sand Equivalent (1968)	--		Weighted Str. Number	2.17 2.4
	Liquid Limit (1953)	--		Performance Index	5.11 5.11
	Liquid Limit (1968)	--		Period of Most Failure	Early-poor drainage
	Plasticity Index (1953)	--		Years of Maint-Free Serv	5
	Plasticity Index (1968)	--		PSI from Sufficiency Rpt	2.6
	% Moisture (1968)	--		Cut or Fill Section	Cut Fill
	Shoulder Width	4'			

Remarks: Good sections of this roadway correspond to well drained areas.

EVALUATION OF COLORADO'S FLEXIBLE PAVEMENT DESIGN

PROJECT NO. S 0081(1)		LOCATION N of Wetmore		PSI=2.6	SITE NO. 28	
		Stations		Stations		
		294	424	294	424	
PERFORMANCE	Pres. Service Index	2.4	2.4	Thickness (Design)	7"	7"
	Avg Pavement Deflection	.038	.068	Thickness (1968)	6"	6.25"
	Radius of Curvature	120	69	Hveem "R" Value (1953)	80	80
	Avg Rut Depth	.1	.1	Hveem "R" Value (1968)	84	84
	Cracking (Cl II & III)	5	5	Permeability (ft/day)	.2'	.9'
	Patching (ft ² /1000ft ²)		32	Sand Equivalent (1953)	31	28
	Bleeding		None	Sand Equivalent (1968)	23	23
	Accum. 18 ^k EWL (X10 ³)		84,665	Soil Classification ('68)	A-1-a	A-1-a
	Years of Service		16	Liquid Limit (1953)	22	23
	Design Avg Daily Traffic		270	Liquid Limit (1968)	NV	NV
	Present ADT		490	Plasticity Index (1953)	NP	NP
	Avg Yearly Precipitation		19.51	Plasticity Index (1968)	NP	NP
	Avg Annual Temperature		50.2	Specific Gravity	2.62	2.62
	Freezing Index		0	%Moisture	4.6	3.1
	Elevation		5610			
Drainage		Fair				
Regional Factor		1				
SURFACING	Asphalt Type	MC-3		Calif Bearing Ratio '53	3	3
	Thickness (Design)	2"	2"	Field CBR in 1968	13.7	4.2
	Core Thickness (1968)	2.3"	2.75"	Wet Density (1968)	141	127
	R Value of Design Mix	76	76	Dry Density (1968)	124	105
	Seal Coat Thickness	0.1	0.1	% Moisture Top (1968)	14	21
	% Asphalt (1953)	4.1	4.1	% Moisture Avg (1968)	14	24
	% Asphalt (1968)	4.0	4.0	Soil Classification '53	A-6(9)	A-6(9)
	Density During Const.	139	139	Soil Classification '68	A-6(10)	A-6(12)
	Density (1968)	143	144	% Rock in 1968	4	5
	Penetration (1953)	190	190	Opt Moist. without Rock	14	18
	Penetration (1968)	28	36	Max Density w/o Rock	117	109
				Liquid Limit (1953)	32	32
				Liquid Limit (1968)	34	40
				Plasticity Index (1953)	12	12
				Plasticity Index (1968)	18	24
BASE	Additive	None		"R" Value at 400 psi	24	32
	Thickness (Design)	4"	4"	"R" Value at 300 psi	20	28
	Thickness (1968)	4"	4"	Soil Support Value	4.3	5.0
	Hveem "R" Value (1953)	82	82	% Relative Compaction	94	96
	Hveem "R" Value (1968)	83	83			
	Permeability (ft/day)	1.5'	0.3'	Thickness Index	1.68	1.80
	Sand Equivalent (1953)	28	28	Structural Number	2.30	2.06
	Sand Equivalent (1968)	22	23	Weighted Str. Number	2.30	2.06
	Liquid Limit (1953)	28	22	Performance Index	4.89	4.89
	Liquid Limit (1968)	22	NV	Period of Most Failure		Late
	Plasticity Index (1953)	NP	NP	Years of Maint-Free Serv		14
	Plasticity Index (1968)	1	NP	PSI from Sufficiency Rpt		2.8
	% Moisture (1968)	5.2	3.6	Cut or Fill Section	Cut	Fill
	Shoulder Width	3'	3'			

Remarks: Failure due mostly to hardening of the asphalt and poor drainage of the subbase and subgrade.

EVALUATION OF COLORADO'S FLEXIBLE PAVEMENT DESIGN

PROJECT NO. S 0081(2) LOCATION S of Florence PSI=2.4 SITE NO. 29

		Stations		Stations	
		36	200	36	200
PERFORMANCE	Pres. Service Index	2.3	2.3	Thickness (Design)	10" 13"
	Avg Pavement Deflection	.050	.037	Thickness (1968)	10" 11.5"
	Radius of Curvature	120	138	Hveem "R" Value (1953)	75 80
	Avg Rut Depth	.1		Hveem "R" Value (1968)	83 81
	Cracking (Cl II & III)	13		Permeability (ft/day)	.02 1.5
	Patching (ft ² /1000ft ²)	65		Sand Equivalent (1953)	30 28
	Bleeding	None		Sand Equivalent (1968)	28 28
	Accum. 18 ^k BWL (X10 ³)	210,493		Soil Classification ('68)	A-1-a A-1-a
	Years of Service	15		Liquid Limit (1953)	NV NV
	Design Avg Daily Traffic	800		Liquid Limit (1968)	NV NV
	Present ADT	740		Plasticity Index (1953)	NP NP
	Avg Yearly Precipitation	19.5		Plasticity Index (1968)	NP NP
	Avg Annual Temperature	50.2		Specific Gravity	2.65 2.65
	Freezing Index	0		% Moisture	4.7 4.8
	Elevation	5270			
Drainage	Fair				
Regional Factor	1.5				
SURFACING	Asphalt Type	MC-3		Calif Bearing Ratio '53	4.6 3.2
	Thickness (Design)	2.0"	2"	Field CBR in 1968	11.6 11.6
	Core Thickness (1968)	3.0"	2.5"	Wet Density (1968)	136 135
	R Value of Design Mix	81	81	Dry Density (1968)	120 119
	Seal Coat Thickness	0.2	.02	% Moisture Top (1968)	13 14
	% Asphalt (1953)	3.8	3.6	% Moisture Avg (1968)	13 14
	% Asphalt (1968)	3.8	4.1	Soil Classification '53	A-4(8) A-6(12)
	Density During Const.	141	141	Soil Classification '68	A-6(9) A-6(10)
	Density (1968)	140	144	% Rock in 1968	0 5
	Penetration (1953)	190	190	Opt Moist. without Rock	15 16
	Penetration (1968)	32	25	Max Density w/o Rock	116 114
				Liquid Limit (1953)	28 38.5
				Liquid Limit (1968)	30 33
				Plasticity Index (1953)	5.3 19.4
				Plasticity Index (1968)	13 16
BASE	Additive	None		"R" Value at 400 psi	32 32
	Thickness (Design)	2	2	"R" Value at 300 psi	26 28
	Thickness (1968)	2	2	Soil Support Value	5.3 5.0
	Hveem "R" Value (1953)	82	82	% Relative Compaction	103 103
	Hveem "R" Value (1968)	83	81		
	Permeability (ft/day)	.02	1.5	Thickness Index	1.98 2.05
	Sand Equivalent (1953)	31	28	Structural Number	2.36 2.48
	Sand Equivalent (1968)	18	28	Weighted Str. Number	2.50 2.61
	Liquid Limit (1953)	NV	NV	Performance Index	5.25 5.25
	Liquid Limit (1968)	NV	NV	Period of Most Failure	Gradual
	Plasticity Index (1953)	NP	NP	Years of Maint-Free Serv	8
	Plasticity Index (1968)	NP	NP	PSI from Sufficiency Rpt	2.7
	% Moisture (1968)	7.2	3.9	Cut or Fill Section	Fill Cut
	Shoulder Width	2'	2'		

Remarks: Roadway suffered heavy northbound truck traffic early in its life and that lane has considerable patching.

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EVALUATION OF COLORADO'S FLEXIBLE PAVEMENT DESIGN

PROJECT NO. F005-2(6) LOCATION S of Steamboat Springs PSI=2.9 SITE NO. 30

		Stations		Stations	
		61	180	61	180
PERFORMANCE	Pres. Service Index	2.3	2.5	Thickness (Design)	6" 28"
	Avg Pavement Deflection	.017	.019	Thickness (1968)	6" 28"
	Radius of Curvature	300	360	Hveem "R" Value (1953)	81 73
	Avg Rut Depth	.1		Hveem "R" Value (1968)	83 81
	Cracking (Cl II & III)	8		Permeability (ft/day)	.7' .5'
	Patching (ft ² /1000ft ²)	21		Sand Equivalent (1953)	28 26
	Bleeding	None		Sand Equivalent (1968)	29 25
	Accum. 18 ^k EWL (X10 ³)	792,144		Soil Classification ('68)	A-1-a A-1-a
	Years of Service	16		Liquid Limit (1953)	21 20
	Design Avg Daily Traffic	2500		Liquid Limit (1968)	NV NV
	Present ADT	2100		Plasticity Index (1953)	NP NP
	Avg Yearly Precipitation	24.59		Plasticity Index (1968)	NP NP
	Avg Annual Temperature	39		Specific Gravity	2.7 2.7
	Freezing Index	1596		%Moisture	4.6 5.7
Elevation	6790				
Drainage	Good in fills				
Regional Factor	1.75				
SURFACING	Asphalt Type	A. C.		Calif Bearing Ratio '53	4.3 4.3
	Thickness (Design)	2"	2"	Field CBR in 1968	30+ 25+Rock
	Core Thickness (1968)	2.1"	2.1"	Wet Density (1968)	125 128
	R Value of Design Mix	81	81	Dry Density (1968)	119 121
	Seal Coat Thickness	0.1	.1	% Moisture Top (1968)	8 7
	% Asphalt (1953)	4.8	4.8	% Moisture Avg (1968)	8 7
	% Asphalt (1968)	5.2	5.4	Soil Classification '53	A-1-a A-1-6
	Density During Const.	149	147	Soil Classification '68	A-1-6 A-1-a
	Density (1968)	149	147	% Rock in 1968	30%+ 43%+
	Penetration (1953)	200	200	Opt Moist. without Rock	10 10
	Penetration (1968)	47	48	Max Density w/o Rock	126 127
	BASE	Additive	None		Liquid Limit (1953)
Thickness (Design)		4"	6"	Liquid Limit (1968)	NV NV
Thickness (1968)		4"	6"	Plasticity Index (1953)	NP NP
Hveem "R" Value (1953)		78	81	Plasticity Index (1968)	NP NP
Hveem "R" Value (1968)		85	84	"R" Value at 400 psi	82 79
Permeability (ft/day)		.02	.1	"R" Value at 300 psi	82 70
Sand Equivalent (1953)		32	37	Soil Support Value	9.8 8.8
Sand Equivalent (1968)		25	20	% Relative Compaction	Unreliable
Liquid Limit (1953)		NV	NV		
Liquid Limit (1968)		NV	NV	Thickness Index	2.1 4.8
STRENGTH	Plasticity Index (1953)	NP	NP	Structural Number	1.5 1.78
	Plasticity Index (1968)	NP	NP	Weighted Str. Number	1.6 1.93
	% Moisture (1968)	4.3	3.5	Performance Index	5.83 5.90
	Shoulder Width	6'	6'	Period of Most Failure	late
				Years of Maint-Free Serv	10
				PSI from Sufficiency Rpt	3.2
			Cut or Fill Section	Fill Fill	

Remarks: Cuts have poor drainage. Lots of thin transverse cracks which do not affect anything but the appearance.

A P P E N D I X B

APPENDIX B

Comparison of AASHO Design Coefficients
With
Coefficients Selected for the Design
of Colorado Roadways

REGIONAL FACTOR

Precipitation	Colorado	BPR	Elevation	Colorado	BPR	Drainage	Colorado	BPR
+24"	1.5	1.5	+9500	1.5	1.5	Severe	2.0	2.0
18" to 24"	1.0	1.0	8500 to 95	1.0	1.0	Poor	1.0	1.0
14" to 17"	0.5	0.5	7500 to 85	0.5	0.5	Fair	0.5	0.5
10" to 13"	0.25	.25	6500 to 75	0.5	.25	Good	0.25	0
-10	0.25	0	-6500	0.25	0			

STRENGTH COEFFICIENTS

Component	Limiting Test Criteria	AASHO Coefficient	Colorado Coefficient
Plant Mix Seal		-	0.25
Hot Bituminous Pavement	$R_t = 95$	0.44	0.44
Hot Bituminous Pavement	$R_t = 90-94$	0.40	0.40
Hot Bituminous Pavement	$R_t = 87-89$	-	0.35
Hot Bituminous Pavement	$R_t = 84-86$	-	0.30
Hot Bituminous Pavement	$R_t = 83$	-	0.25
Road Mix Bituminous Pavement		0.20	0.20
Existing Bituminous Pavement		-	0.20 to 0.44
Plant Mix Bituminous Base	$R_t = 90$.34	0.34
Plant Mix Bituminous Base	$R_t = 85-89$.30	0.30
Plant Mix Bituminous Base	$R_t = 80-84$	-	0.25
Plant Mix Bituminous Base	$R_t = 79$	-	0.22
Aggregate Base Course (A.B.C.)	"R" = 84	-	0.14
Aggregate Base Course (A.B.C.)	"R" = 78-83	0.14	0.12
Aggregate Base Course (A.B.C.)	"R" = 70-77	0.10	0.11
Aggregate Base Course (A.B.C.)	"R" = 69	0.05	0.10
Emulsified Asphalt Treated A.B.C.	$R_t = 95$	0.34	0.23
Emulsified Asphalt Treated A.B.C.	$R_t = 90-94$	0.30	0.20
Emulsified Asphalt Treated A.B.C.	$R_t = 84-89$	-	0.15
Emulsified Asphalt Treated A.B.C.	$R_t = 83$	-	0.12
Cement Treated A.B.C.	7-day test = 650 psi	0.23	0.23
Cement Treated A.B.C.	7-day test = 400-649 psi	0.20	0.20
Cement Treated A.B.C.	7-day test = 399 psi	0.15	0.15
Hydrated Lime Treated A.B.C.	"R" = 84	0.30	0.14
Hydrated Lime Treated A.B.C.	"R" = 78-83	0.15	0.12

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